

Horizontal High Pressure Multistage Centrifugal Pumps

OMK SERIES (60 Hz)



TECHNICAL MANUAL



OMK Series

High Pressure Multistage Pumps

General Specifications



Mas Grup

Fields of Application

For pumping of clear and slightly contaminated liquids in:

- Water supply systems.
- Booster sets in high rise buildings and industry.
- Water treatment.
- Industrial washdown systems.
- Fire extinguishing plants.
- Boiler feed and condensate transfer.
- Sanitary and cleaning installations.
- For industrial applications and public services.
- Water distribution services.
- Industrial applications.
- Shipbuilding, Mining, Power Stations, Filter Units.
- Irrigation plants.
- Central heating systems.

Pumped Liquids

Thin, clean, non-aggressive and non-explosive liquids free from solid particles and fibres.

- Fresh water, potable water, boiler feed water, industrial water, sea and brackish water, hot water, condensate, lye, etc.

For special applications, please consult to MAS DAF MAKINA SAN. A.Ş.

Design

- The OMK Pump is a horizontal axis, radially split, ring section design multistage centrifugal pump of non-self priming type.
- Impellers are between bearings, single entry, closed type and dynamically balanced. Impeller diameter will be corrected for optimal adherence to the required duty point.
- The axial thrust is relieved by relieving boreholes in each impeller. The remaining thrust can be borne by large-sized bearings.
- Pumps with exchangeable wear rings are available upon request.
- The pump series consists of 5 sizes. OMK 32, 40, 50, 65 and 80. Stages are from 2 up to max. 13 stages.
- Pump and motor are fitted on a common base plate and connected to each other via flexible coupling.
- Flanges are acc. to DIN 2535. Flanges acc. to BS or ANSI are upon request.
- Normally, discharge part is at motor side on top, suction part is at dead end side on the right and rotation of direction is clockwise when viewed from driver.

Suction and discharge nozzles may be a choice of three 90° positions. By special request, it is possible to put the suction nozzle at the motor side. In this arrangement pump and motor rotation must be counter clockwise.

Please see the possible arrangements at "Different Mounting Arrangements" section.

Shaft

Chromium steel (AISI 420) fine grained shafts are used on OMK pumps. There is no big diameter difference along the shaft and it is possible and very easy to dismantling the pump beginning from suction or discharge ends.

Bearings

- On both ends, bearing houses equipped with grease lubricated heavy duty ball bearings.
- Bearing at the suction side is fixed. Extra axial load is carried by this bearing.
- Discharge side bearing is free at the axial direction and it carries only radial load.
- Throwers and lip seals on the shaft prevent leakage fluid from getting into bracket.

Shaft Seal

- Uncooled gland packing is standard (Up to 110 °C).
- Standardized, single acting, balanced and uncooled mechanical seal is optional (Up to 140 °C).
- Double-acting and cartridge seals are upon request.

Technical Data

- Suction Flanges..... : DN 50...DN 125 (PN 40) (DIN 2535)
- Discharge Flanges... : DN 32...DN 80 (PN 40) (DIN 2535)
- Operating Pressure.. : 40 Bar
- No of Stages..... : 2-13
- Capacity Range..... : 5-220 m³ / h
- Head Range..... : 30-400 m
- Temp. Range..... : -10..160°C; Mech. Seal
:- 10..110°C; Soft packing
- Speed up to..... : 3600rpm

Shaft Coupling and Coupling Guard

Connection of pump with driver unit by flexible coupling without intermediate bushing. A coupling guard will be included if the scope of supply includes pump, base frame and coupling.

Driver

Common electric motors according to IEC. Also, OMK series can be driven by combustion engines or turbines.

Identification Code for Pump



OMK Series

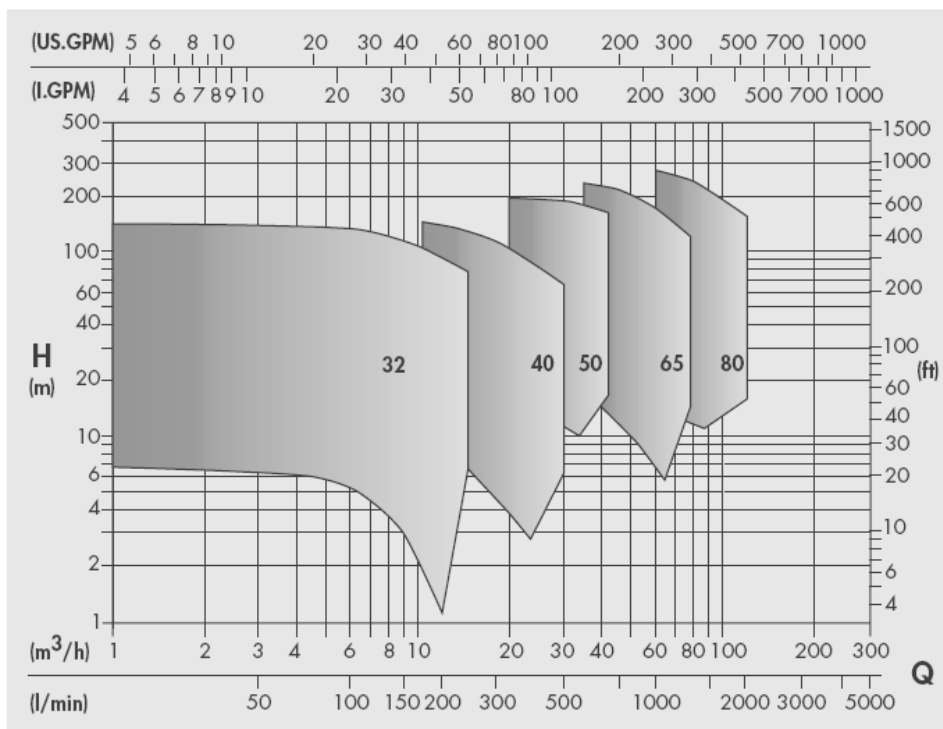
High Pressure Multistage Pumps

Performance Range – 50 Hz

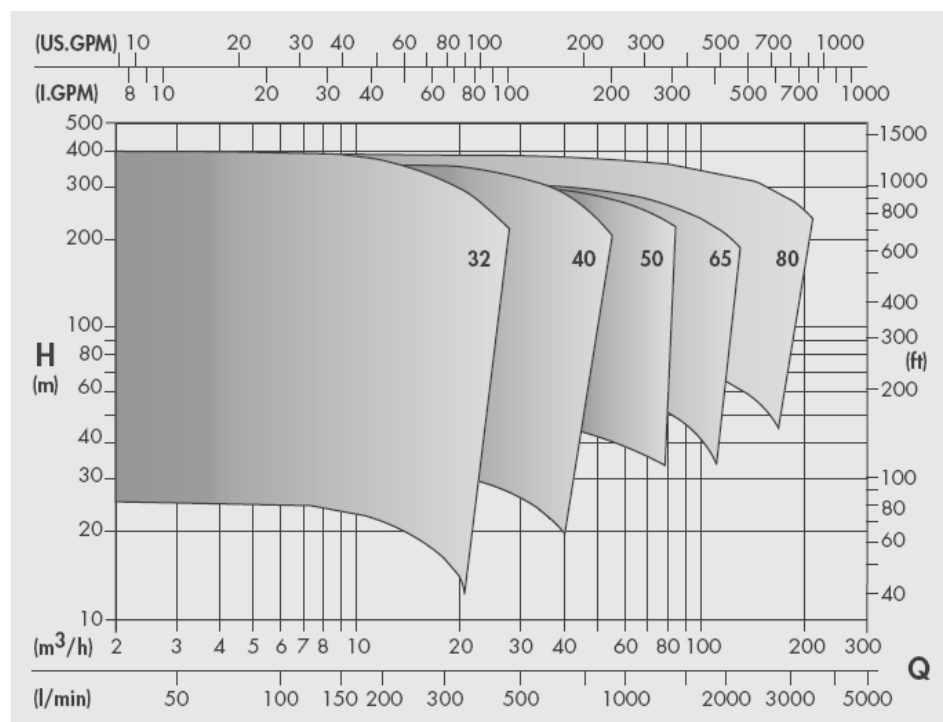


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For 1750 RPM



For 3500 RPM



Model Designation	Min Number of Stages	Max Stages	
		1750 rpm	3500 rpm
OMK 32	2	13	9
OMK 40	2	11	7
OMK 50	2	11	4
OMK 65	2	10	3
OMK 80	2	10	3

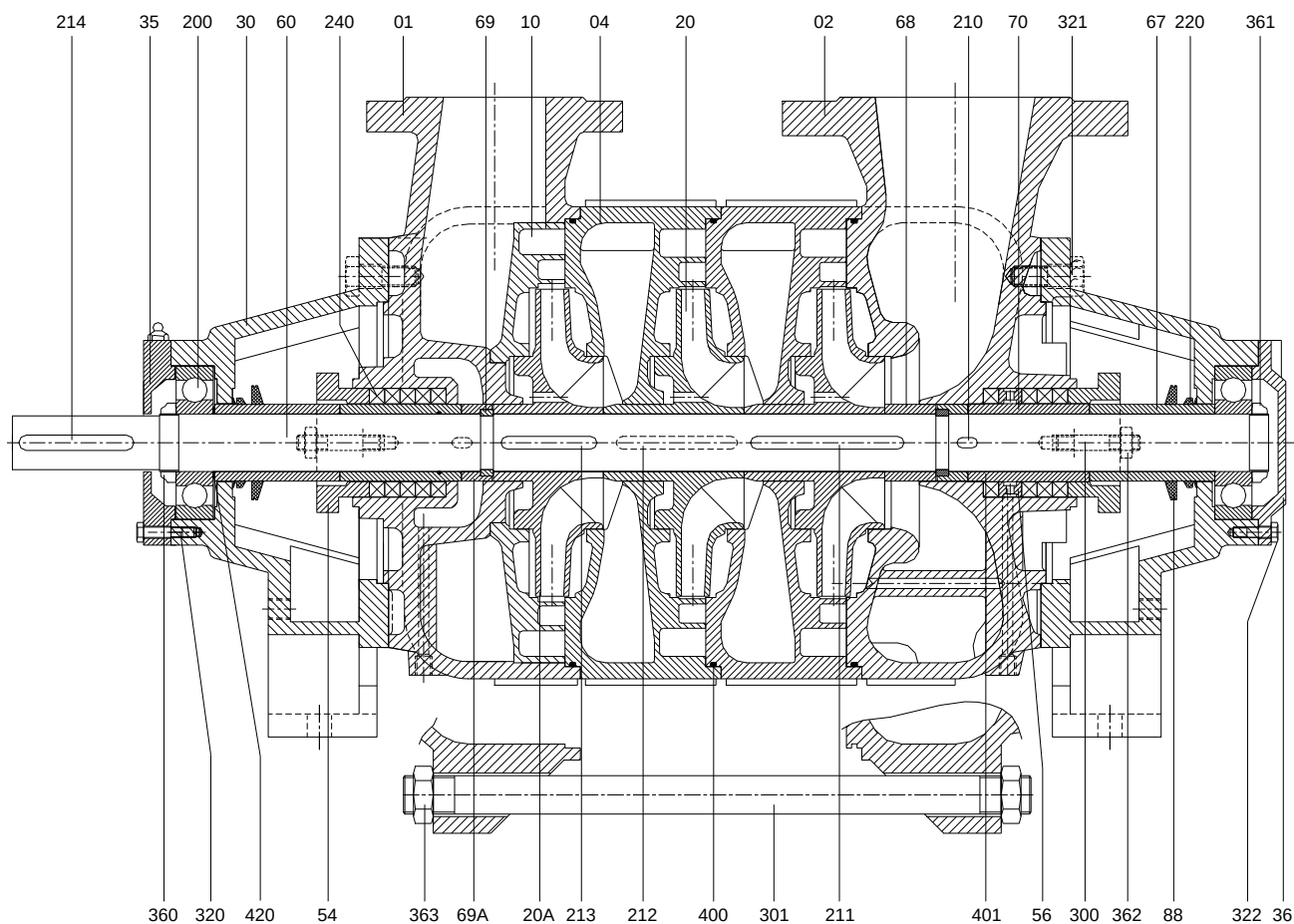
OMK Series

High Pressure Multistage Pumps

Sectional Drawing and Part List (Soft Packing Design)



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Part List

No	No
01 Discharge Casing	210 Key, Sleeve
02 Suction Casing	211 Key, First Stage Impeller
04 Stage Casing With Diffuser	212 Key, Standard Impeller
10 Last Stage Diffuser	213 Key, Last Stage Impeller
20 Impeller	214 Key, Coupling
20A Last Stage Impeller	220 V-Ring
30 Bearing Housing	240 Soft Packing
35 Bearing Cover (Discharge Side)	300 Stud For Gland
36 Bearing Cover (Suction Side)	301 Casing Stud
54 Gland	320 Bolt, Bearing Cover
56 Lantern Ring	321 Bolt, Bearing House
60 Pump Shaft	322 Bolt, Bearing Cover
67 Space Sleeve	360 Shaft Nut
68 Space Sleeve	361 Shaft Nut
69 Split Ring	363 Nut, Casing Stud
69A Retaining Ring	400 O-Ring (Stage Casing)
70 Seal Sleeve	401 O-Ring (Seal Sleeve)
88 Thrower	420 Supporting Ring
200 Ball Bearing	

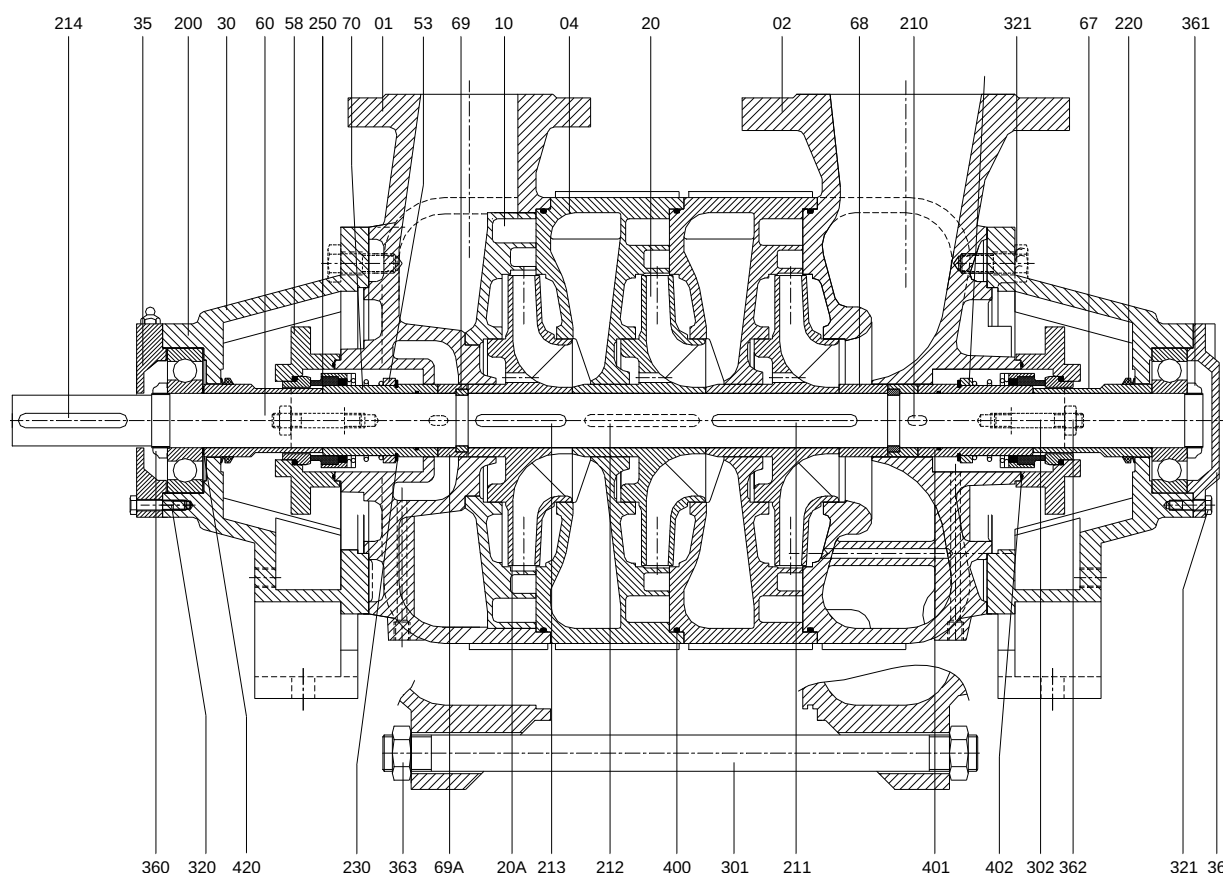
OMK Series

High Pressure Multistage Pumps

Sectional Drawing and Part List (Mechanical Seal Design)



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Part List

No	No
01 Discharge Casing	212 Key, Standard Impeller
02 Suction Casing	213 Key, Last Stage Impeller
04 Stage Casing With Diffuser	214 Key, Coupling
10 Last Stage Diffuser	220 V-Ring
20 Impeller	230 Safety ring
20A Last Stage Impeller	250 Mechanical Seal
30 Bearing Housing	300 Stud, Gland
35 Bearing Cover (Discharge Side)	301 Casing Stud
36 Bearing Cover (Suction Side)	302 Mech. Seal Cover Stud
53 Mech. Seal Front Sleeve	320 Bolt, Bearing Cover
58 Mech. Seal Cover	321 Bolt, Bearing
60 Pump Shaft	360 Shaft Nut
67 Space Sleeve	361 Shaft Nut
68 Space Sleeve	362 Stud, Mech. Seal cover
69 Split Ring	363 Nut, Casing Stud
69A Retaining Ring	400 O-Ring (Stage Casing)
70 Seal Sleeve	401 O-Ring (Seal Sleeve)
200 Ball Bearing	402 O-Ring
210 Key, Sleeve	420 Supporting Ring
211 Key, First Stage Impeller	

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High Pressure Multistage Pumps

ATEX Description



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ATEX Codification

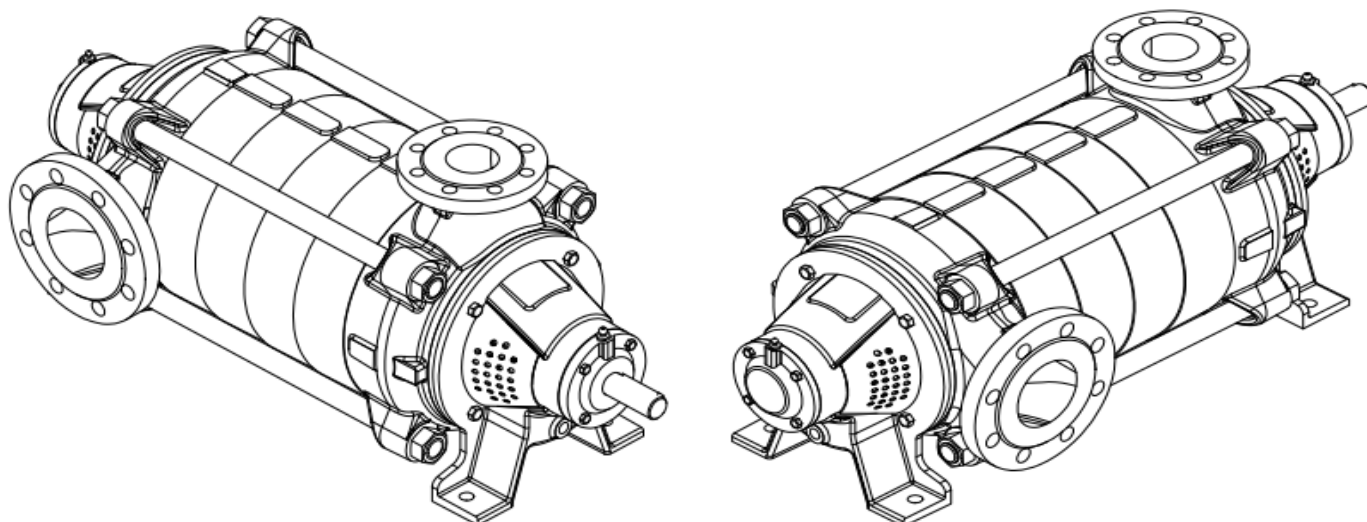
ATEX -95

 II 2G /D c Tx (85 °C – 200 °C)

Equipment Groups (Annex I of Directive 94/9/EC)							
Group I (mines, mine gas and dust)		Group II (other explosive atmospheres gas/dust)					
Category M 1	Category M 2	Category 1		Category 2		Category 3	
		G (gas) (Zone 0)	D (dust) (Zone 20)	G (gas) (Zone 1)	D (dust) (Zone 21)	G (gas) (Zone 2)	D (dust) (Zone 22)
For equipment providing a very high level of protection when endangered by an explosive atmosphere	For equipment providing a high level of protection when likely to be endangered by an explosive atmosphere	For equipment providing a very high level of protection when used in areas where an explosive atmosphere is very likely to occur		For equipment providing a high level of protection when used in areas where an explosive atmosphere is likely to occur		For equipment providing a normal level of protection when used in areas where an explosive atmosphere is less likely to occur	

TEMPERATURE CLASS		
Temperature class required by the area classification	Ignition temperature of gas or vapor	Allowable temperature classes of equipment
T1	> 450 °C	T1 - T6
T2	> 300 °C	T2 - T6
T3	> 200 °C	T3 - T6
T4	> 135 °C	T4 - T6
T5	> 100 °C	T5 - T6
T6	> 85 °C	T6

Code	Description
II	The Usage in other non-mining explosive atmospheres
2	2. Category: High level of protection
G	For potentially explosive environments due to gases or vapors
T	Temperature class
X	ATEX Marking of the motor manufacturer



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High Pressure Multistage Pumps

Technical Data



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Material Options

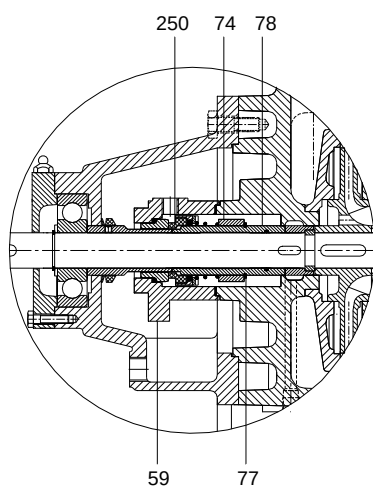
Components \ Material. No	0.6025	0.7040	2.1050.01	1.4021	1.4301	1.4401
Suction & Discharge Casing	●	o	o		o	o
Stage Casing With Diffuser	●	o	o		o	o
Impeller	●	o	o		o	o
Last Stage Diffuser	●	o	o		o	o
Gland		●	o			
Shaft				●	o	o
Shaft Sleeve				●	o	o
Mech. Seal Cover	●	o	o		o	o
Bearing Housing	●	o				
Bearing Cover	●	o		o	o	o

● - Standard Manufacturing
o - Optional

Material Equivalent

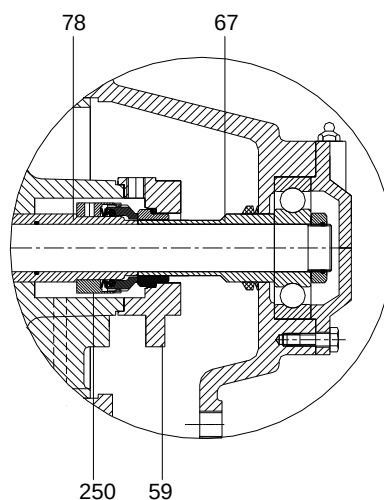
Description	DIN 17007	EN-DIN	ASTM
Cast Iron	0.6025	GJL-250 (GG25)	A 48 Class 40-B
Nodular Cast Iron	0.7040	GJS-400-15 (GGG40)	A 536 Gr.60-40-18
Cast Bronze	2.1050.01	G-Cu Sn 10	B 584 C 90700
Chrome Steel	1.4021	X20 Cr 13	A 276 Type 420
Chrome Nickel Steel	1.4301	X5 Cr Ni 18.9	A 276 Type 304
Chrome Nickel Molybdenum Steel	1.4401	X5 Cr Ni Mo 18.10	A 276 Type 316

Mechanical Seal Applications



Balanced Mechanical Seal
(Burgmann H12N – Up to 25 Bar)
(Dependent on direction of rotation)

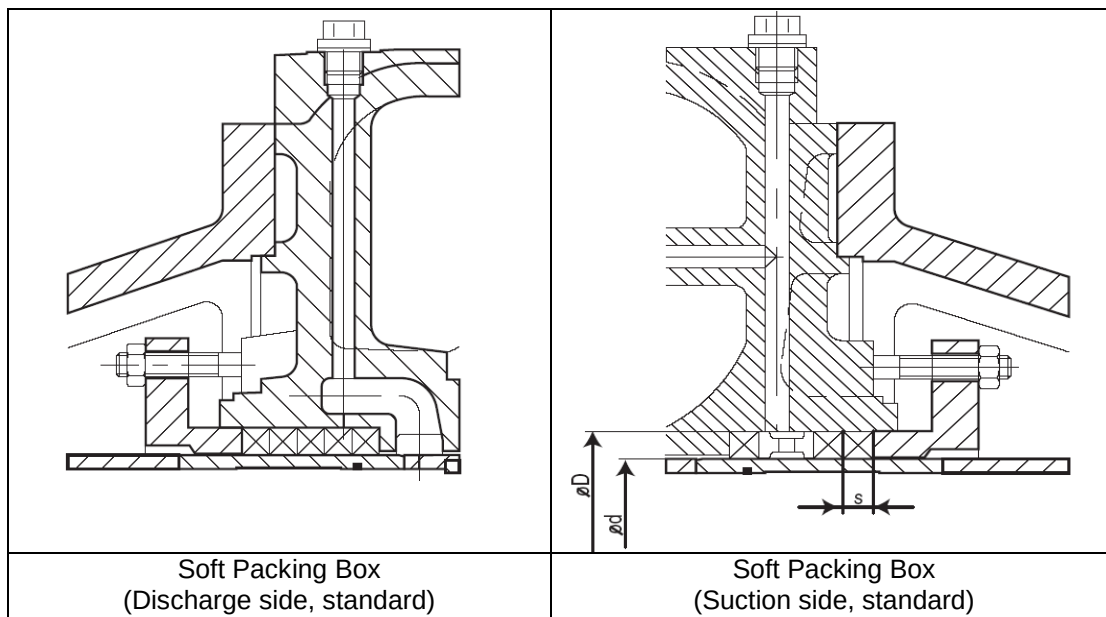
- 59 Mech. Seal Cover
- 74 Mech. Seal Front Ring
- 77 Retaining Ring
- 78 Seal Sleeve
- 250 Balanced Mech. Seal



Balanced Mechanical Seal
(Burgmann H7N – Up to 40 Bar)
(Independent on direction of rotation)

- 59 Mech. Seal Cover
- 67 Space Sleeve
- 78 Seal Sleeve
- 250 Balanced Mech. Seal

Soft Packing

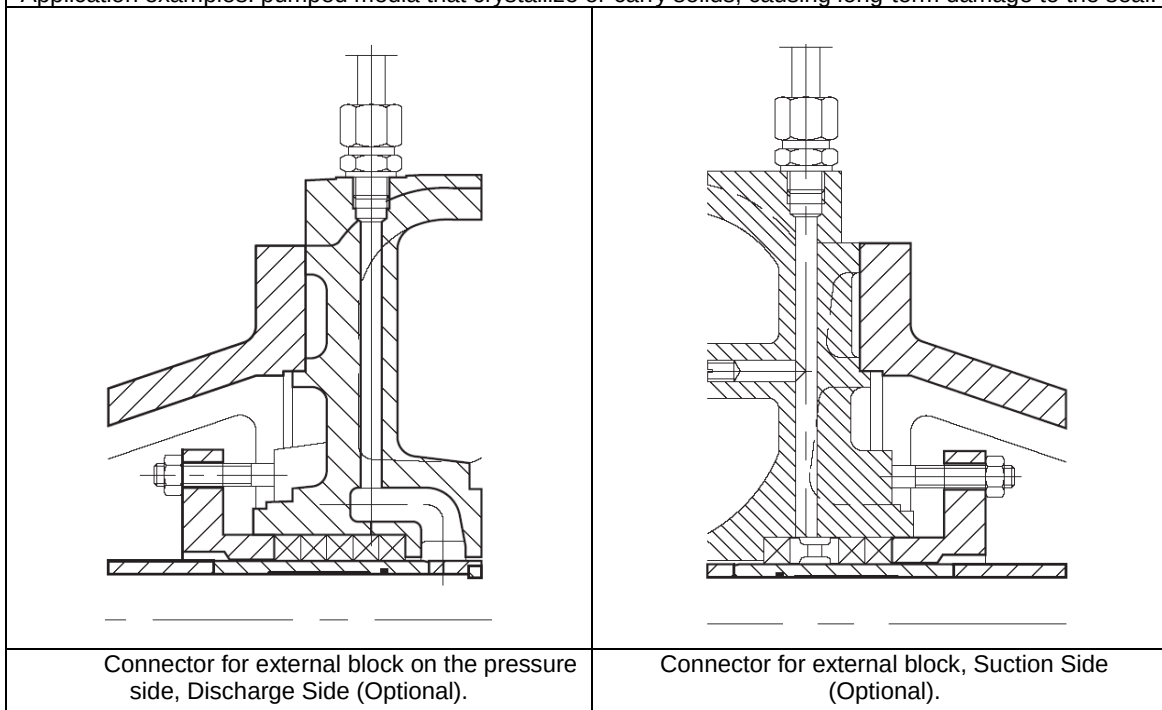


Soft Packing Dimensions

Pump Type	OMK 32	OMK 40	OMK 50	OMK 65	OMK 80
$\varnothing D$	51	51	65	65	85
$\varnothing d$	35	35	43	45	60
s	8	8	10	10	12

Number of Soft Packing	OMK 32	OMK 40	OMK 50	OMK 65	OMK 80
Suction Side	3 + Lant.R	3 + Lant.R	3 + Lant.R	3 + Lant.R	3 + Lantern R.
Discharge Side	5	5	5	5	5

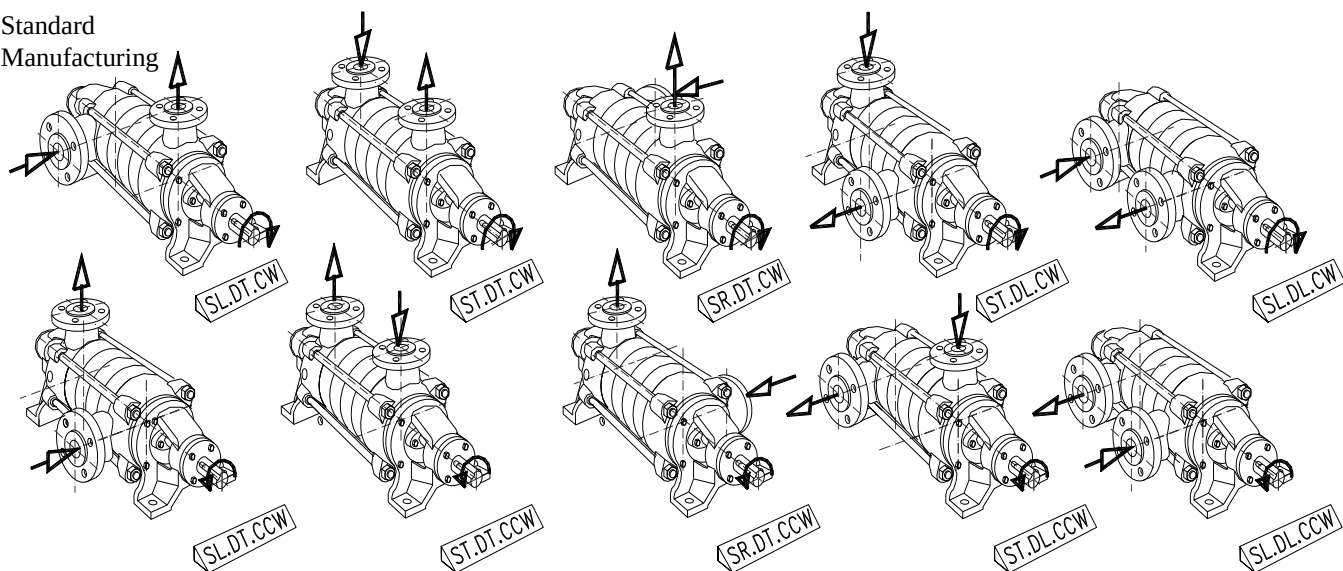
When blocked, the pressure of the sealing medium exceeds the pressure of the pumped medium.
Application examples: pumped media that crystallize or carry solids, causing long-term damage to the seal.



Different Mounting Arrangements

Standard

Manufacturing



Example: **SL-DT-CW**

(**SL**: Suction **Left** - **DT** : Discharge **Top** - **CW** : Rotation **Clock Wise**)

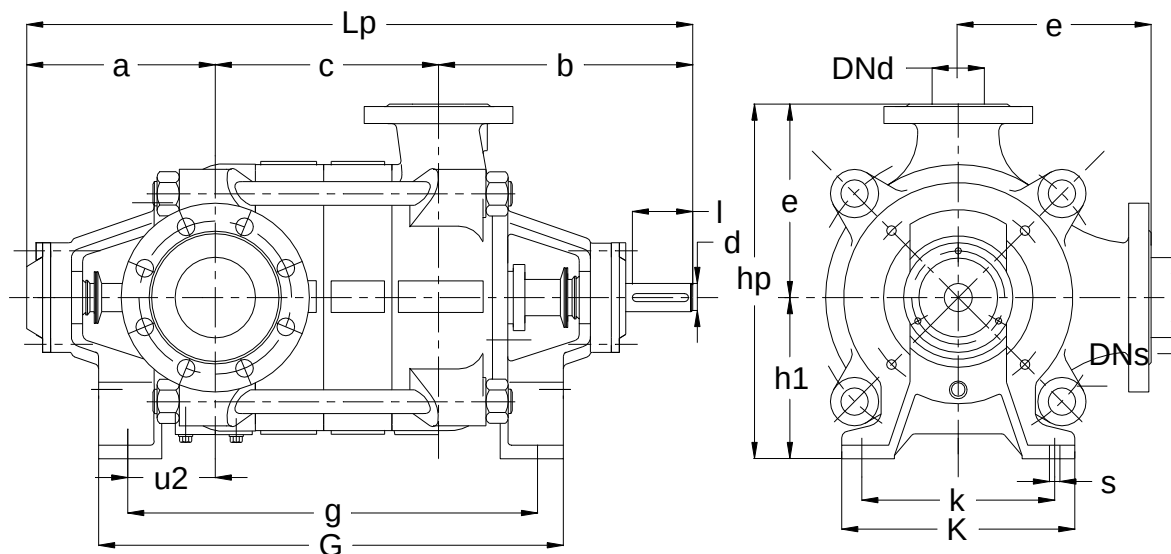
OMK Series

High Pressure Multistage Pumps

Pump Dimension Table



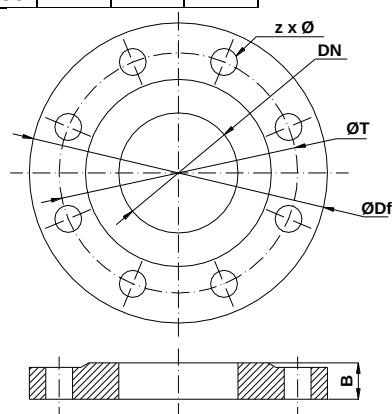
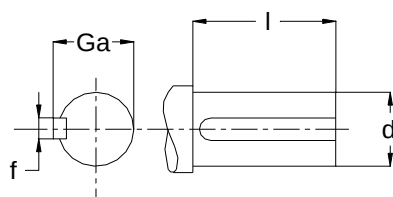
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Pump Size	DN s mm Ø	DN d mm Ø	a	b	Lp	g	G	u2	h1	e	hp	d	l	k	K	s
OMK 32	50	32	190	260	C+450	C+167	C+247	79	150	160	310	25	60	175	220	14
OMK 40	65	40	196	259	C+455	C+170	C+250	85	150	180	330	25	60	175	220	14
OMK 50	80	50	224	304	C+538	C+204	C+286	98	180	210	390	28	70	220	270	19
OMK 65	100	65	229	324	C+553	C+210	C+300	100	200	240	440	32	80	240	290	19
OMK 80	125	80	259	377	C+636	C+258	C+338	121	230	270	500	42	100	270	320	19

Dimension "C" according to the number of stages.

Pump Size	2	3	4	5	6	7	8	9	10	11	12	13
OMK 32	124	178	232	286	340	394	448	502	556	610	664	718
OMK 40	133	191	249	307	365	423	481	539	597	655		
OMK 50	188	266	344	422	500	578	656	734	812	890		
OMK 65	193	278	363	448	533	618	703	788	873			
OMK 80	250	360	470	580	690	800	910	1020	1130			



Shaft End & Key Way Dimensions

Pump Size	d mm Ø	l mm	f mm	Ga mm
OMK 32	25	60	8	28
OMK 40	25	60	8	28
OMK 50	28	70	8	31
OMK 65	32	80	10	35
OMK 80	42	100	12	45

Flange Dimensions (PN 40)

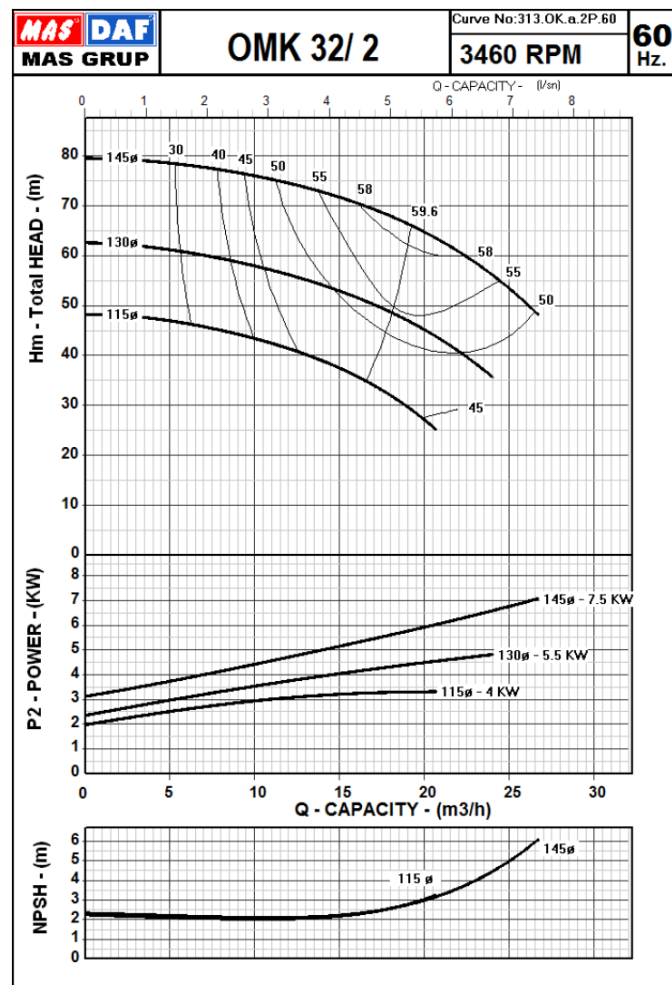
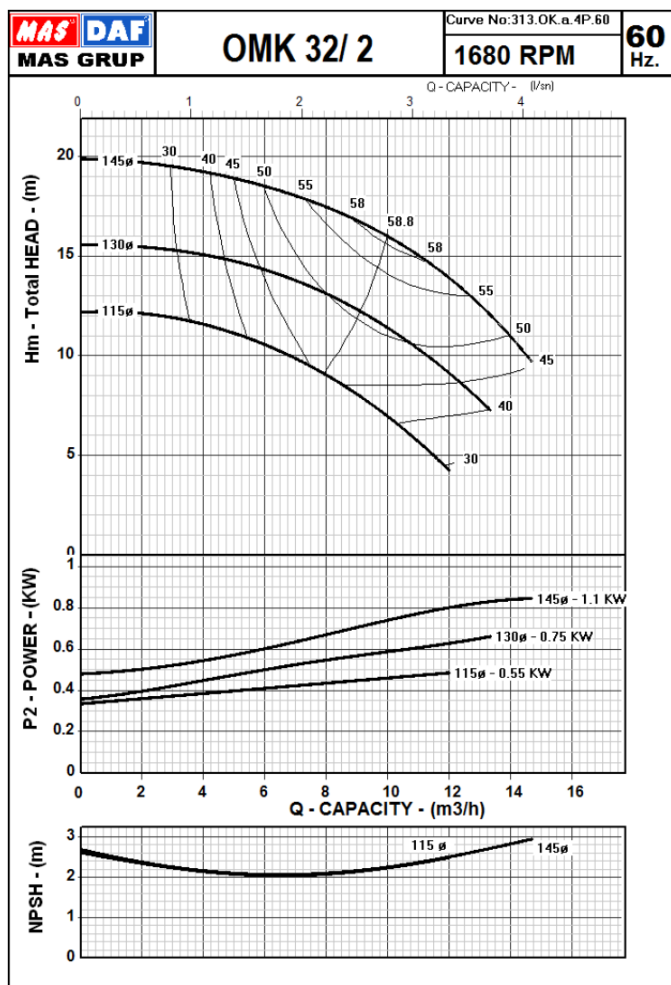
DN mm Ø	Df mm Ø	T mm Ø	Z Each	Ø mm Ø	B mm
DN 32	140	100	4	18	20
DN 40	150	110	4	18	20
DN 50	165	125	4	18	22
DN 65	185	145	8	18	24
DN 80	200	160	8	18	26
DN 100	235	190	8	23	28
DN 125	270	220	8	27	30

OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 32/2



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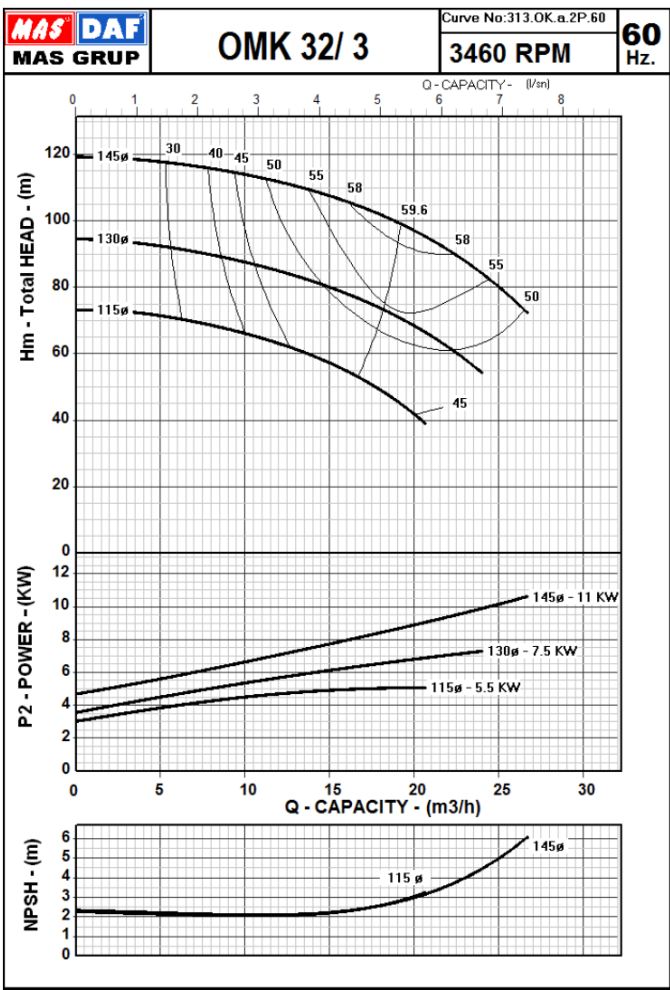
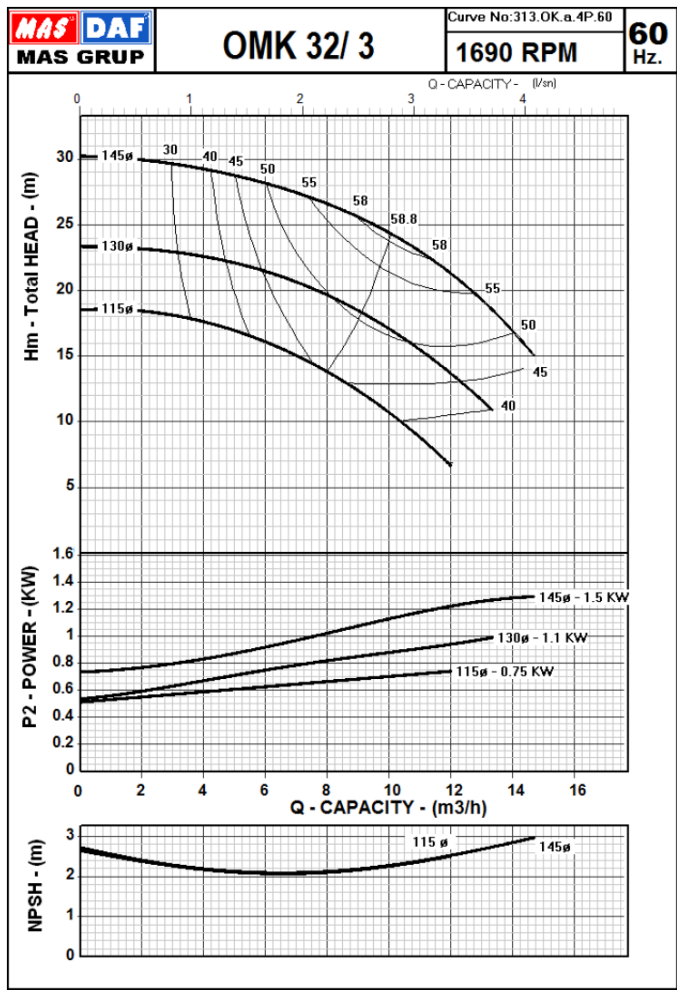


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 32/3



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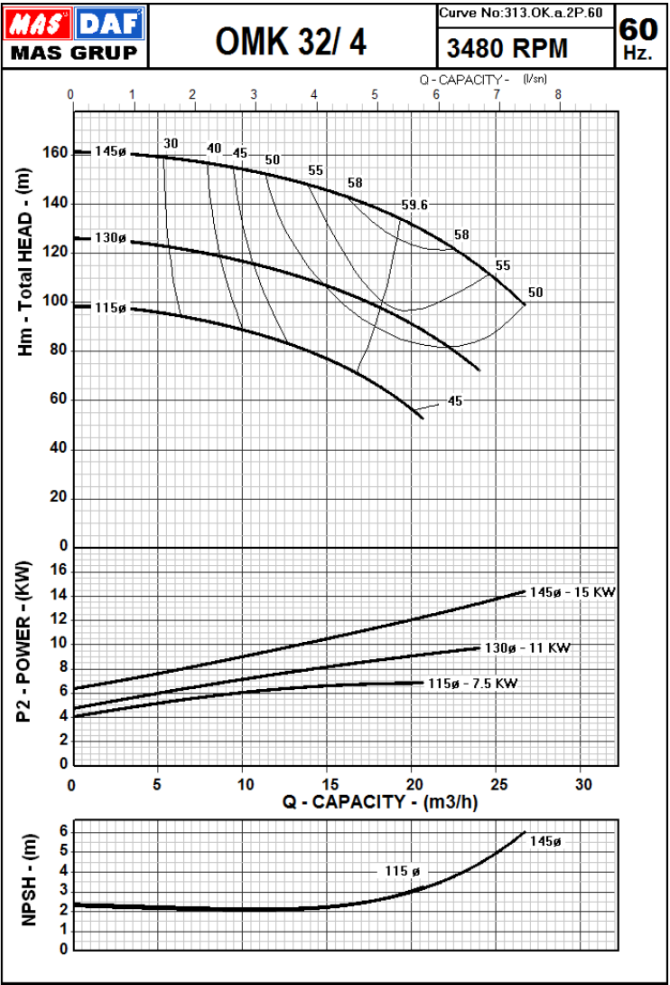
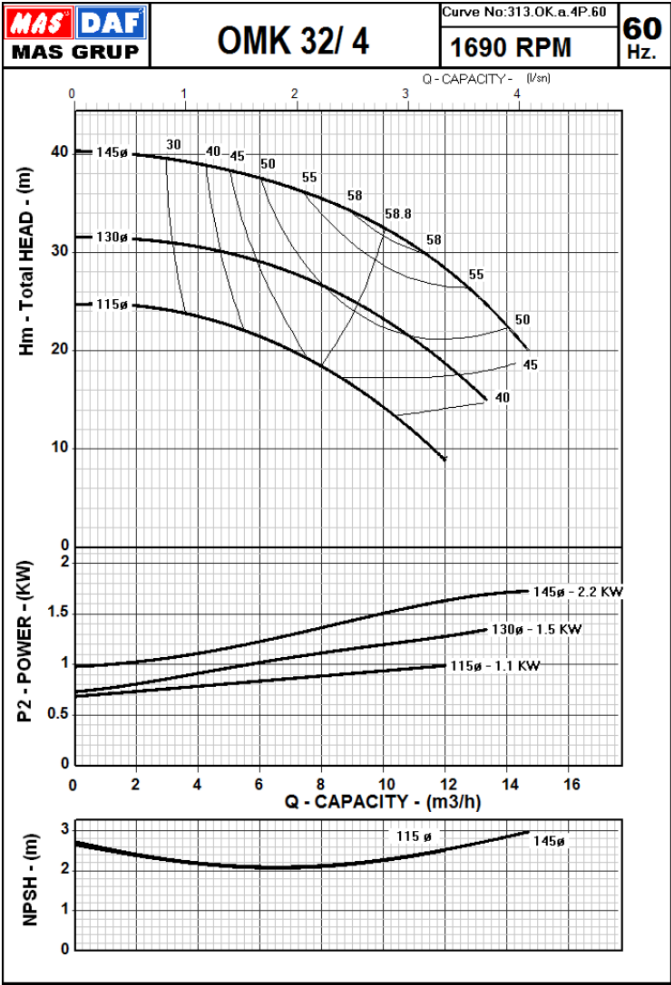


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 32/4



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OMK Series

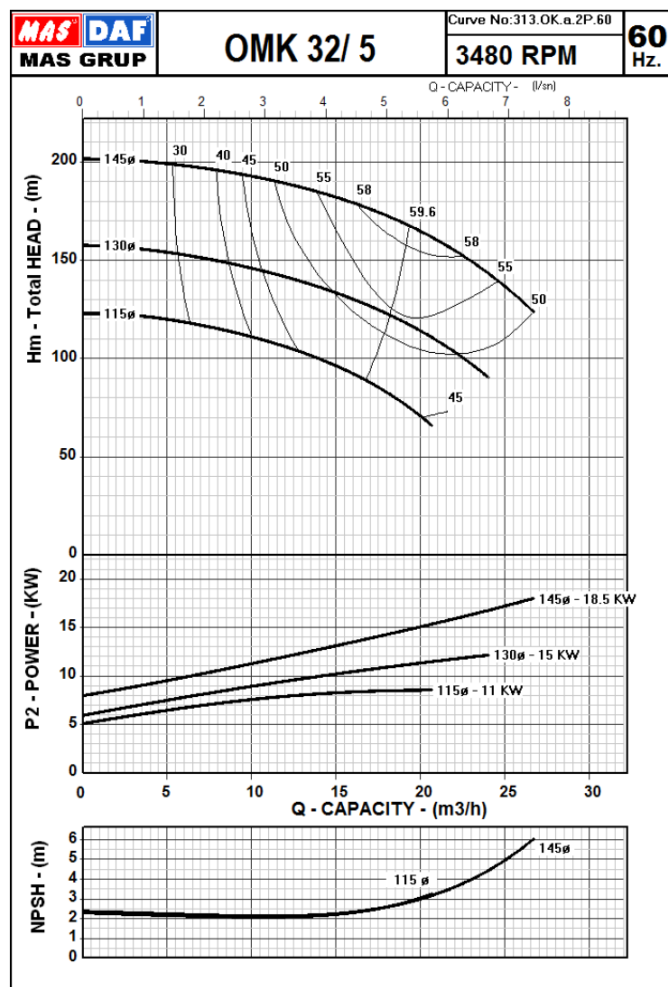
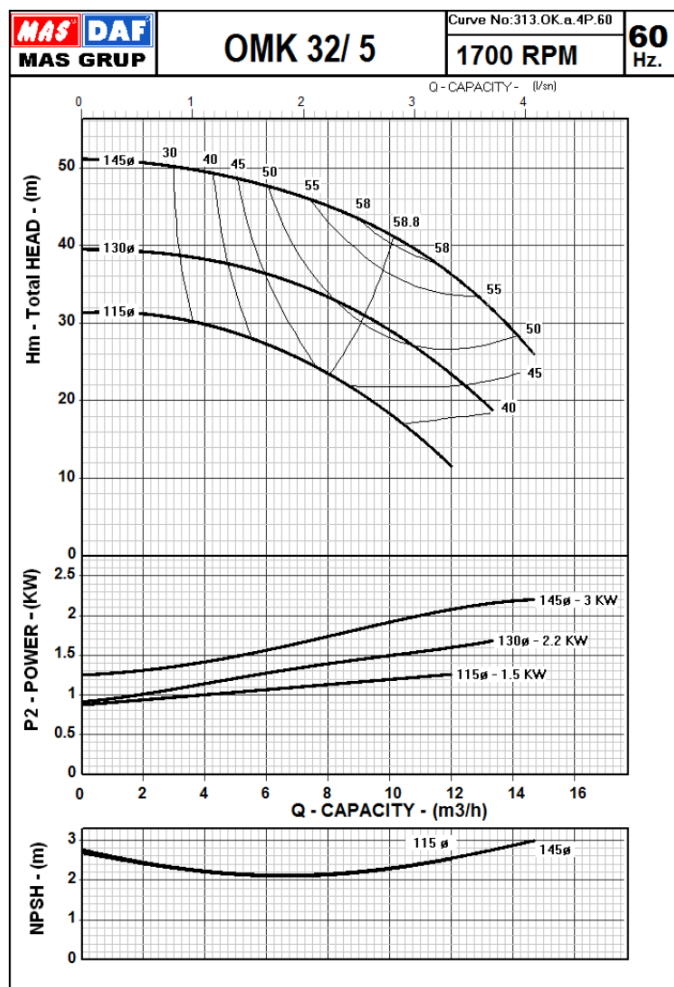
High Pressure Multistage Pumps

Performance Curves



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OMK 32/5

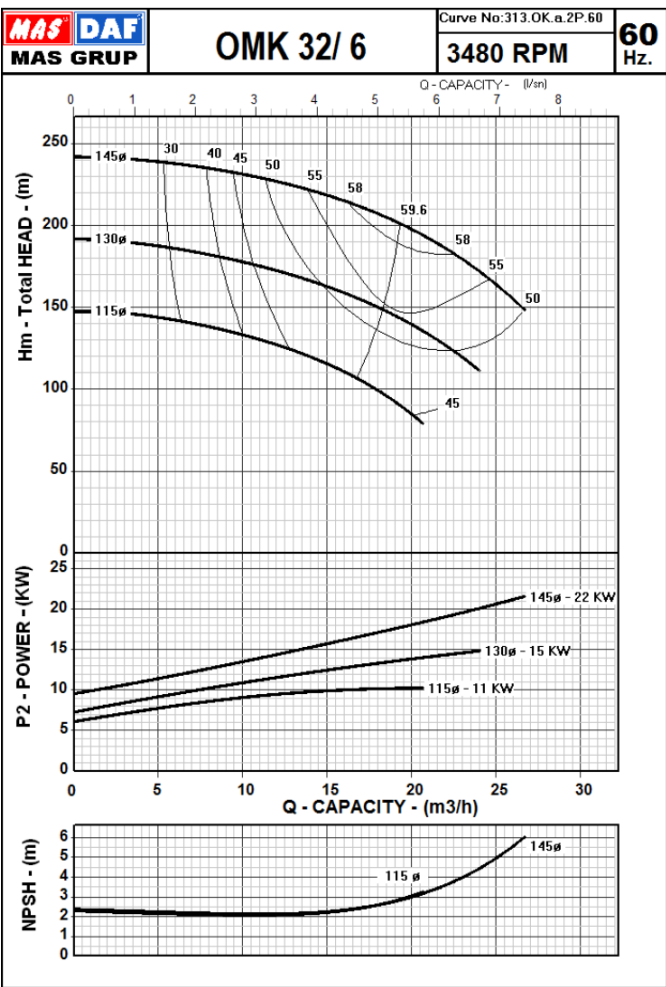
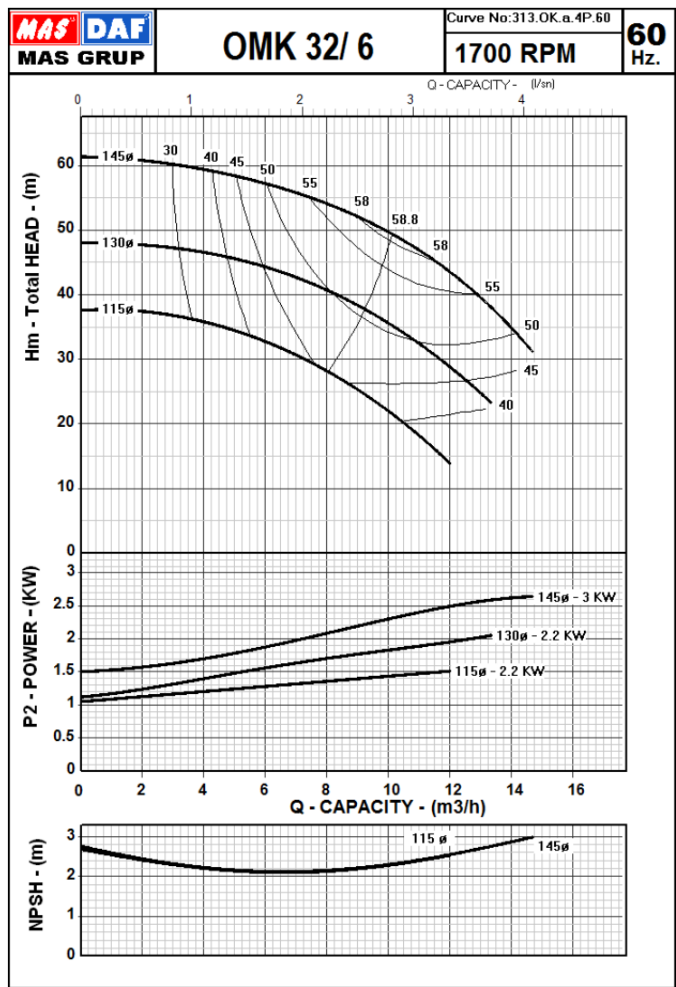


OMK Series
High Pressure Multistage Pumps
Performance Curves



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OMK 32/6

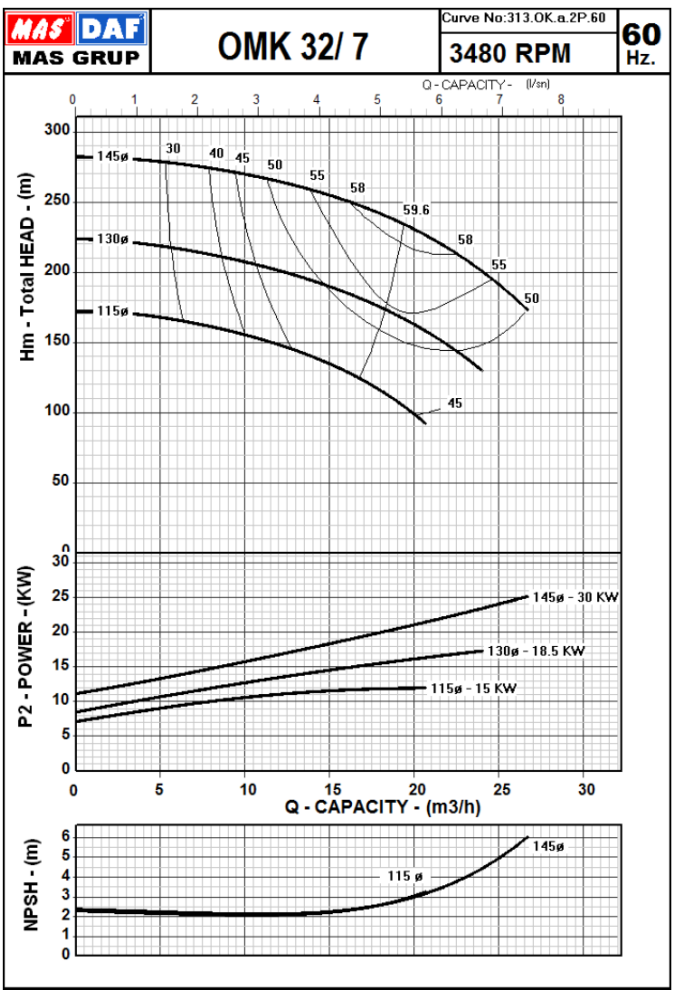
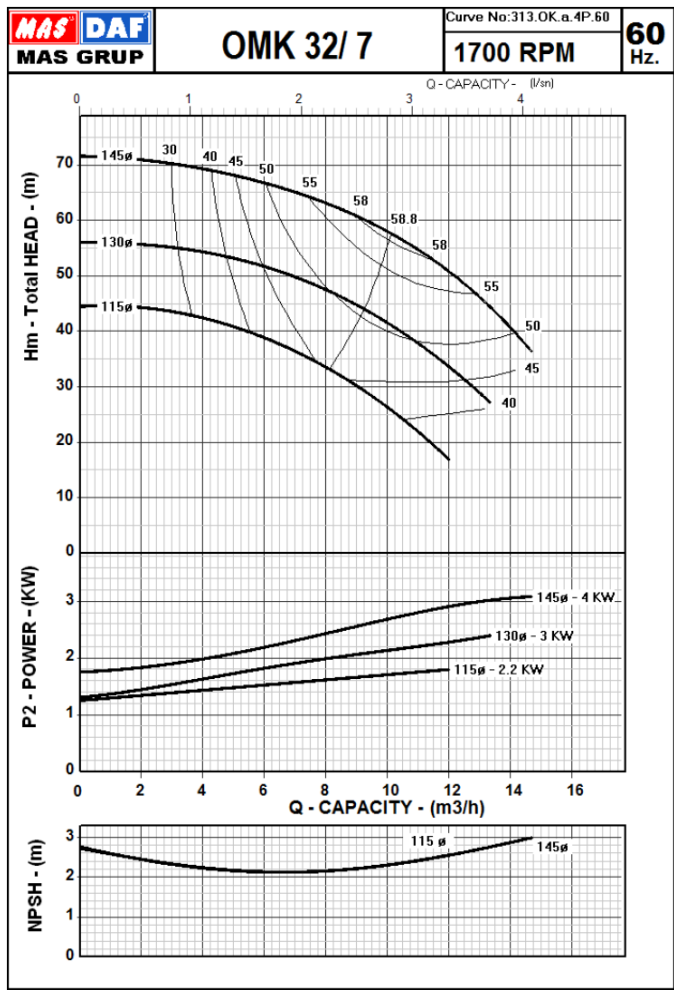


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 32/7



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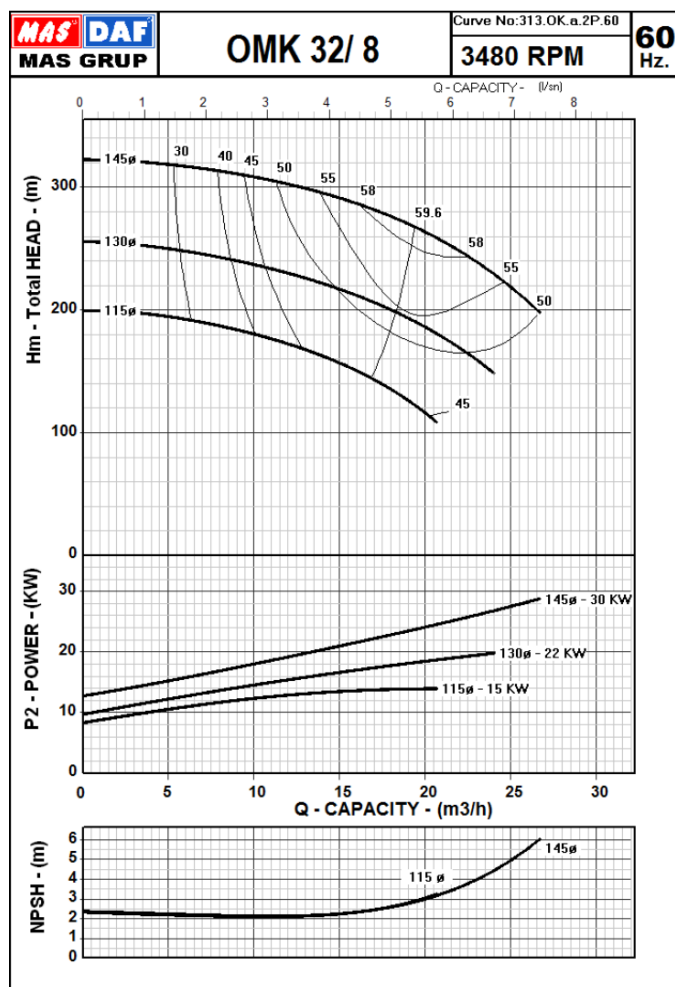
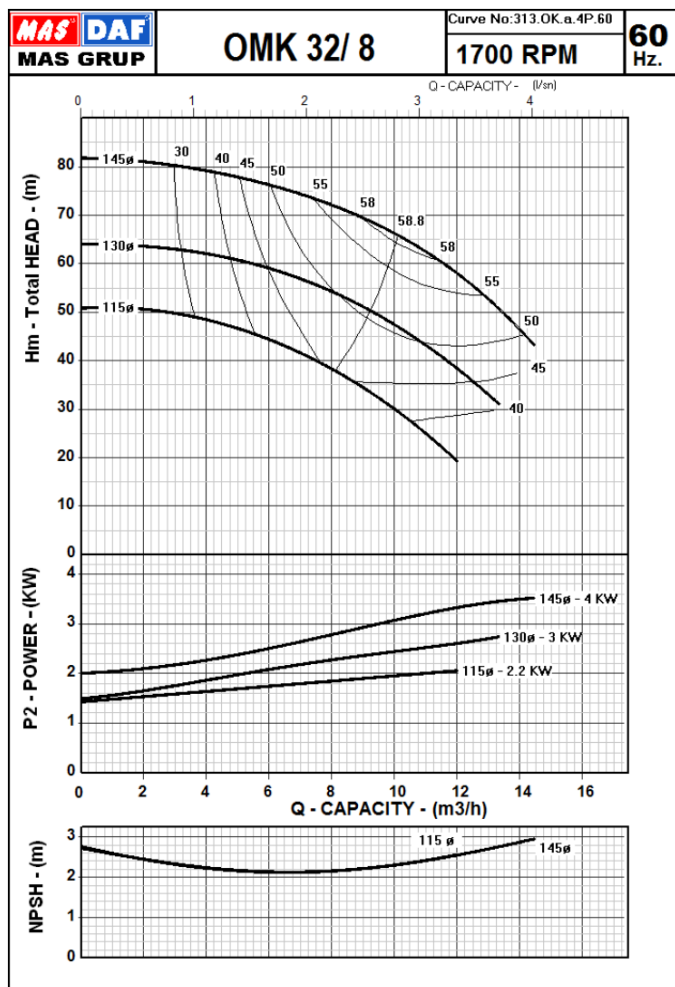


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 32/8



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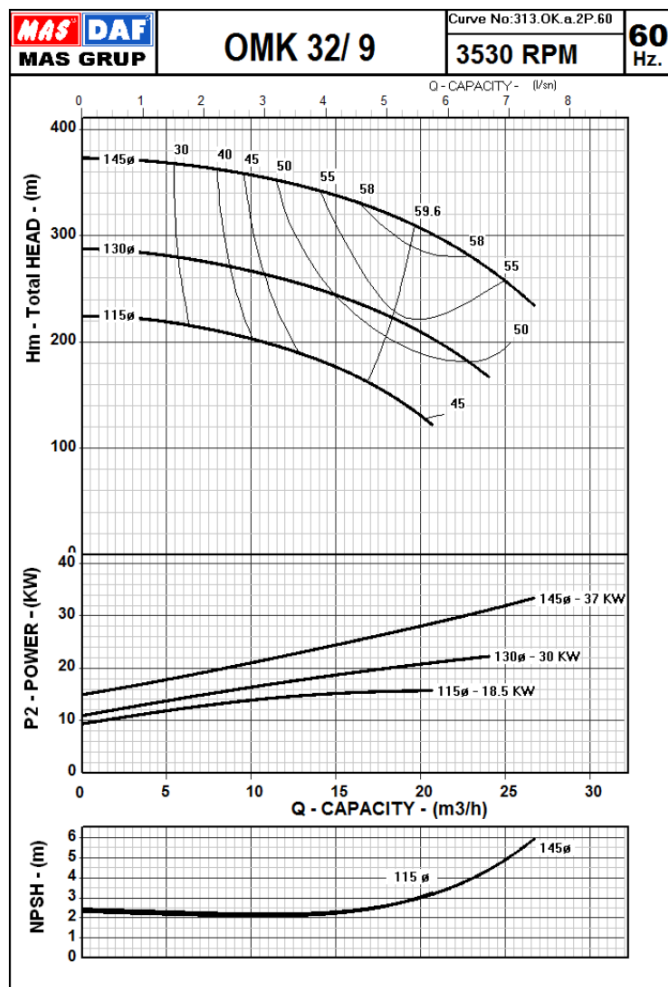
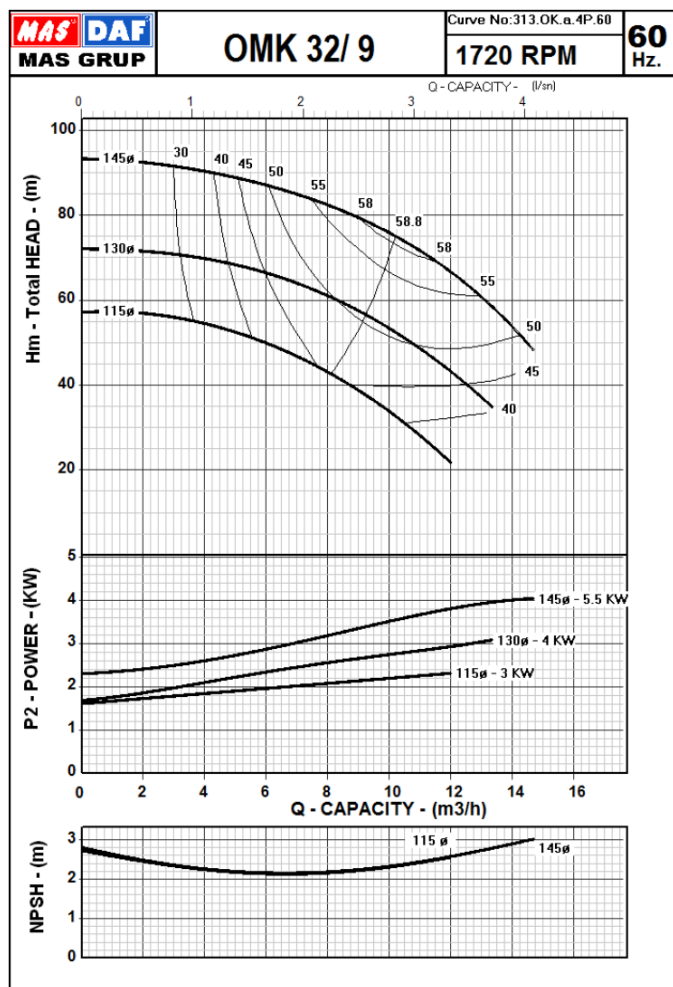


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 32/9



Mas Grup

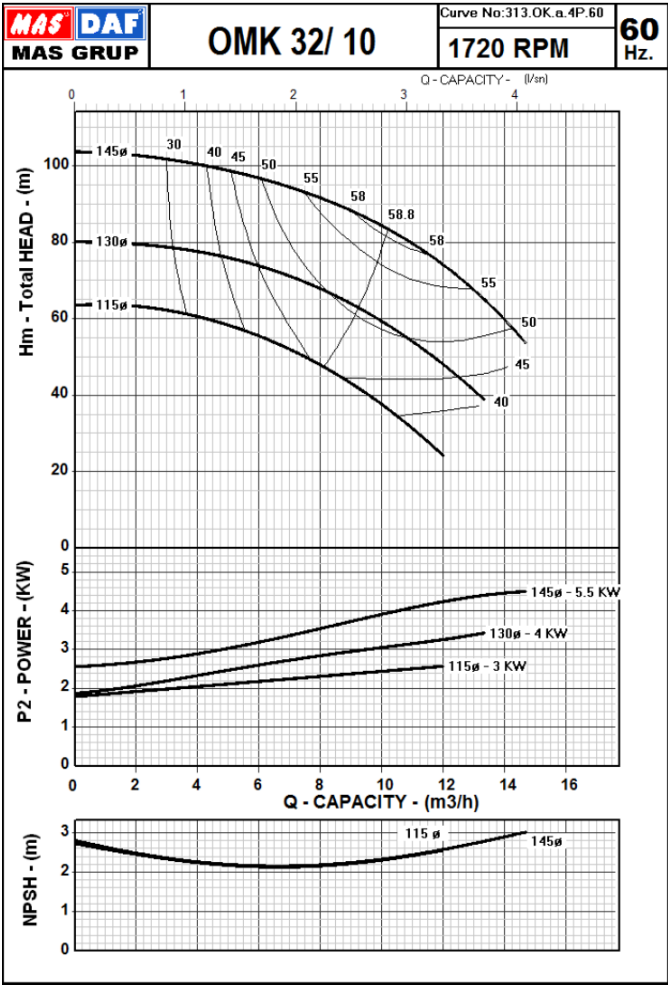


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 32/10



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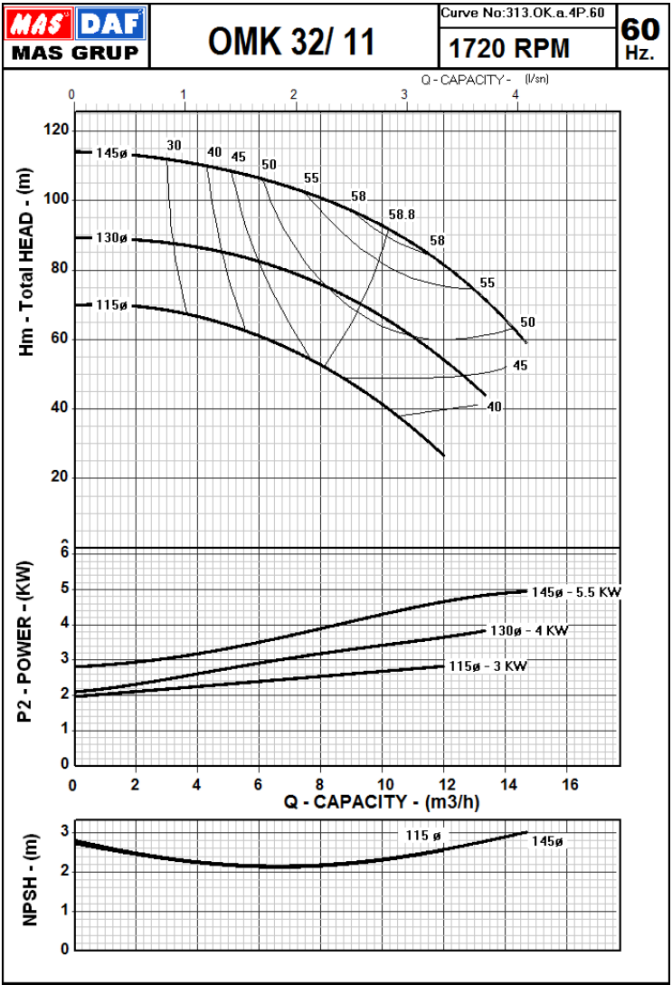


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 32/11



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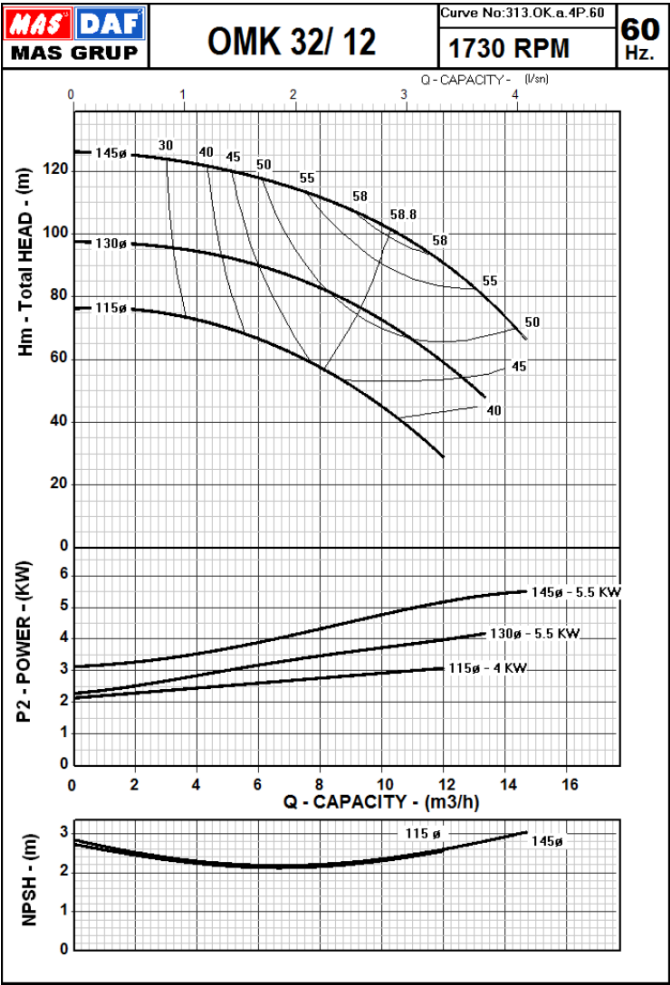


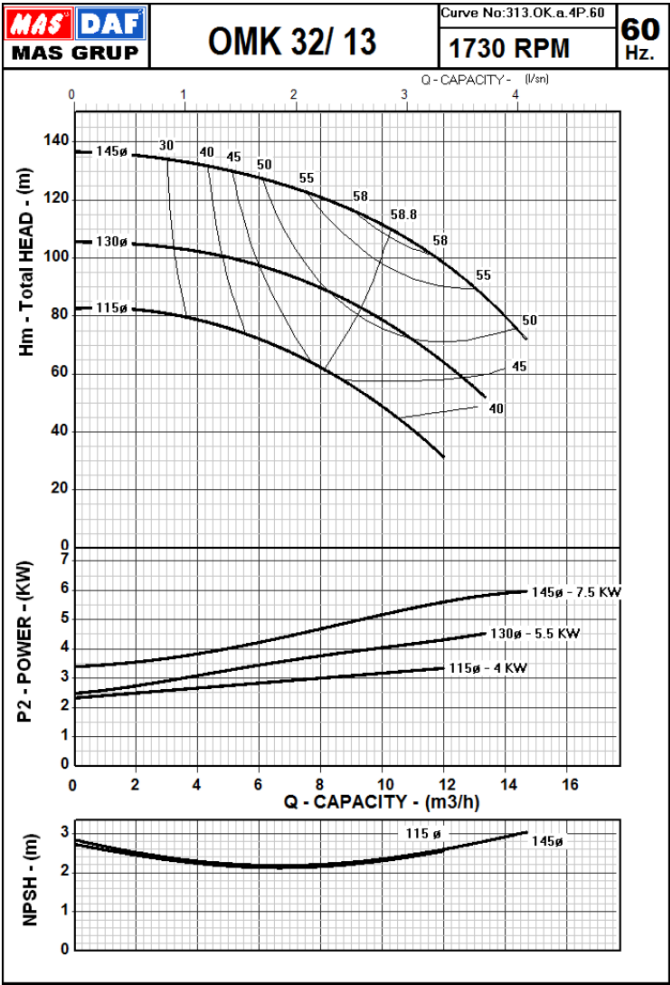
OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 32/12



Mas Grup





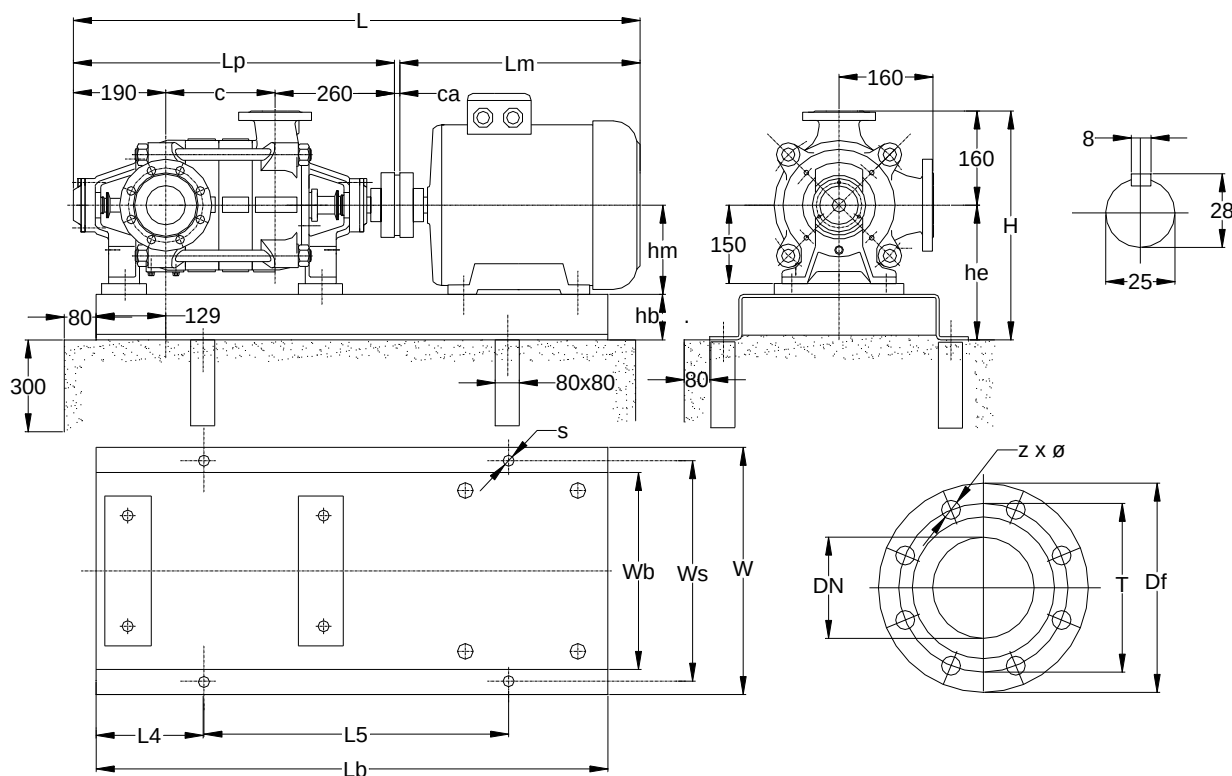
OMK Series

High Pressure Multistage Pumps

Dimension Table for OMK 32 – 1750 rpm – 60 Hz



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Foundation Bolts		
Hole Dia. (s)	Number	Dimensions
19	4	M 16 x 200

Flange Dimensions						
	PN	DN	Df	T	z	Ø
Suction	40	50	165	125	4	18
Discharge	40	32	140	100	4	18

Dimensions – 1750 RPM - 60 Hz

Pump Type	MOTOR				PUMP			Overall			Base Plate								
	KW	IEC	Lm	Hm	Lp	C	ca	L	W	H	Base Plate	Lb	Wb	hb	he	L4	L5	Ws	S
OMK 32 / 2	1.1	90S	300	90	574	124	20	894	330	375	2.03	800	240	65	215	130	540	290	19
	0.75	80	273	80	574	124	16	863	330	375	2.03	800	240	65	215	130	540	290	19
32 / 3	1.5	90L	325	90	628	178	20	973	330	375	2.04	900	240	65	215	150	600	290	19
	1.1	90S	300	90	628	178	20	948	330	375	2.03	800	240	65	215	130	540	290	19
32 / 4	2.2	100L	365	100	682	232	20	1067	330	375	2.05	1000	240	65	215	170	660	290	19
	1.5	90L	325	90	682	232	20	1027	330	375	2.04	900	240	65	215	150	600	290	19
32 / 5	3	100L	365	100	736	286	20	1121	330	375	2.05	1000	240	65	215	170	660	290	19
	2.2	100L	365	100	736	286	20	1121	330	375	2.05	1000	240	65	215	170	660	290	19
32 / 6	3	100L	365	100	790	340	20	1175	330	375	2.06	1120	240	65	215	190	740	290	19
	2.2	100L	365	100	790	340	20	1175	330	375	2.06	1120	240	65	215	190	740	290	19
32 / 7	4	112M	384	112	844	394	21	1249	330	375	2.06	1120	240	65	215	190	740	290	19
	3	100L	365	100	844	394	20	1229	330	375	2.06	1120	240	65	215	190	740	290	19
32 / 8	4	112M	384	112	898	448	21	1303	330	375	2.07	1250	240	65	215	205	840	290	19
	3	100L	365	100	898	448	20	1250	330	375	2.06	1120	240	65	215	190	740	290	19
32 / 9	5.5	132S	455	132	952	502	26	1433	360	375	3.07	1250	270	65	215	205	840	320	19
	4	112M	384	112	952	502	21	1357	330	375	2.07	1250	240	65	215	205	840	290	19
32 / 10	5.5	132S	455	132	1006	556	26	1487	360	375	3.08	1400	270	65	215	230	940	320	19
	4	112M	384	112	1006	556	21	1411	330	375	2.07	1250	240	65	215	205	840	290	19
32 / 11	5.5	132S	455	132	1060	610	26	1541	360	375	3.08	1400	270	65	215	230	940	320	19
	4	112M	384	112	1060	610	21	1465	330	375	2.08	1400	240	65	215	230	940	290	19
32 / 12	7.5	132M	493	132	1114	664	26	1633	360	375	3.09	1600	270	65	215	270	1060	320	19
	5.5	132S	455	132	1114	664	26	1595	360	375	3.08	1400	270	65	215	230	940	320	19
32 / 13	7.5	132M	493	132	1168	718	26	1687	360	375	3.09	1600	270	65	215	270	1060	320	19
	5.5	132S	455	132	1168	718	26	1649	360	375	3.09	1600	270	65	215	270	1060	320	19

This leaflet is subject to alteration without notice.

Dimensions are in mm without obligation.

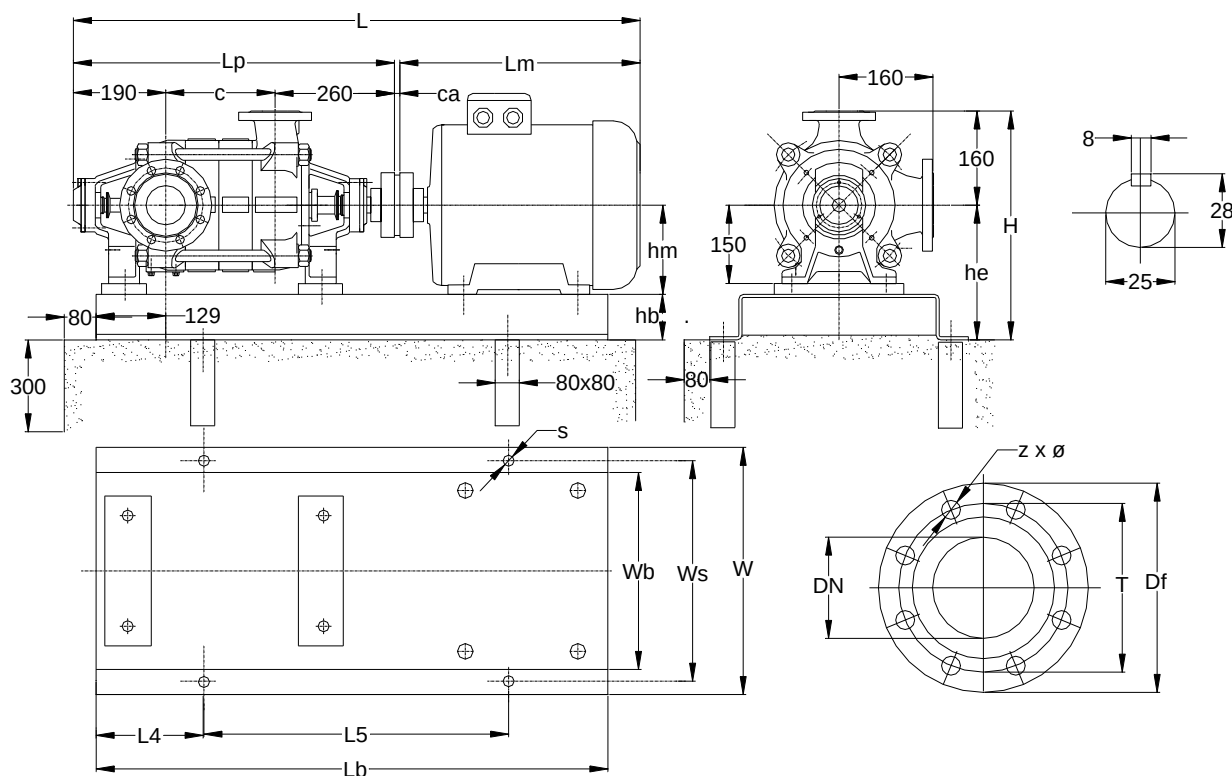
OMK Series

High Pressure Multistage Pumps

Dimension Table for OMK 32 – 3500 rpm – 60 Hz



Mas Grup



Foundation Bolts		
Hole Dia. (s)	Number	Dimensions
19	4	M 16 x 200
24	4	M 20 x 200

Flange Dimensions						
	PN	DN	Df	T	z	Ø
Suction	40	50	165	125	4	18
Discharge	40	32	140	100	4	18

Dimensions – 3500 RPM - 60 Hz

Pump Type	MOTOR				PUMP			Overall			Base Plate								
	KW	IEC	Lm	Hm	Lp	C	ca	L	W	H	Base Plate	Lb	Wb	hb	he	L4	L5	Ws	S
OMK 32 / 2	7.5	132S	455	132	574	124	21	1050	350	375	2.04	900	240	65	215	150	600	290	19
32 / 3	5.5	132S	455	132	574	124	21	1050	360	375	2.04	900	240	65	215	150	600	290	19
	11	160M	594	160	628	178	26	1248	450	400	5.06	1120	240	80	240	190	740	400	24
32 / 4	7.5	132S	455	132	628	178	21	1104	360	375	2.04	900	240	65	215	150	600	290	19
	15	160M	594	160	682	232	26	1302	450	400	5.06	1120	240	80	240	190	740	400	24
32 / 5	11	160M	594	160	682	232	26	1302	450	400	5.06	1120	240	80	240	190	740	400	24
	18.5	160L	638	160	736	286	30	1404	450	400	5.07	1250	340	80	240	205	840	400	24
32 / 6	15	160M	594	160	736	286	26	1356	450	400	5.07	1250	340	80	240	205	840	400	24
	22	180M	654	180	790	340	30	1474	490	420	6.07	1250	380	80	260	205	840	440	24
32 / 7	18.5	160L	638	160	790	340	30	1458	490	420	5.07	1250	340	80	240	205	840	400	24
	30	200L	747	200	844	394	30	1621	540	440	7.08	1400	430	80	280	230	940	490	24
32 / 8	22	180M	654	180	844	394	30	1528	490	420	6.08	1400	380	80	260	230	940	440	24
	30	200L	747	200	898	448	30	1675	540	440	7.09	1600	430	80	280	270	1060	490	24
32 / 9	22	180M	654	180	898	448	30	1582	490	420	6.08	1400	380	80	260	230	940	440	24
	37	200L	747	200	952	502	33	1732	540	440	7.09	1600	430	80	280	270	1060	490	24
	30	200L	747	200	952	502	30	1729	540	440	7.09	1600	430	80	280	270	1060	490	24

This leaflet is subject to alteration without notice.

Dimensions are in mm without obligation.

OMK Series

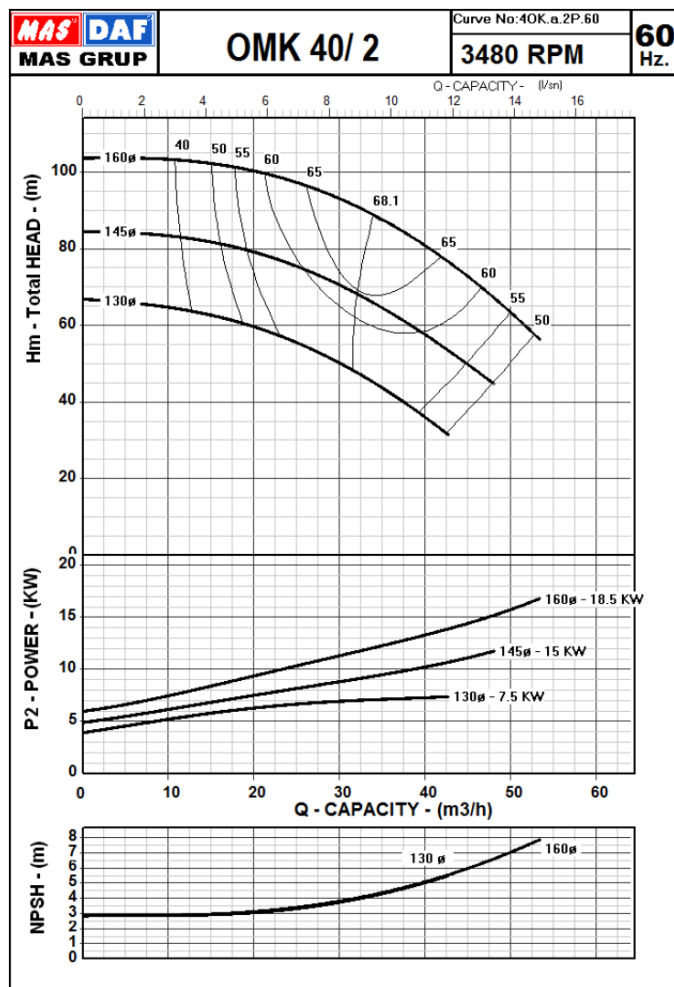
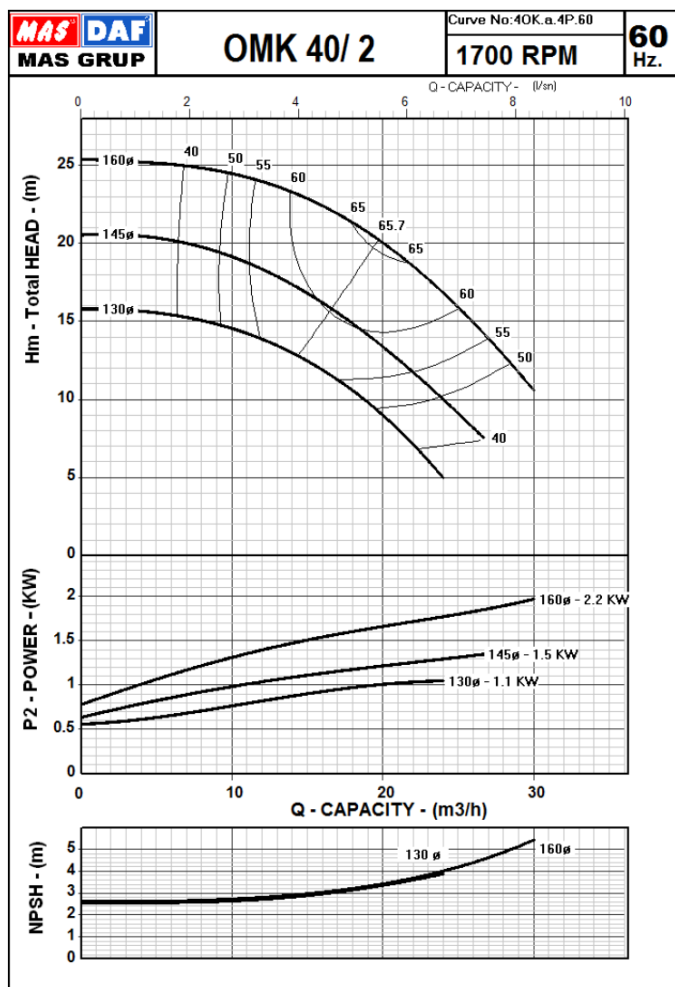
High Pressure Multistage Pumps

Performance Curves

OMK 40/2



Mas Grup

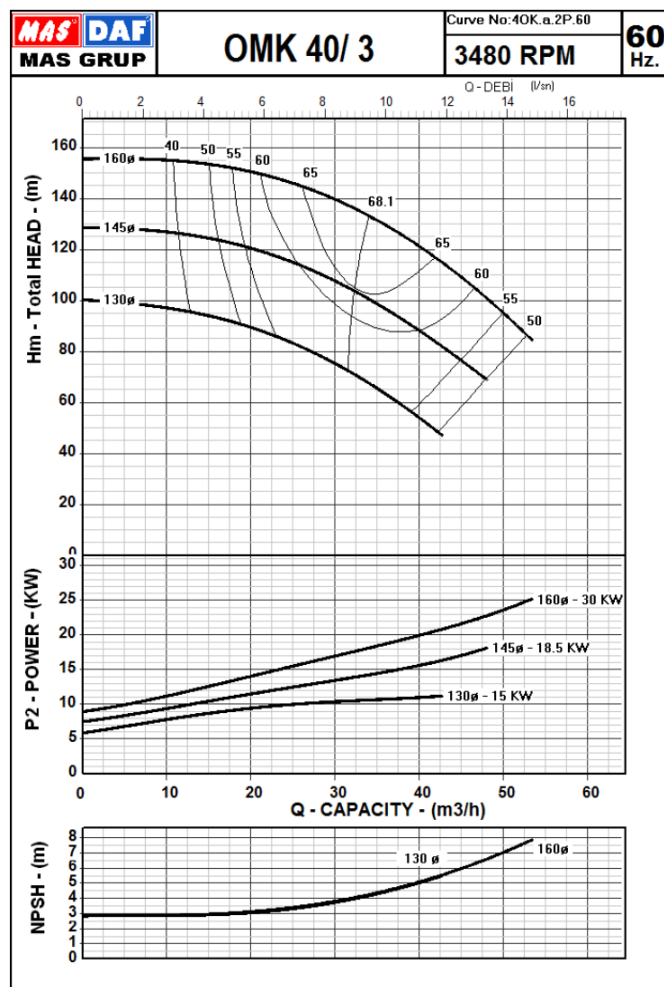
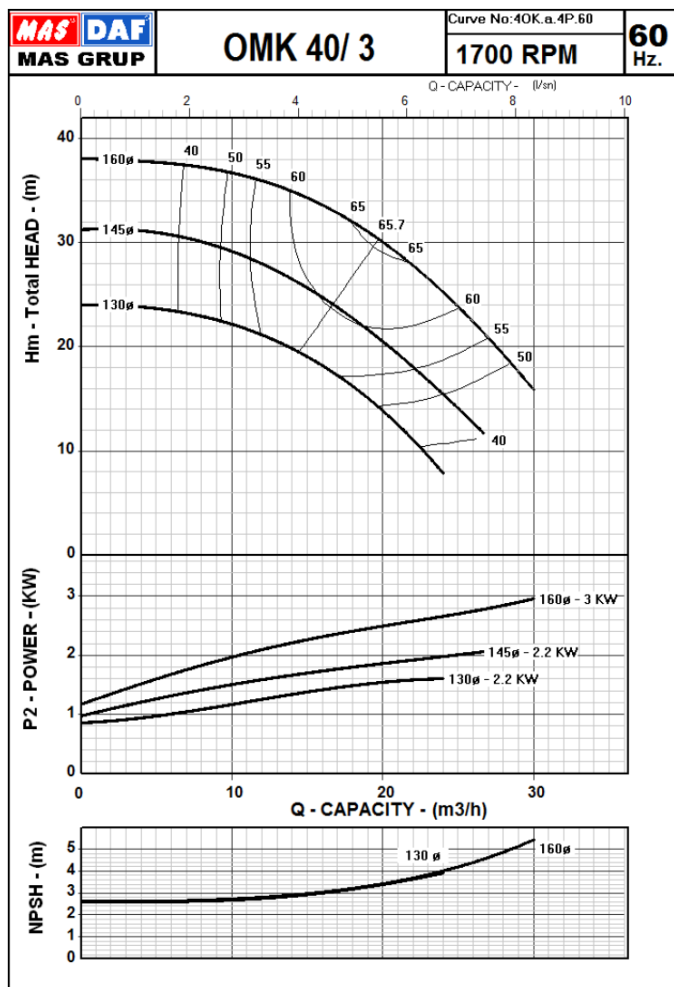


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 40/3



Mas Grup

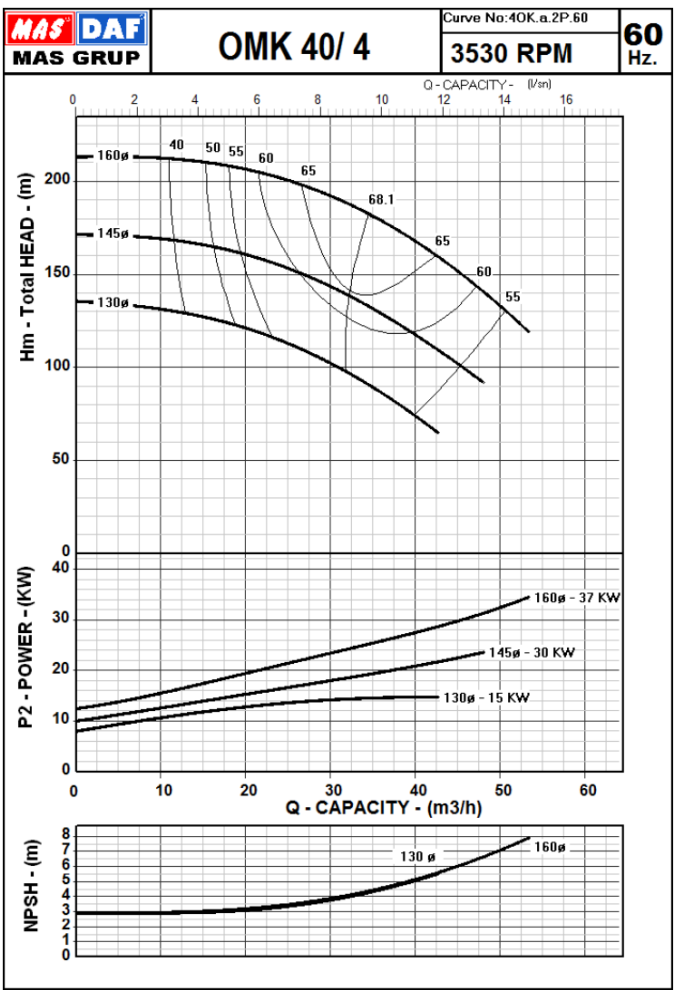
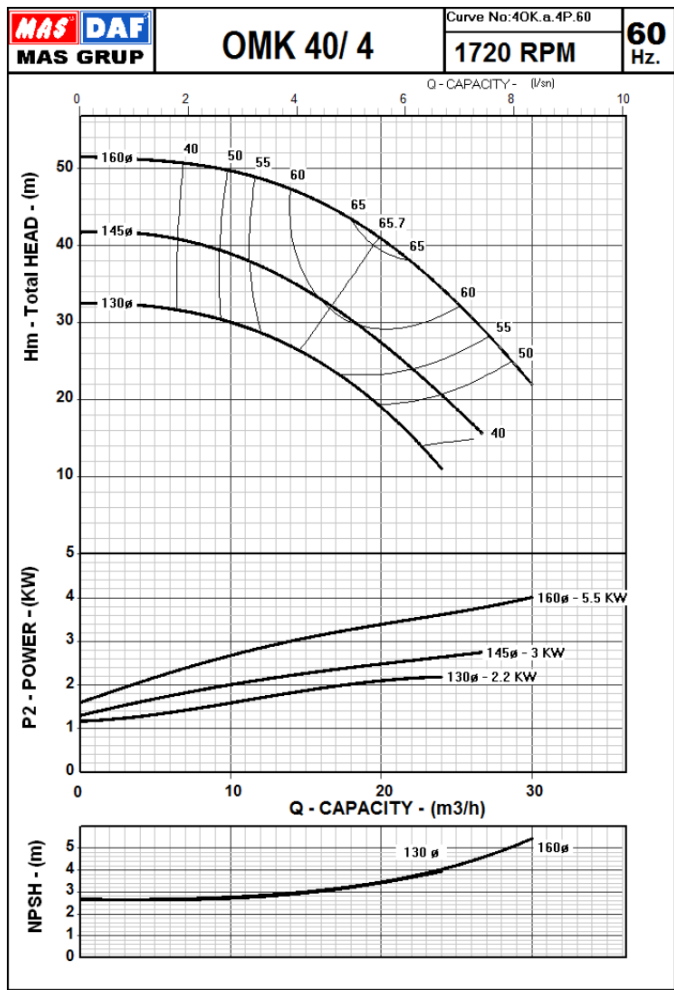


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 40/4



Mas Grup

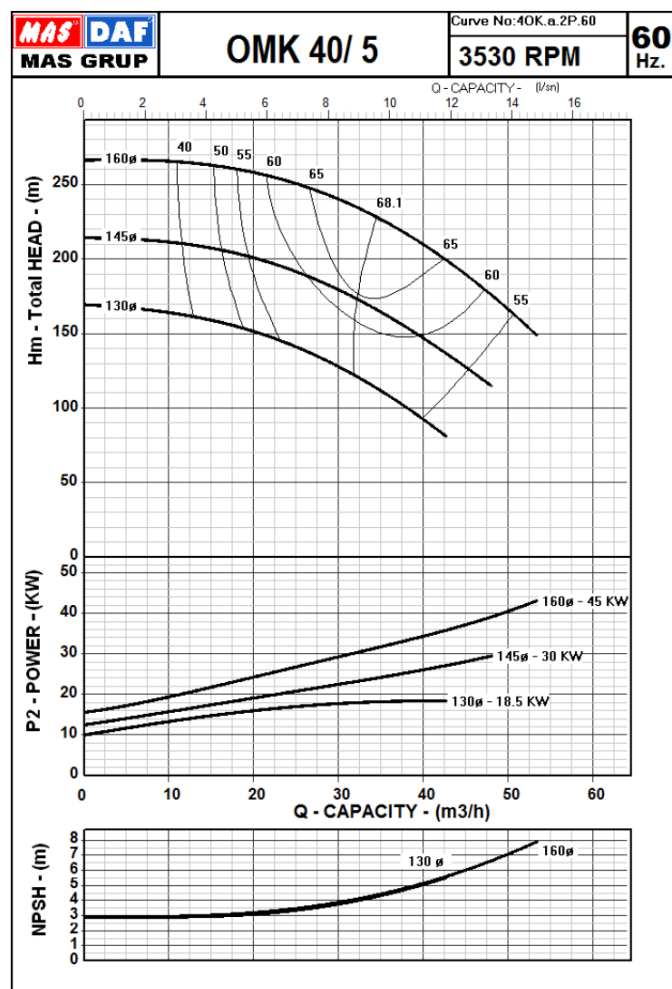
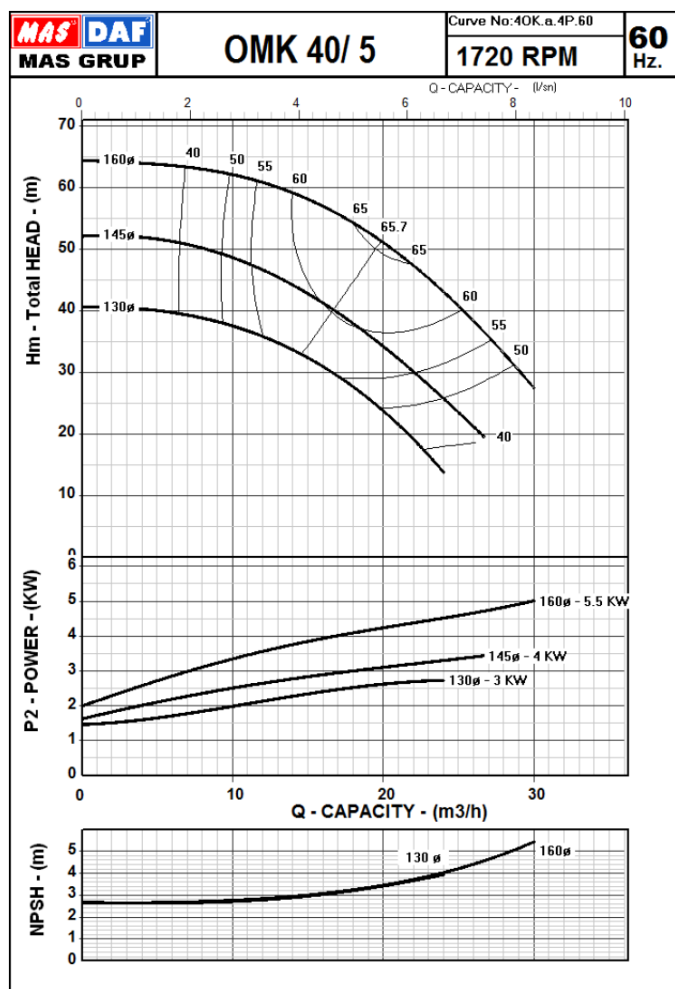


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 40/5



Mas Grup

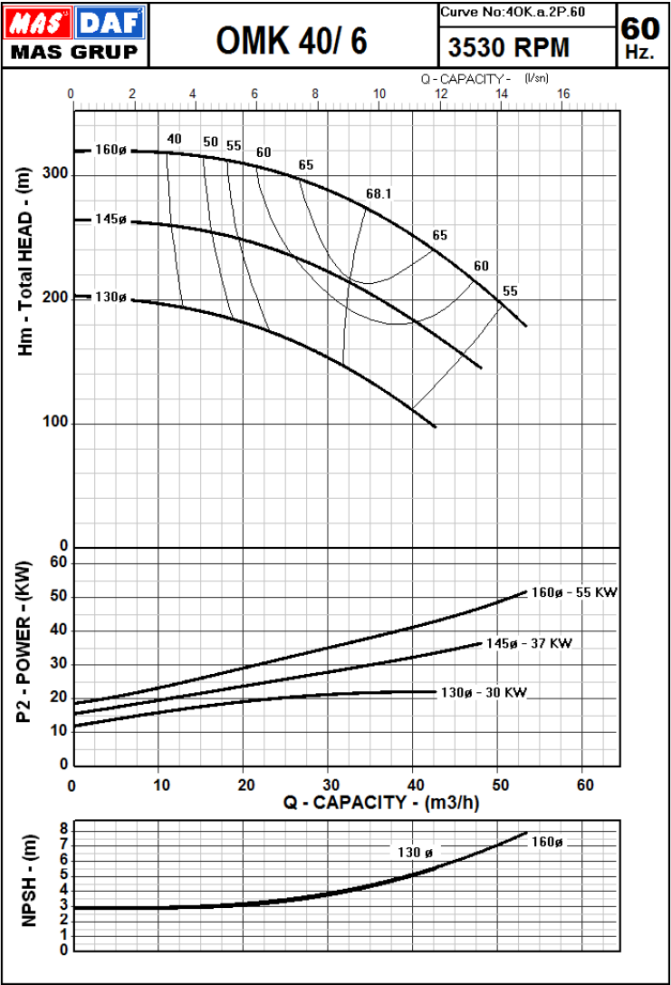
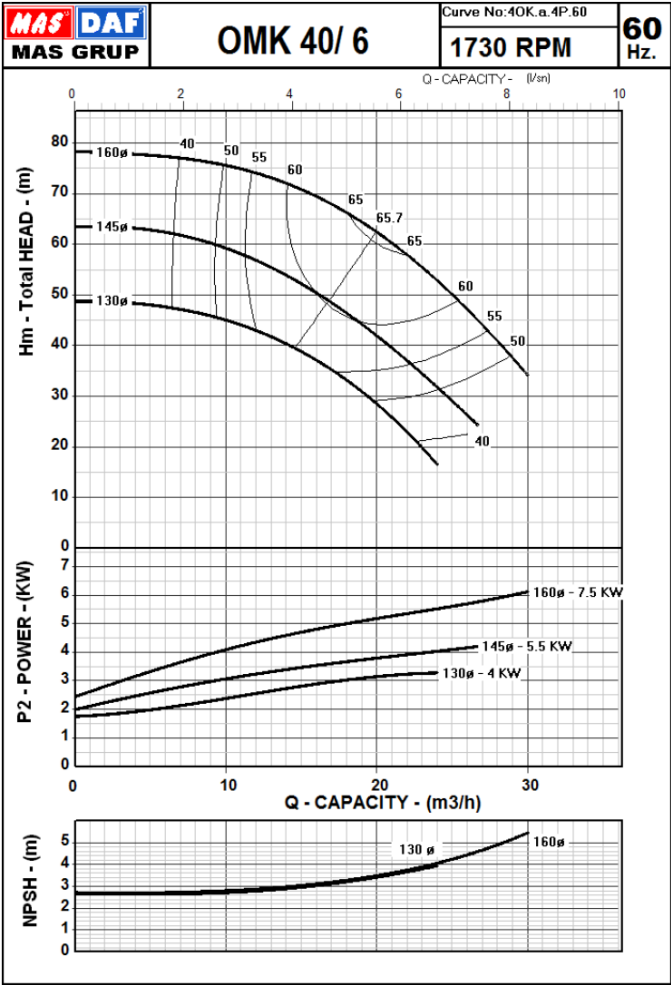


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 40/6



Mas Grup

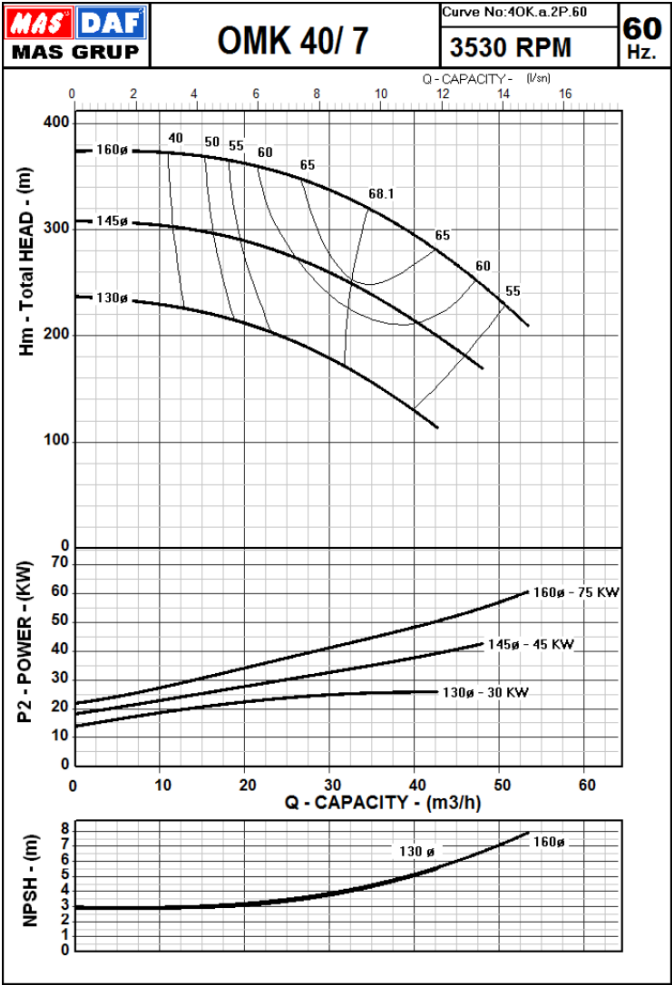
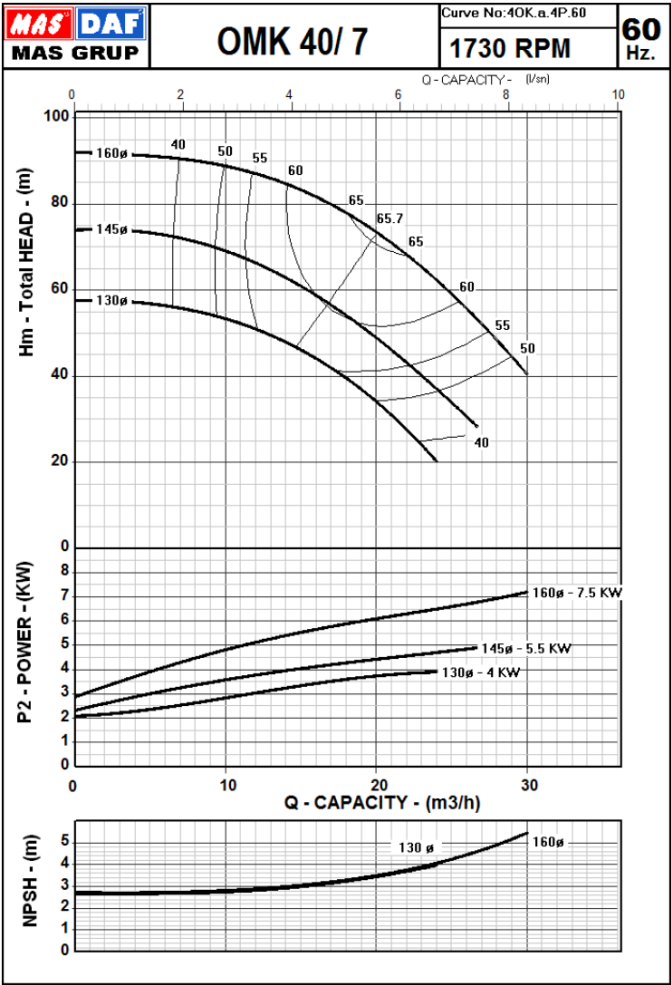


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 40/7



Mas Grup

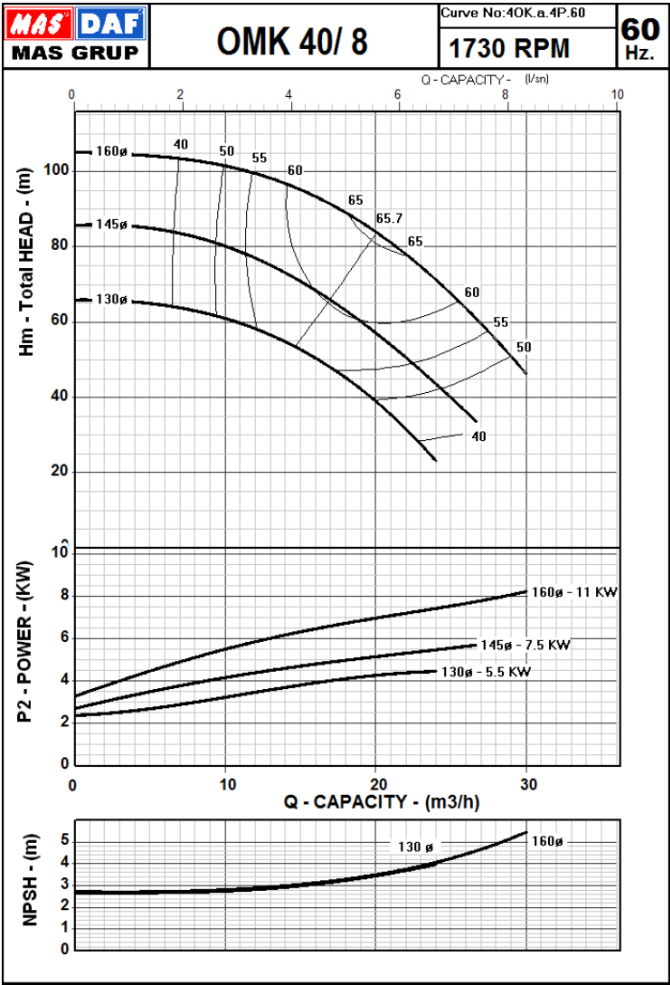


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 40/8



Mas Grup

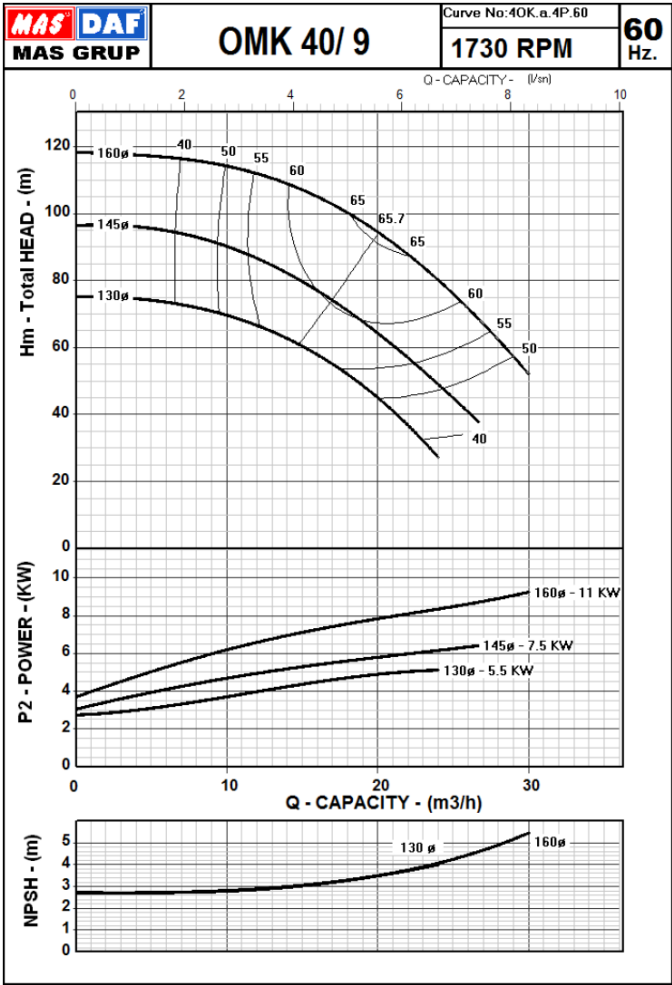


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 40/9



Mas Grup

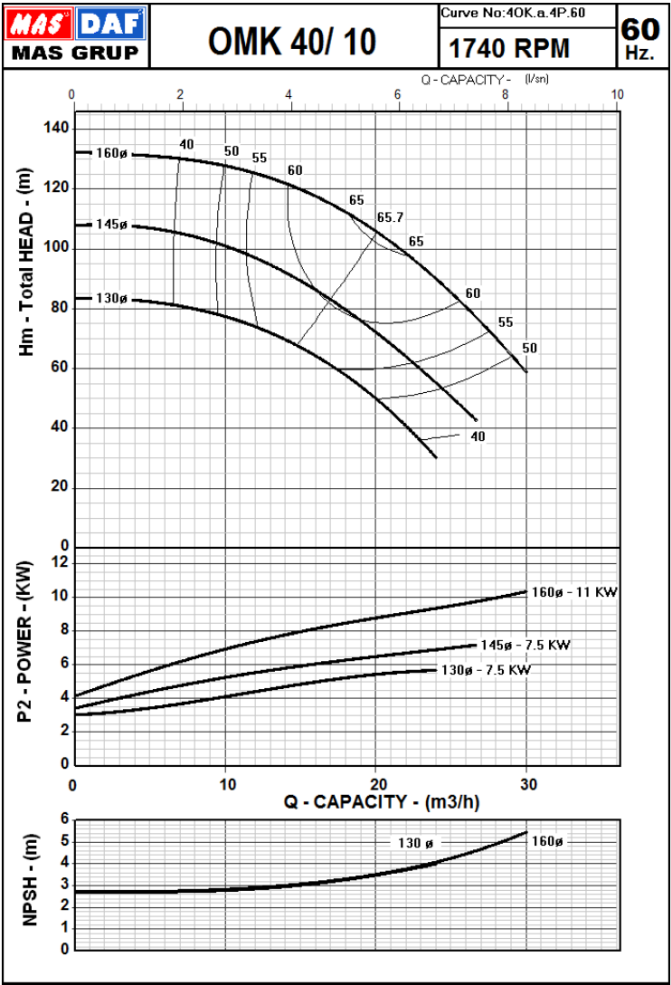


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 40/10



Mas Grup

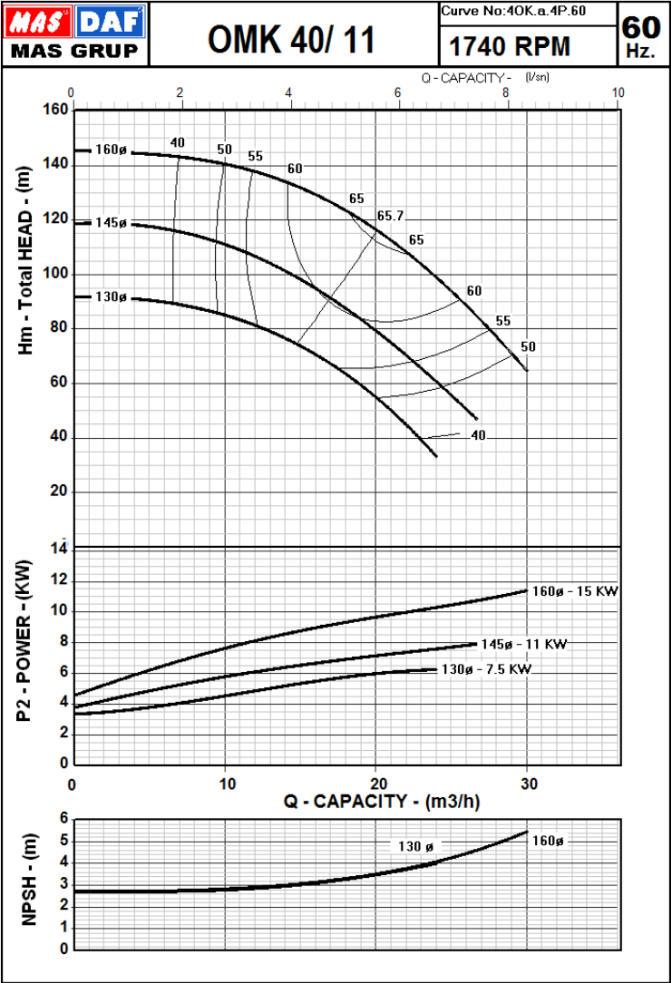


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 40/11



Mas Grup



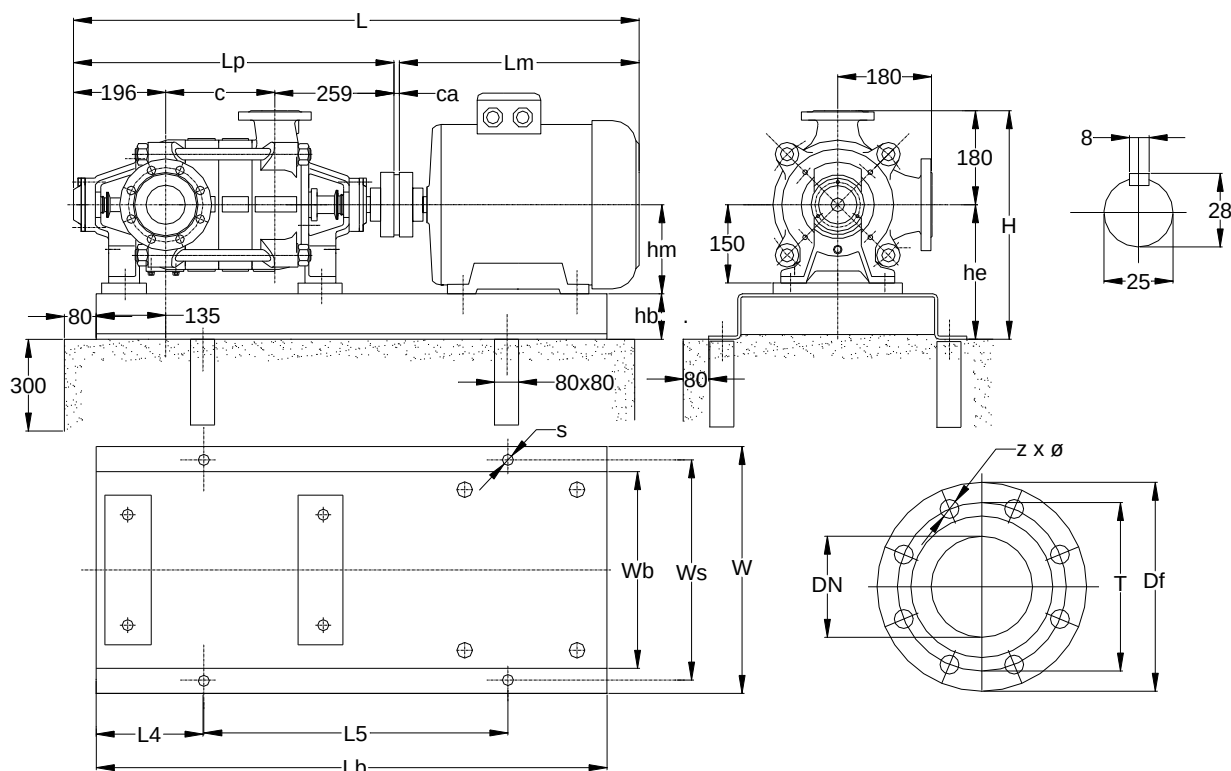
OMK Series

High Pressure Multistage Pumps

Dimension Table for OMK 40 – 1750 – 60 Hz



Mas Grup



Foundation Bolts		
Hole Dia. (s)	Number	Dimensions
19	4	M 16 x 200
24	4	M 20 x 200

Flange Dimensions						
	PN	DN	Df	T	z	Ø
Suction	40	65	185	145	8	18
Discharge	40	40	150	110	4	18

Dimensions – 1750 RPM - 60 Hz

Pump Type	MOTOR			PUMP			Overall			Base Plate									
	KW	IEC	Lm	Hm	Lp	C	ca	L	W	H	Base Plate	Lb	Wb	hb	he	L4	L5	Ws	s
OMK 40 / 2	2.2	100L	365	100	588	133	26	979	330	395	2.04	900	240	65	215	150	600	290	19
	1.5	90L	325	90	588	133	20	933	330	395	2.04	900	240	65	215	150	600	290	19
40 / 3	4	112M	384	112	646	191	21	1051	330	395	2.04	900	240	65	215	150	600	290	19
	3	100L	365	100	646	191	20	1031	330	395	2.04	900	240	65	215	150	600	290	19
40 / 4	5.5	132S	455	132	704	249	26	1185	360	395	3.05	1000	270	65	215	170	660	320	19
	4	112M	384	112	704	249	21	1109	330	395	2.05	1000	240	65	215	170	660	290	19
40 / 5	5.5	132S	455	132	762	307	26	1243	360	395	3.06	1120	270	65	215	190	740	320	19
	4	112M	384	112	762	307	21	1167	330	395	2.06	1120	240	65	215	190	740	290	19
40 / 6	7.5	132M	493	132	820	365	26	1339	360	395	3.07	1250	270	65	215	205	840	320	19
	5.5	132S	455	132	820	365	26	1304	360	395	3.06	1120	270	65	215	190	740	320	19
40 / 7	7.5	132M	493	132	878	423	26	1397	360	395	3.07	1250	270	65	215	205	840	320	19
	5.5	132S	455	132	878	423	26	1359	360	395	3.06	1120	270	65	215	190	740	320	19
40 / 8	11	160M	594	160	936	481	30	1560	450	420	5.08	1400	340	80	240	230	940	400	24
	7.5	132M	493	132	936	481	26	1455	360	395	3.07	1250	270	65	215	205	840	320	19
40 / 9	11	160M	594	160	994	539	30	1618	450	420	5.08	1400	340	80	240	230	940	400	24
	7.5	132M	493	132	994	539	26	1513	360	395	3.08	1400	270	65	215	230	940	320	19
40 / 10	11	160M	594	160	1052	597	30	1676	450	420	5.09	1600	340	80	240	270	1060	400	24
	7.5	132M	493	132	1052	597	26	1571	360	395	3.08	1400	270	65	215	230	940	320	19
40 / 11	15	160L	638	160	1110	655	30	1778	450	420	5.09	1600	340	80	240	270	1060	400	24
	11	160M	594	160	1110	655	30	1734	450	420	5.09	1600	340	80	240	270	1060	400	24

This leaflet is subject to alteration without notice.

Dimensions are in mm without obligation.

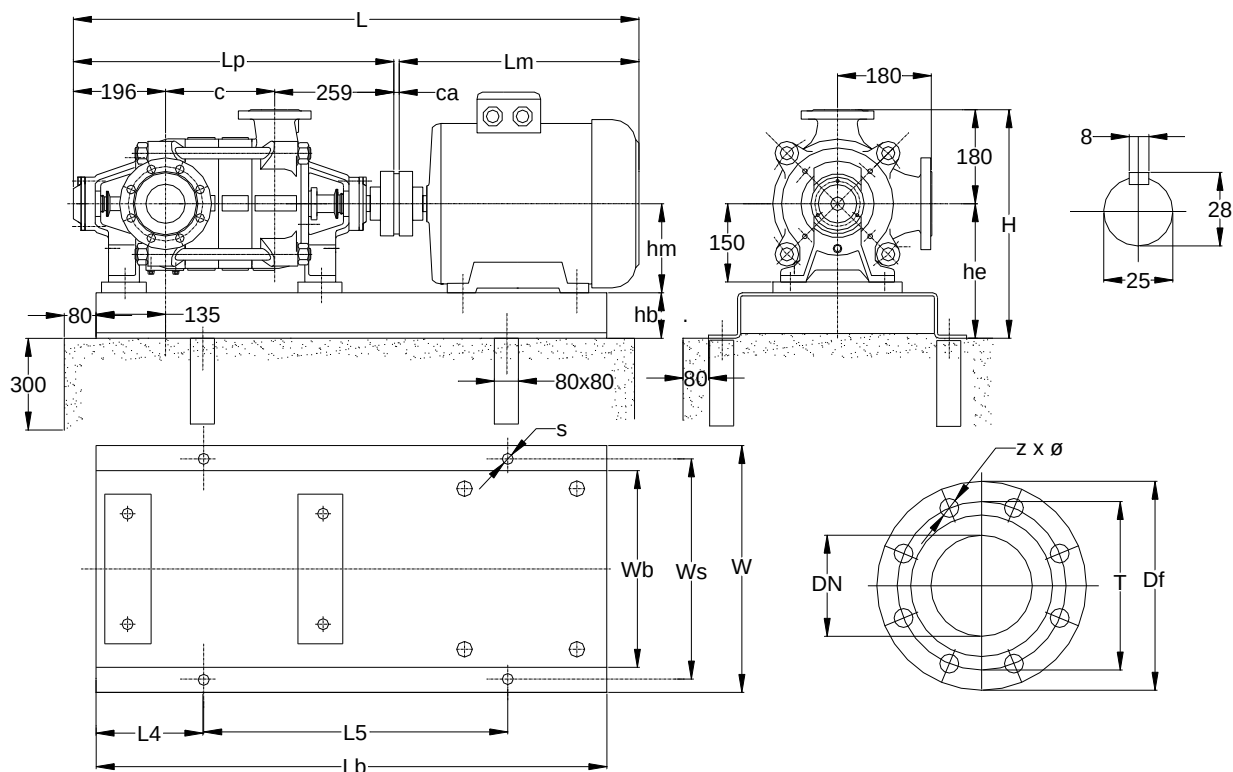
OMK Series

High Pressure Multistage Pumps

Dimension Table for OMK 40 – 3500 – 60 Hz



Mas Grup



Foundation Bolts		
Hole Dia. (s)	Number	Dimensions
19	4	M 16 x 200
24	4	M 20 x 200
28	4	M 24 x 200

Flange Dimensions						
	PN	DN	Df	T	z	Ø
Suction	40	65	185	145	8	18
Discharge	40	40	150	110	4	18

Dimensions – 3500 RPM - 60 Hz

Pump Type	MOTOR				PUMP			Overall			Base Plate									
	KW	IEC	Lm	Hm	Lp	C	ca	L	W	H	Base Plate	Lb	Wb	hb	he	L4	L5	Ws	s	
OMK 40 / 2	18.5	160L	638	160	588	133	30	1256	450	420	5.06	1120	340	80	240	190	740	400	24	
	15	160M	594	160	588	133	26	1208	450	420	5.05	1000	340	80	240	170	660	400	24	
40 / 3	30	200L	747	200	646	191	30	1423	540	460	7.07	1250	430	80	280	205	840	490	24	
	22	180M	654	180	646	191	30	1330	490	440	6.06	1120	380	80	260	190	740	440	24	
40 / 4	37	200L	747	200	704	249	33	1484	540	460	7.07	1250	430	80	280	205	840	490	24	
	30	200L	747	200	704	249	30	1481	540	460	7.07	1250	430	80	280	205	840	490	24	
40 / 5	45	225M	790	225	762	307	43	1595	610	505	8.08	1400	480	100	325	230	940	550	28	
	37	200L	747	200	762	307	33	1542	540	460	7.08	1400	430	80	280	230	940	490	24	
40 / 6	55	250M	890	250	820	365	42	1752	660	530	9.09	1600	530	100	350	270	1060	600	28	
	45	225M	790	225	820	365	43	1653	610	505	8.08	1400	480	100	325	230	940	550	28	
40 / 7	75	280S	958	280	878	423	43	1879	730	560	10.09	1600	600	100	380	270	1060	670	28	
	55	250M	890	250	878	423	42	1810	660	530	9.09	1600	530	100	350	270	1060	600	28	

This leaflet is subject to alteration without notice.

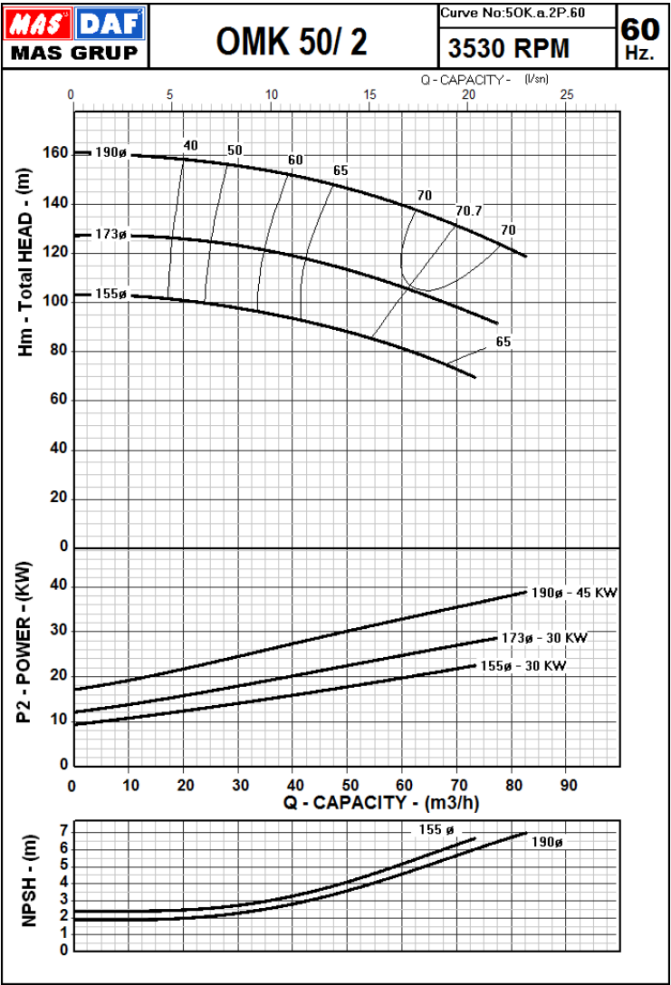
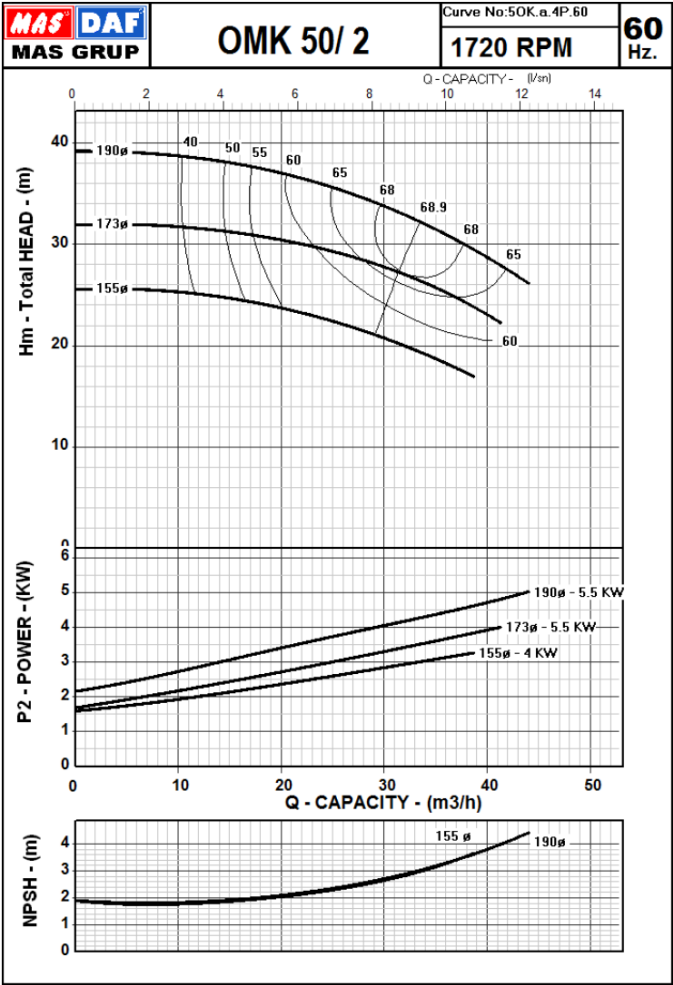
Dimensions are in mm without obligation.

OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 50/2



Mas Grup



OMK Series

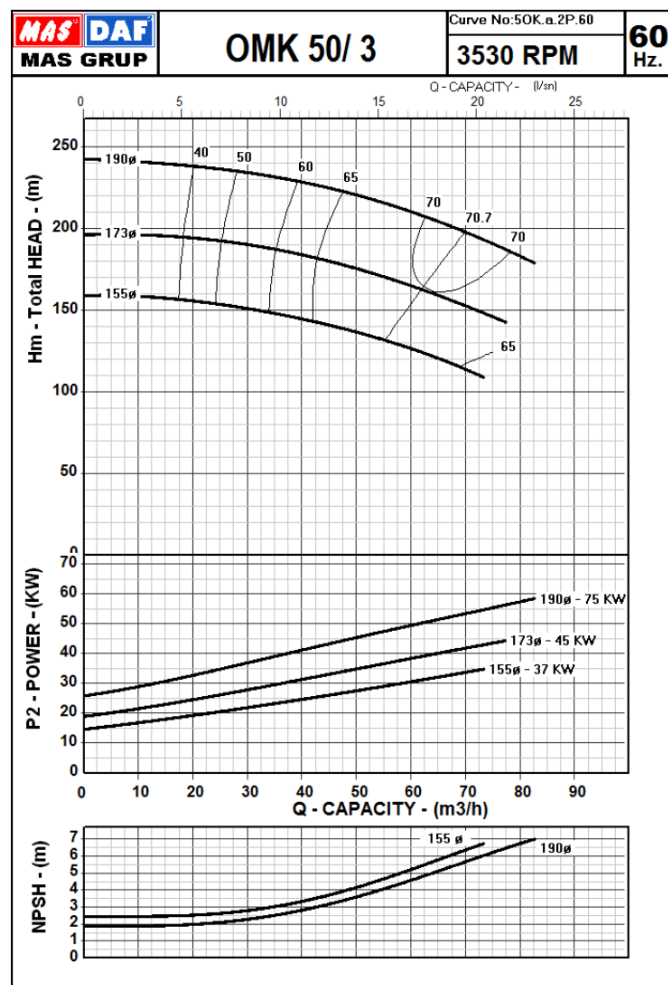
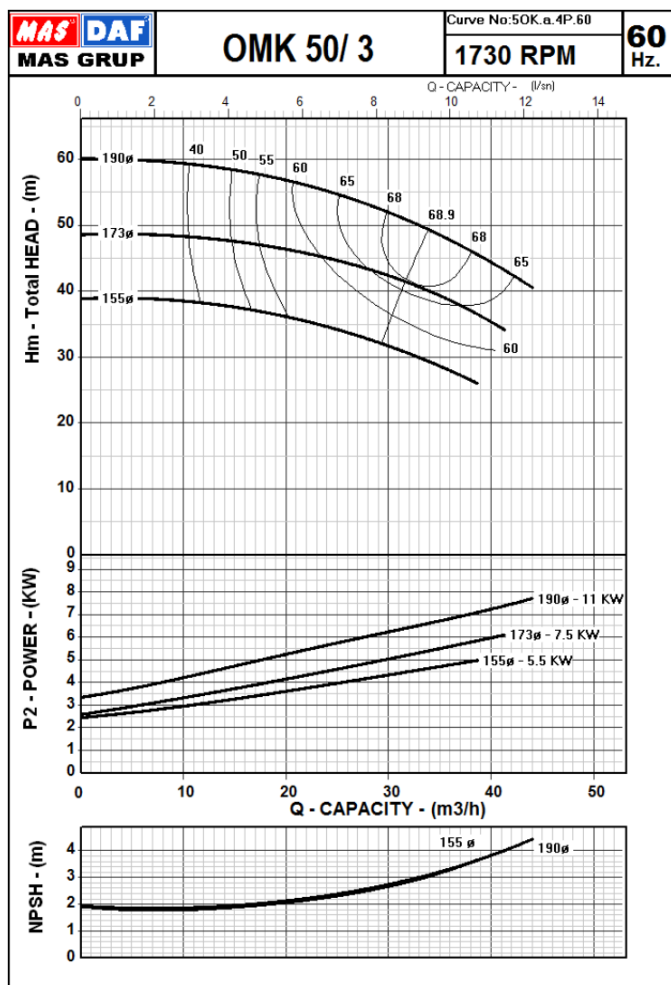
High Pressure Multistage Pumps

Performance Curves



Mas Grup

OMK 50/3

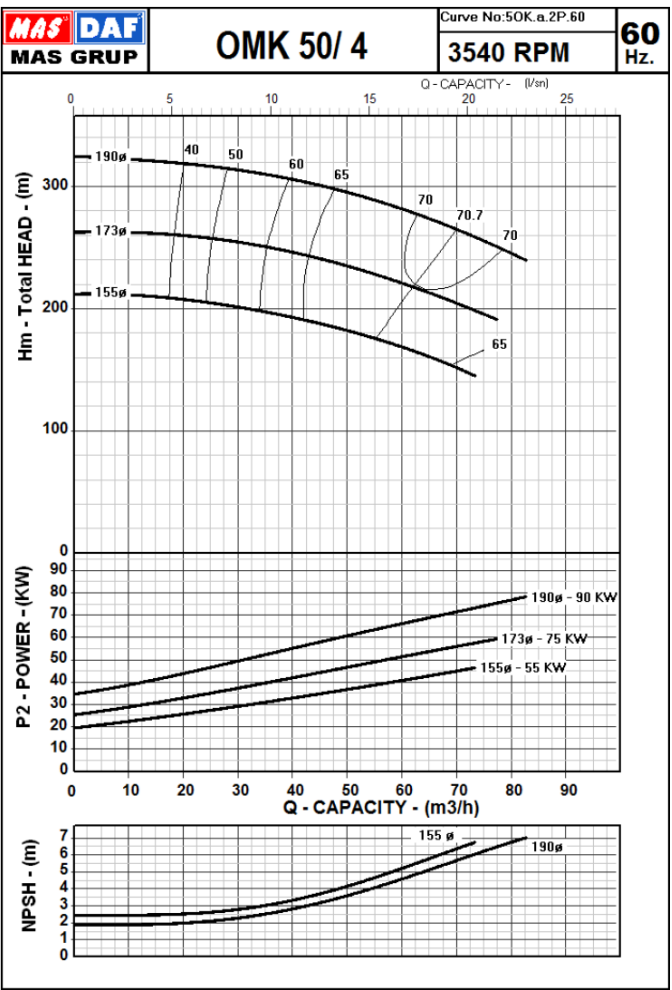
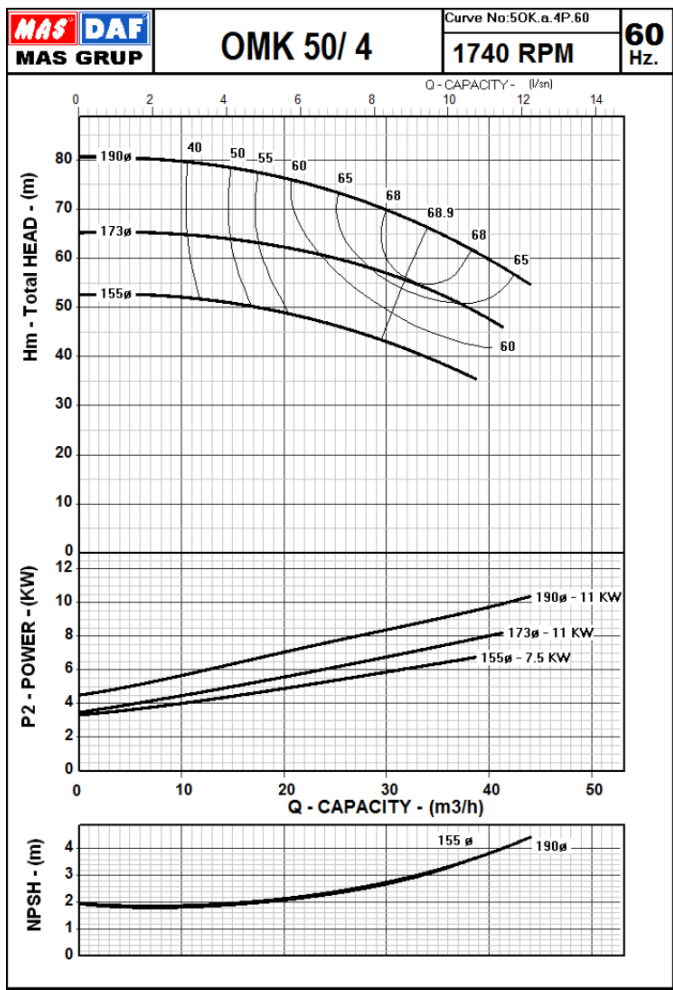


OMK Series
High Pressure Multistage Pumps
Performance Curves



Mas Grup

OMK 50/4

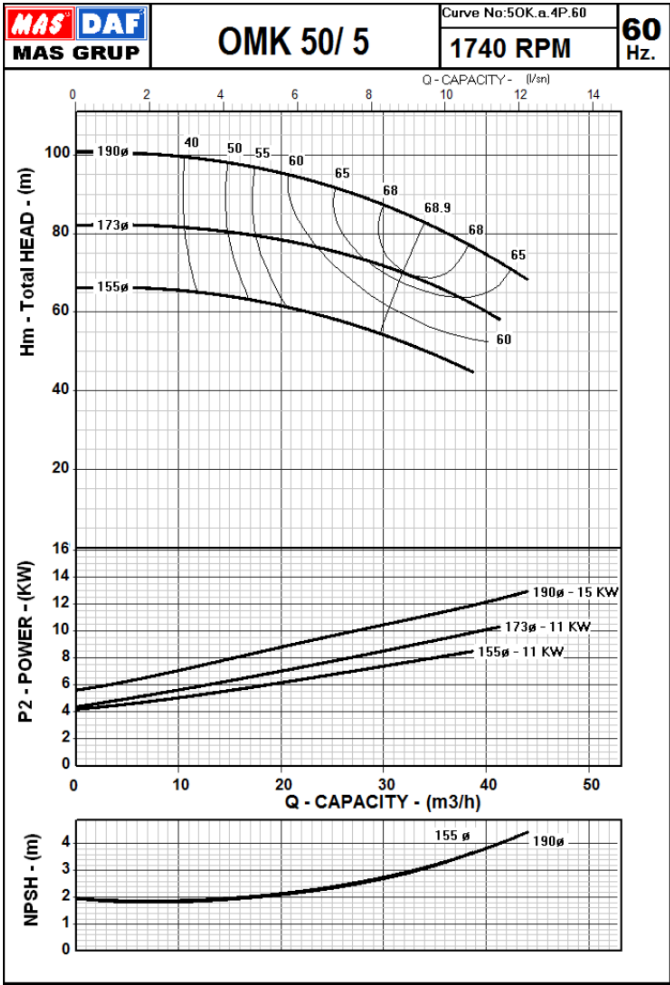


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 50/5



Mas Grup

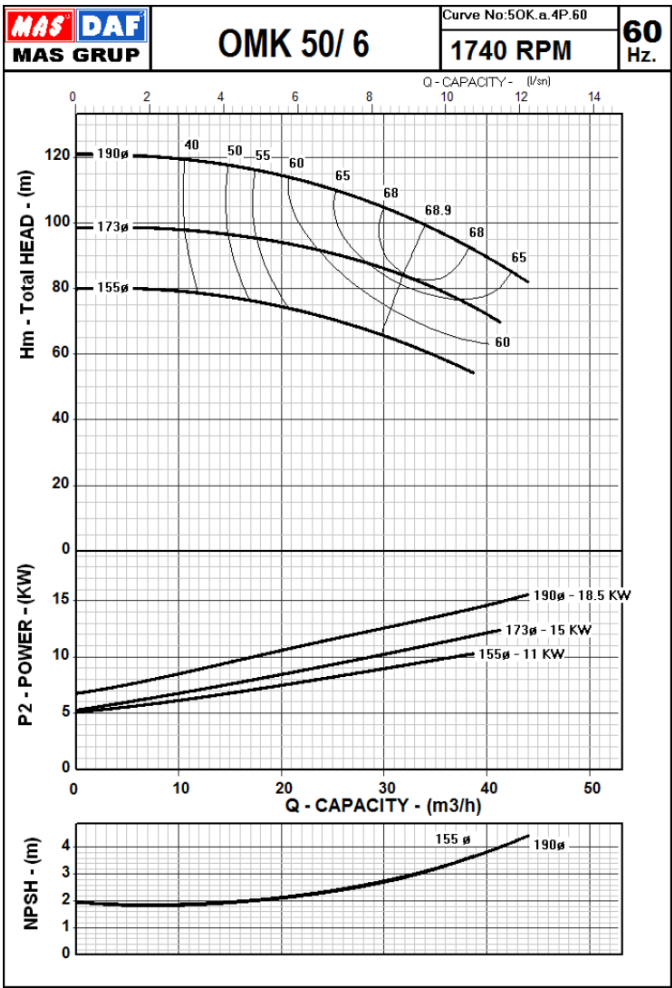


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 50/6



Mas Grup

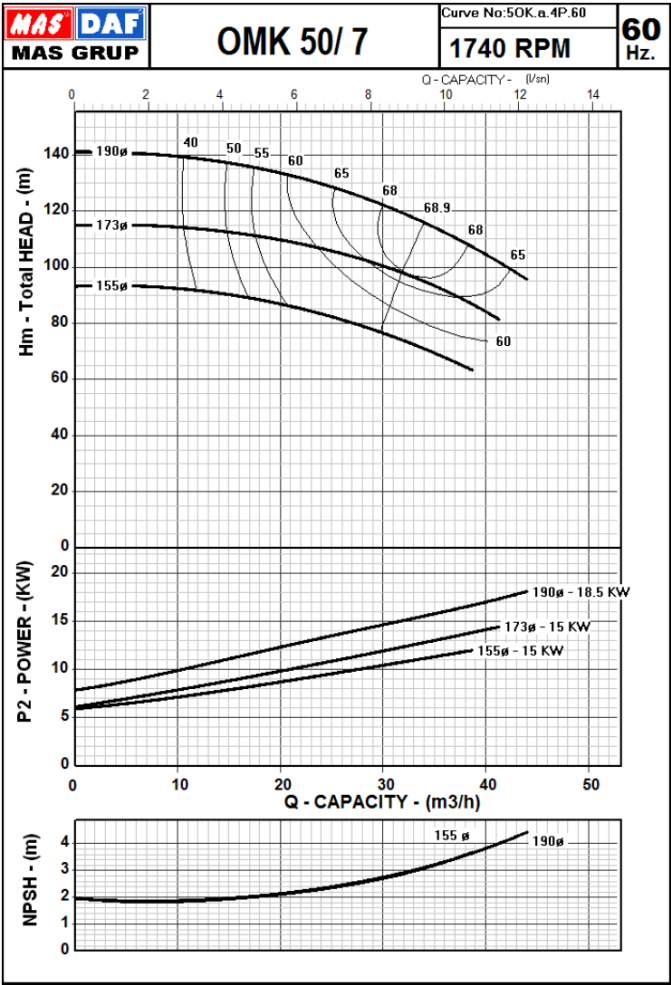


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 50/7



Mas Grup

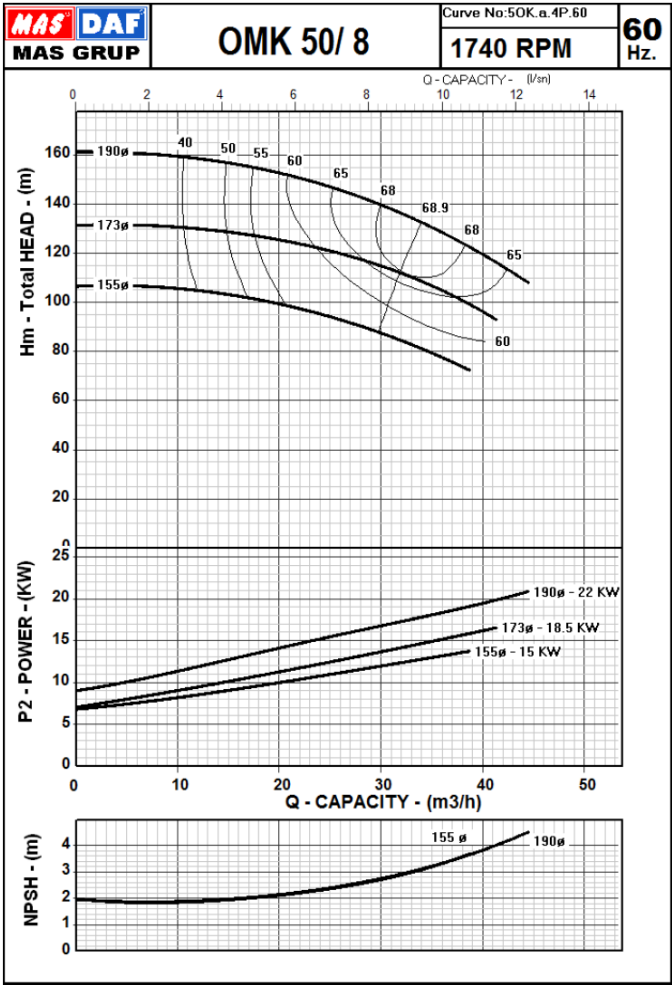


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 50/8



Mas Grup

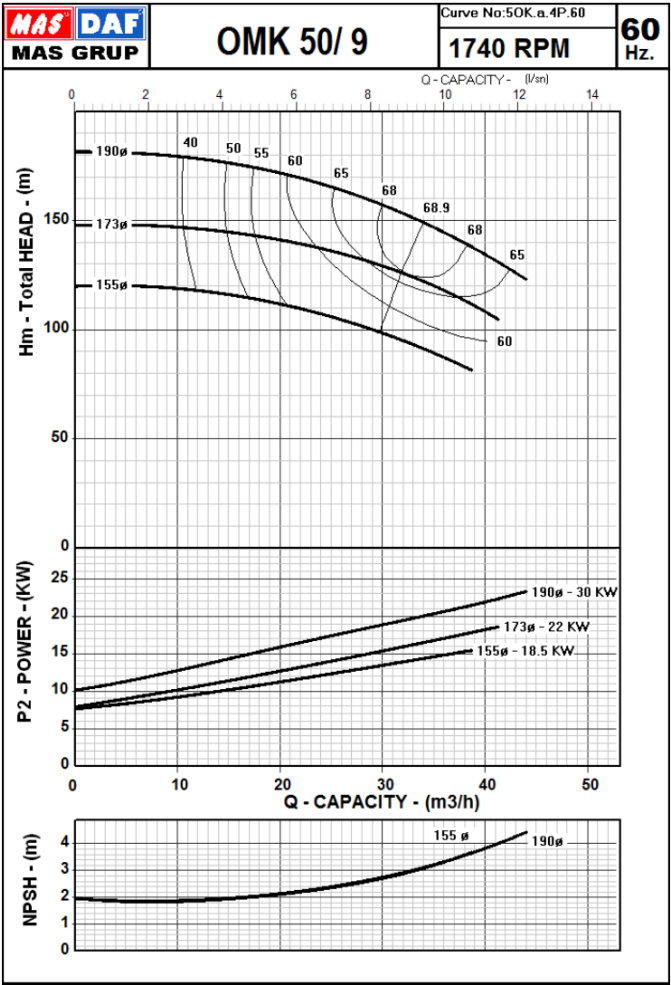


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 50/9



Mas Grup

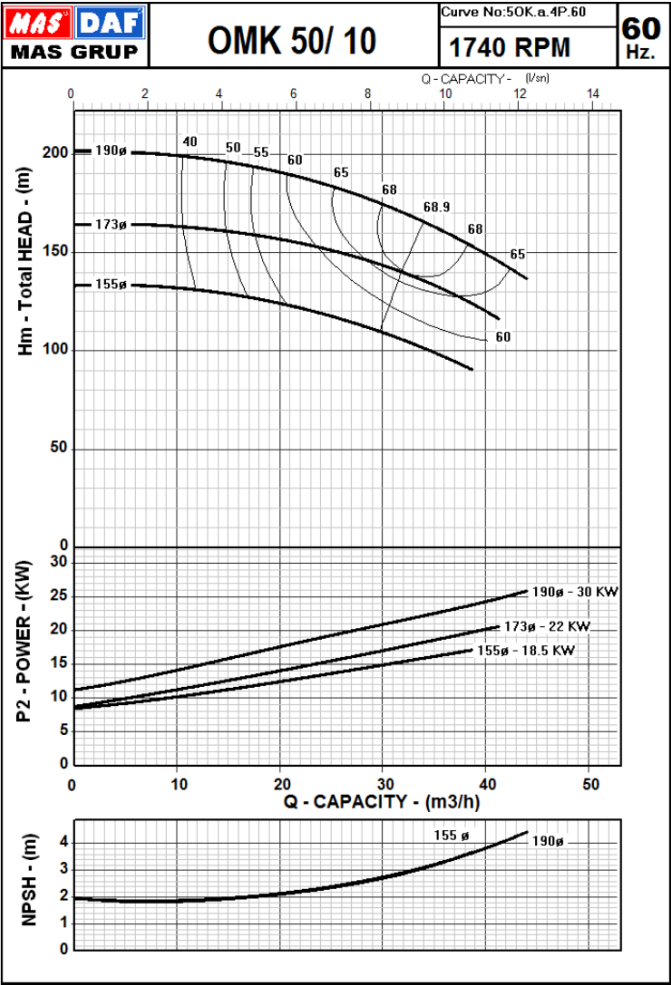


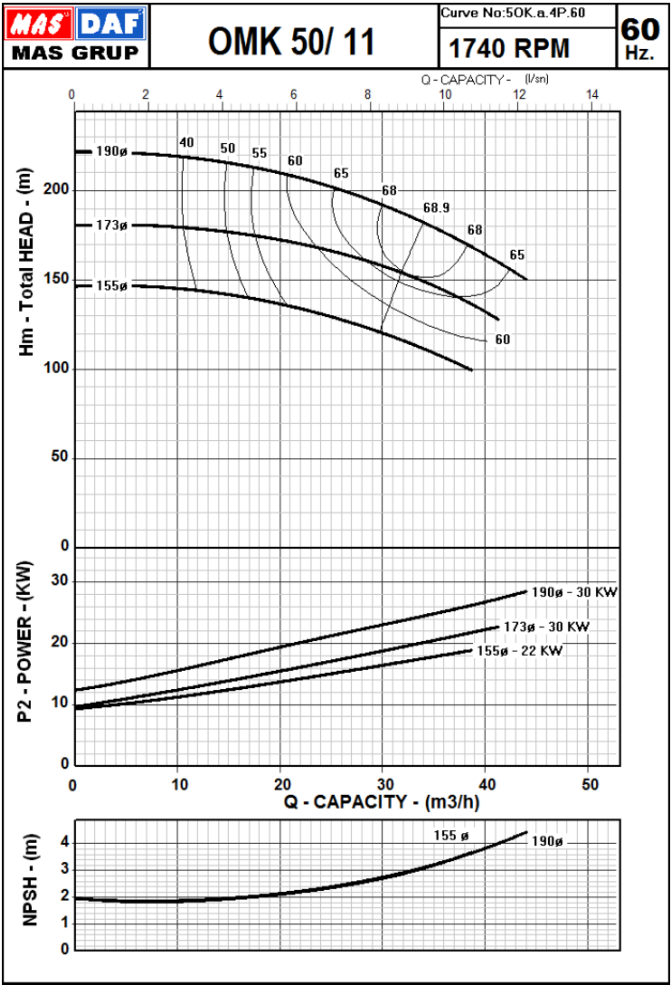
OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 50/10



Mas Grup





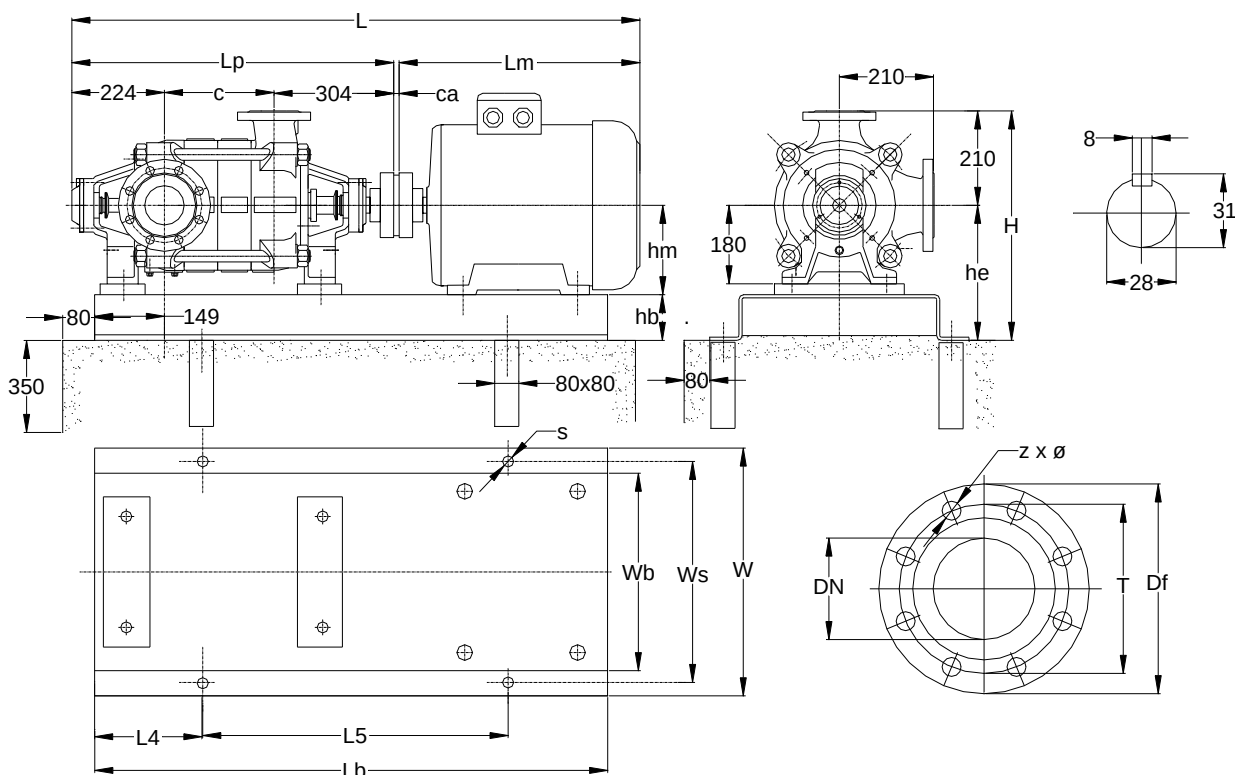
OMK Series

High Pressure Multistage Pumps

Dimension Table for OMK 50 – 1750 rpm – 60 Hz



Mas Grup



Foundation Bolts		
Hole Dia. (s)	Number	Dimensions
24	4	M 20 x 200
28	4	M 24 x 200

Flange Dimensions						
	PN	DN	Df	T	z	ø
Suction	40	80	200	160	8	18
Discharge	40	50	165	125	4	18

Dimensions – 1750 RPM - 60 Hz

Pump Type	MOTOR				PUMP			Overall			Base Plate								
	KW	IEC	Lm	Hm	Lp	C	ca	L	W	H	Base Plate	Lb	Wb	hb	he	L4	L5	Ws	s
OMK 50 / 2	5.5	132S	455	132	716	188	26	1197	360	455	3.05	1000	270	65	245	170	660	320	19
	4	112M	384	112	716	188	21	1121	360	455	3.05	1000	270	65	245	170	660	320	19
50 / 3	11	160M	594	160	794	266	30	1418	450	470	5.07	1250	340	80	260	205	840	400	24
	7.5	132M	493	132	794	266	26	1313	360	455	3.06	1120	270	65	245	190	740	320	19
50 / 4	11	160M	594	160	872	344	30	1496	450	470	5.08	1400	340	80	360	230	940	400	24
	7.5	132M	493	132	872	344	26	1391	360	455	3.07	1250	270	65	245	205	840	320	19
50 / 5	15	160L	638	160	950	422	30	1618	450	470	5.08	1400	340	80	360	230	940	400	24
	11	160M	594	160	950	422	30	1574	450	470	5.08	1400	340	80	360	230	940	400	24
50 / 6	18.5	180M	654	180	1028	500	33	1715	490	470	6.09	1600	380	80	260	270	1060	440	24
	15	160L	638	160	1028	500	30	1696	450	470	5.09	1600	340	80	260	270	1060	400	24
50 / 7	22	180L	692	180	1106	578	33	1831	490	470	6.09	1600	380	80	260	270	1060	440	24
	18.5	180M	654	180	1106	578	33	1793	490	470	6.09	1600	380	80	260	270	1060	440	24
50 / 8	22	180L	692	180	1184	656	33	1909	490	470	6.10	1800	380	80	260	300	1200	440	24
	18.5	180M	654	180	1184	656	33	1871	490	470	6.10	1800	380	80	260	300	1200	440	24
50 / 9	22	180L	692	180	1262	734	33	1987	490	470	6.10	1800	380	80	260	300	1200	440	24
	18.5	180M	654	180	1262	734	33	1949	490	470	6.10	1800	380	80	260	300	1200	440	24
50 / 10	30	200L	747	200	1340	812	42	2129	540	490	7.11	2000	430	80	280	340	1320	490	24
	22	180L	692	180	1340	812	33	2065	490	470	6.11	2000	380	80	260	340	1320	440	24
50 / 11	30	200L	747	200	1418	890	42	2207	540	490	7.11	2000	430	80	280	340	1320	490	24
	22	180L	692	180	1418	890	33	2143	490	470	6.11	2000	380	80	260	340	1320	440	24

This leaflet is subject to alteration without notice.

Dimensions are in mm without obligation.

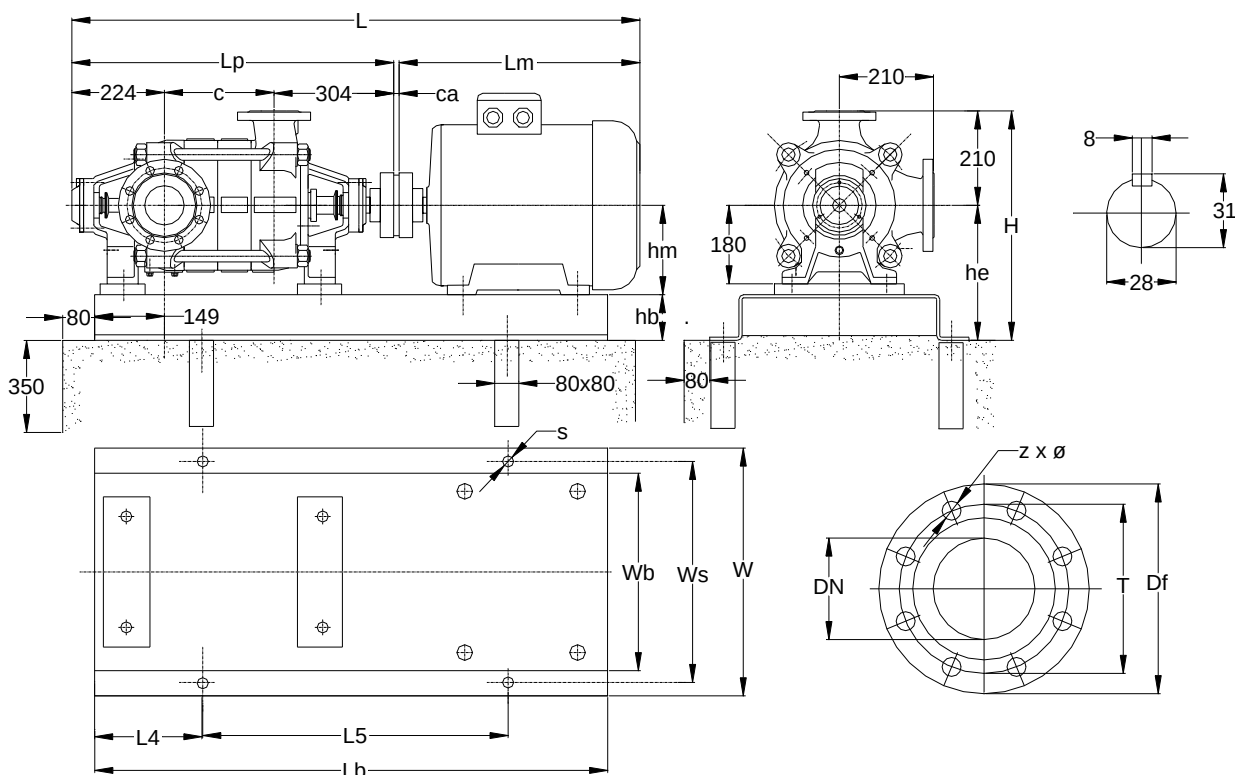
OMK Series

High Pressure Multistage Pumps

Dimension Table for OMK 50 – 3500 rpm – 60 Hz



Mas Grup



Foundation Bolts		
Hole Dia. (s)	Number	Dimensions
24	4	M 20 x 200
28	4	M 24 x 200

Flange Dimensions						
	PN	DN	Df	T	z	Ø
Suction	40	80	200	160	8	18
Discharge	40	50	165	125	4	18

Dimensions – 3500 RPM - 60 Hz

Pump Type	MOTOR				PUMP			Overall			Base Plate								
	KW	IEC	Lm	Hm	Lp	C	ca	L	W	H	Base Plate	Lb	Wb	hb	he	L4	L5	Ws	s
OMK 50 / 2	45	225M	790	225	716	188	43	1549	610	535	8.08	1400	480	100	325	230	940	550	28
	37	200L	747	200	716	188	33	1496	540	490	7.07	1250	430	80	280	205	840	490	24
50 / 3	75	280S	958	280	794	266	43	1795	730	590	10.09	1600	600	100	380	270	1060	670	28
	55	250M	890	250	794	266	42	1726	660	560	9.09	1600	530	100	350	270	1060	600	28
50 / 4	90	280M	1010	280	872	344	43	1925	730	590	10.10	1800	600	100	380	300	1200	670	28
	75	280S	958	280	872	344	43	1873	730	590	10.09	1600	600	100	380	270	1060	670	28

This leaflet is subject to alteration without notice.

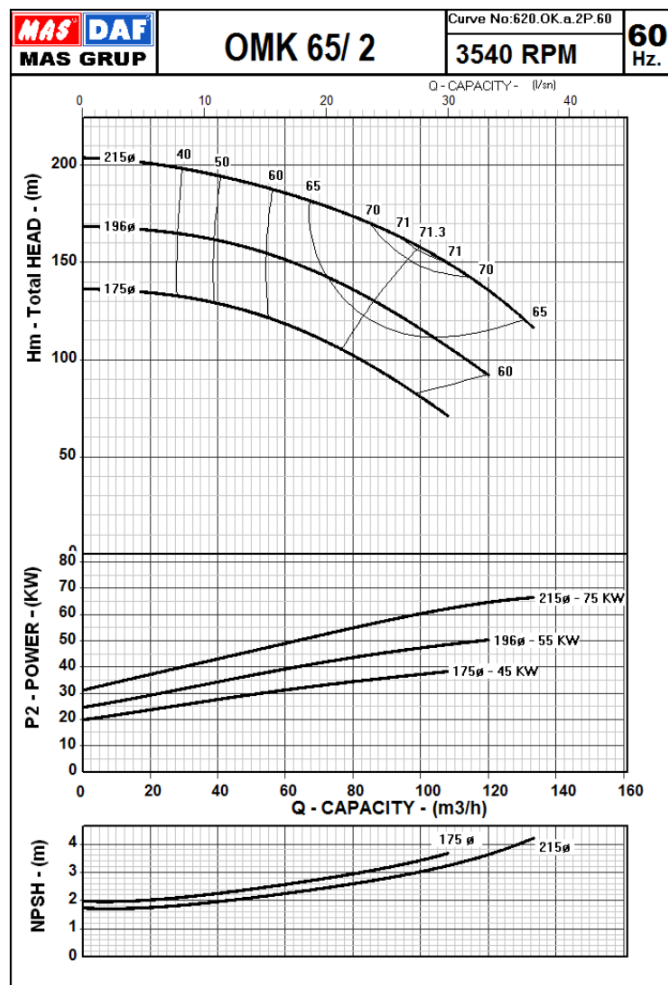
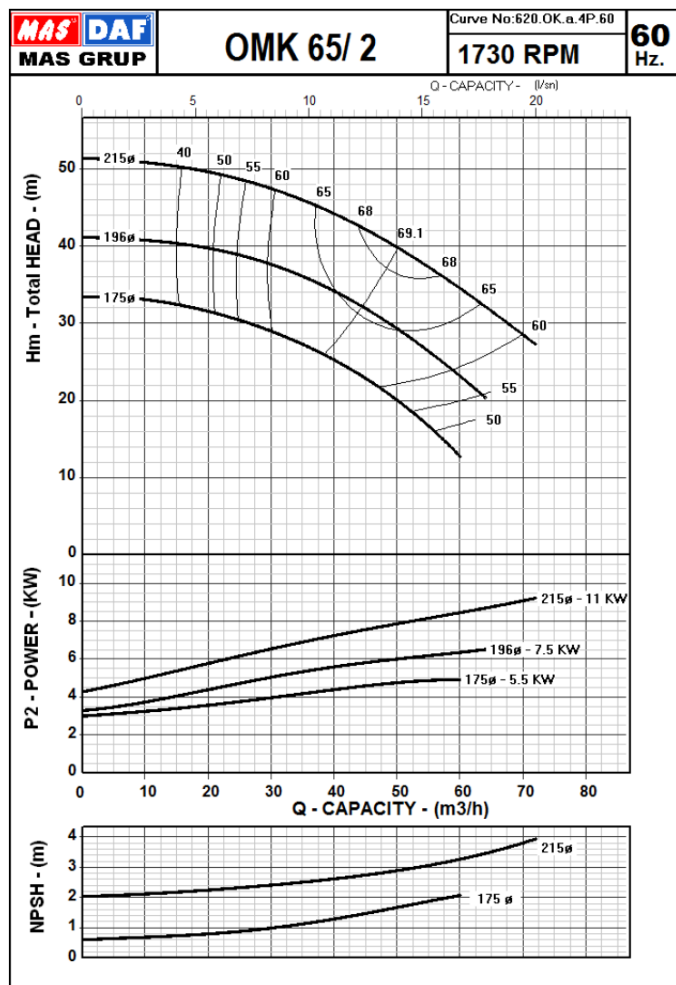
Dimensions are in mm without obligation.

OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 65/2



Mas Grup

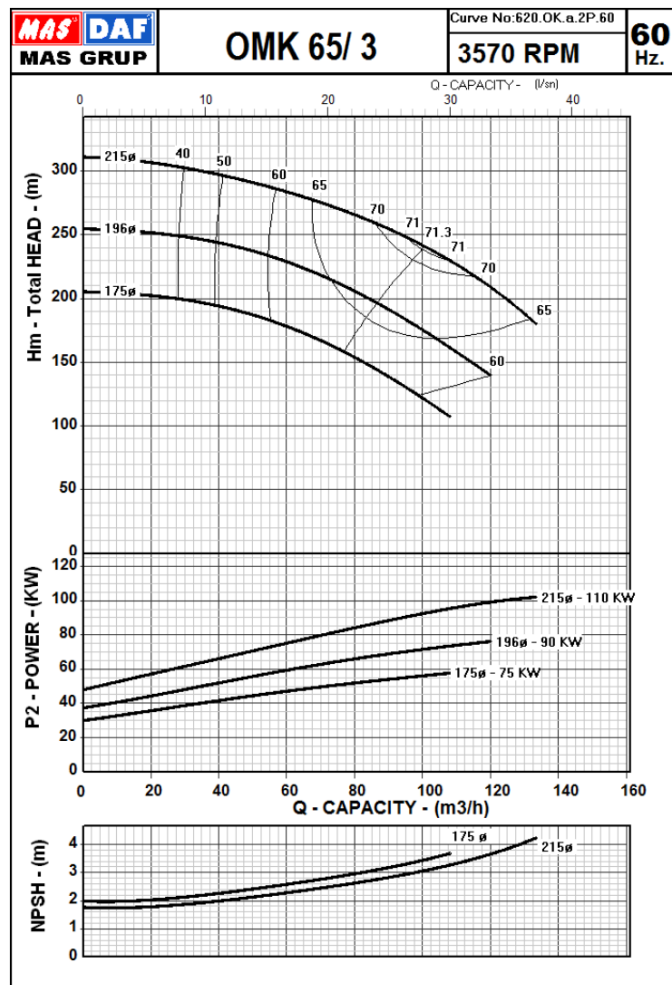
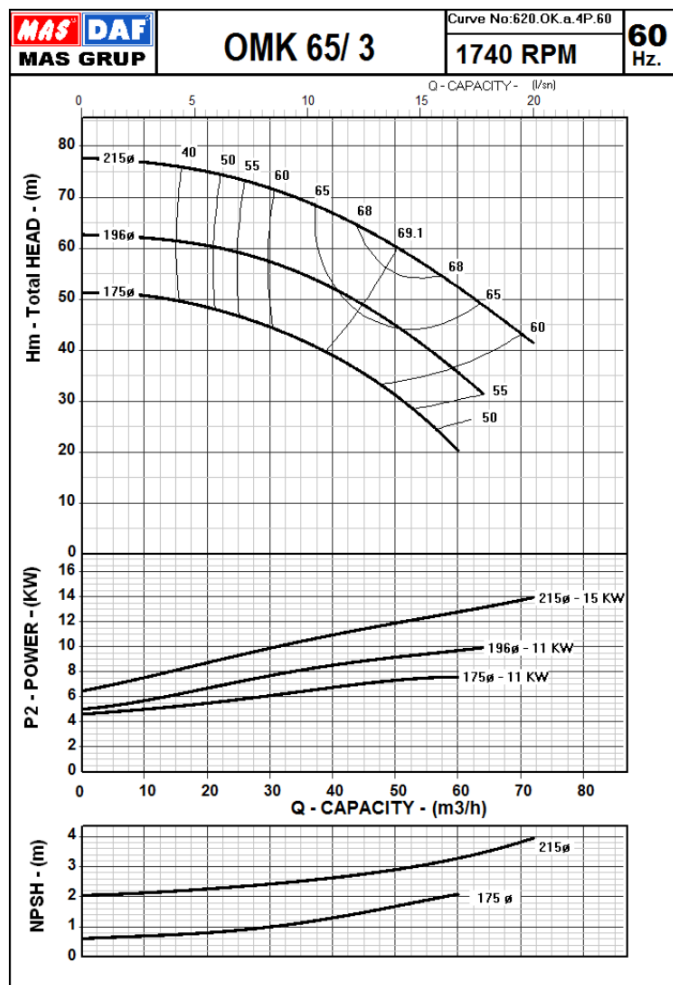


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 65/3



Mas Grup

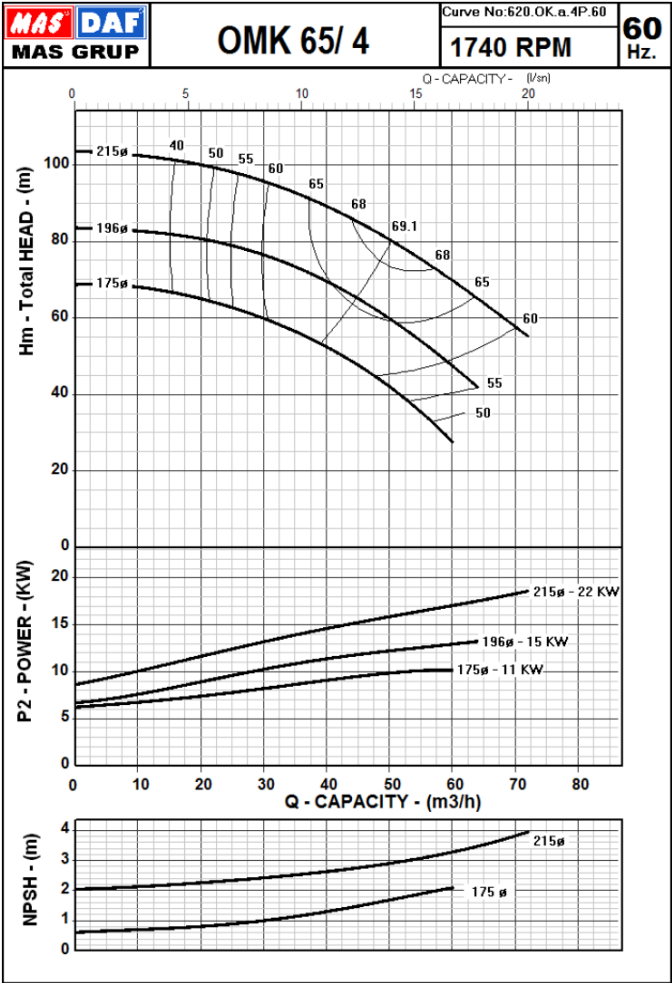


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 65/4



Mas Grup

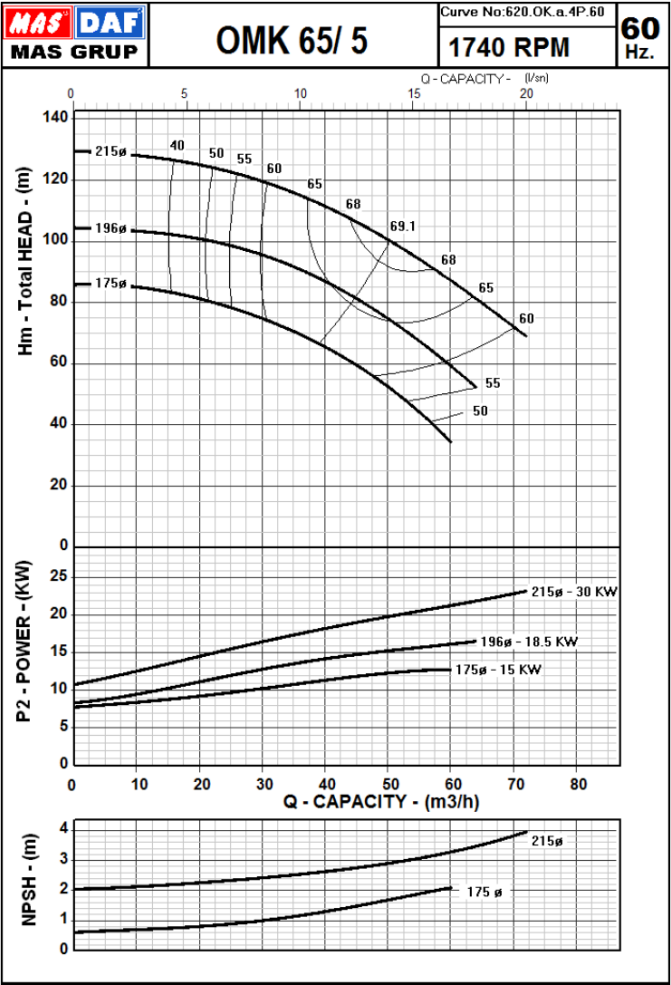


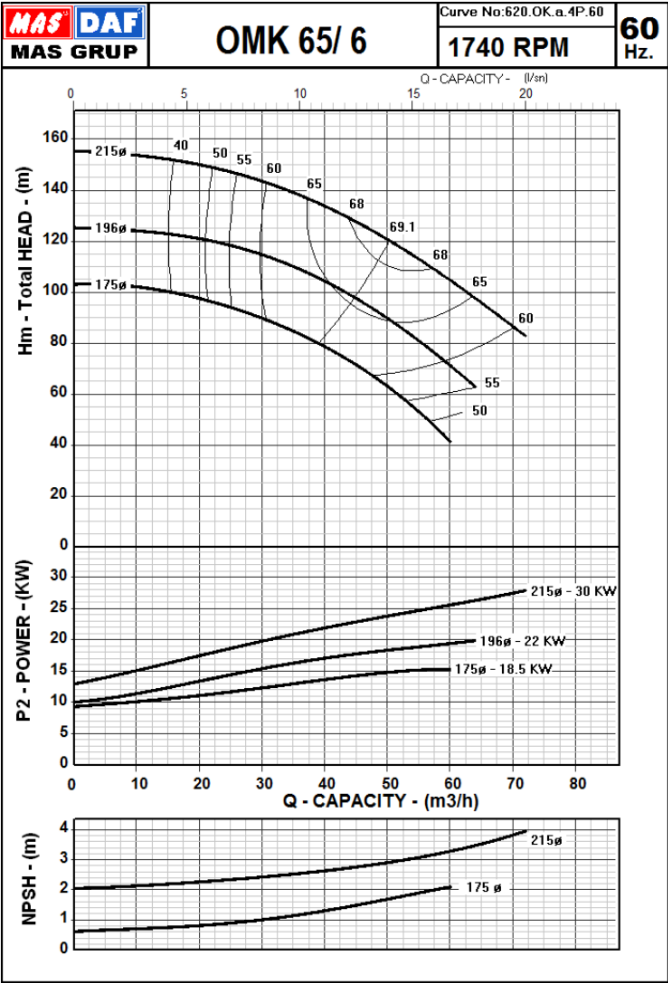
OMK Series
High Pressure Multistage Pumps
Performance Curves

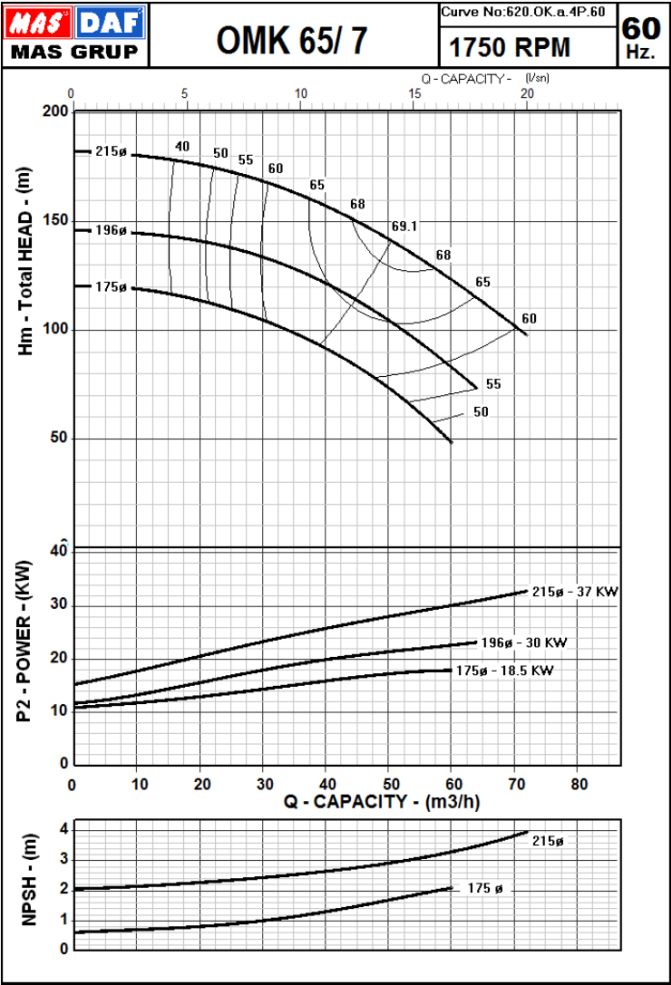
OMK 65/5



Mas Grup





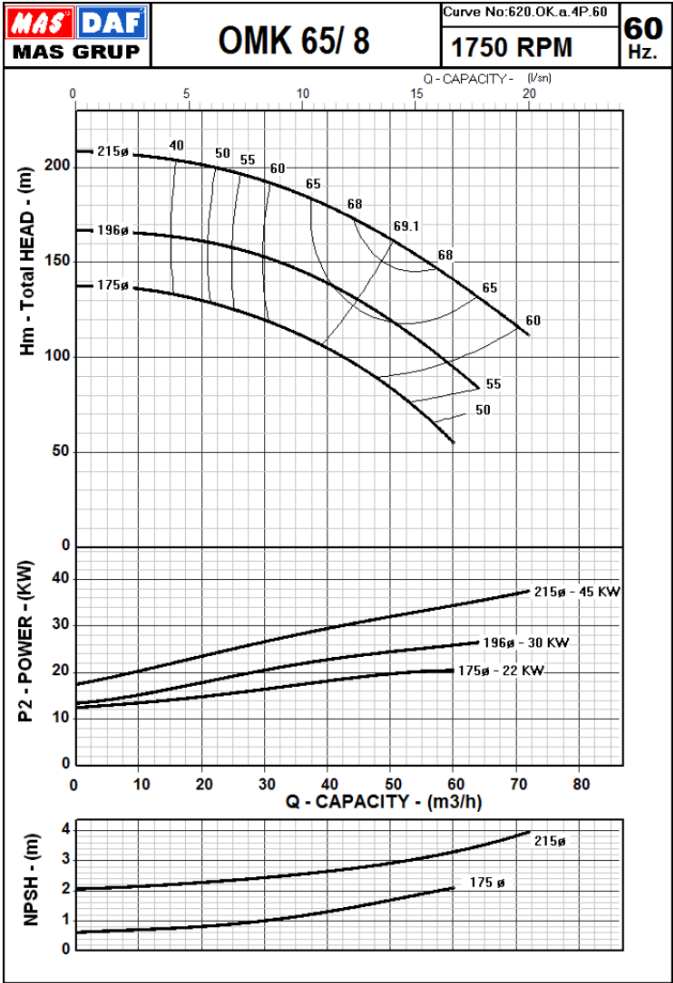


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 65/8



Mas Grup

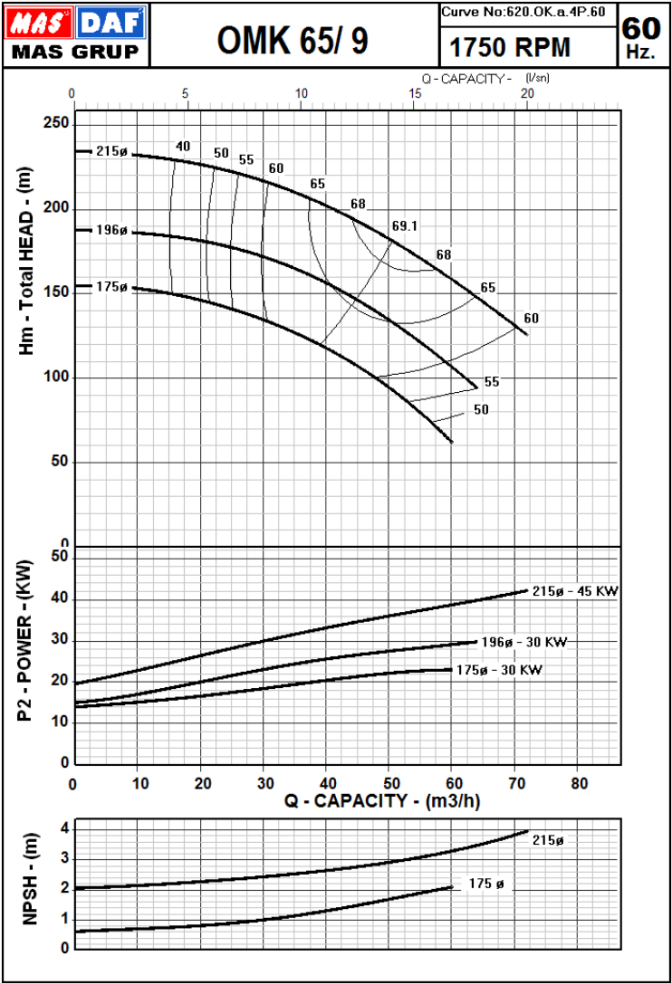


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 65/9



Mas Grup

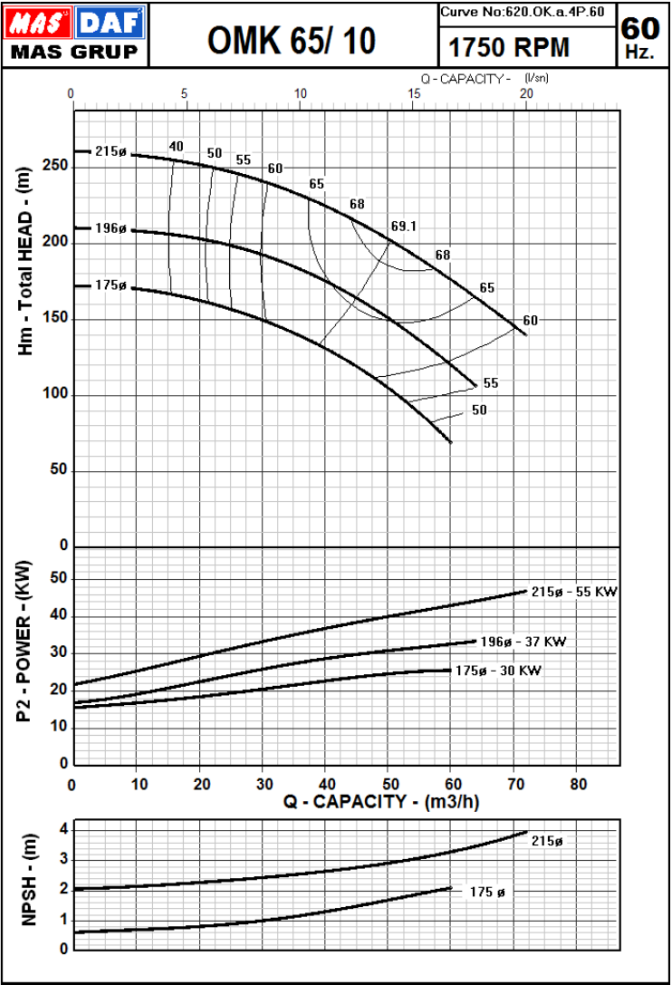


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 65/10



Mas Grup



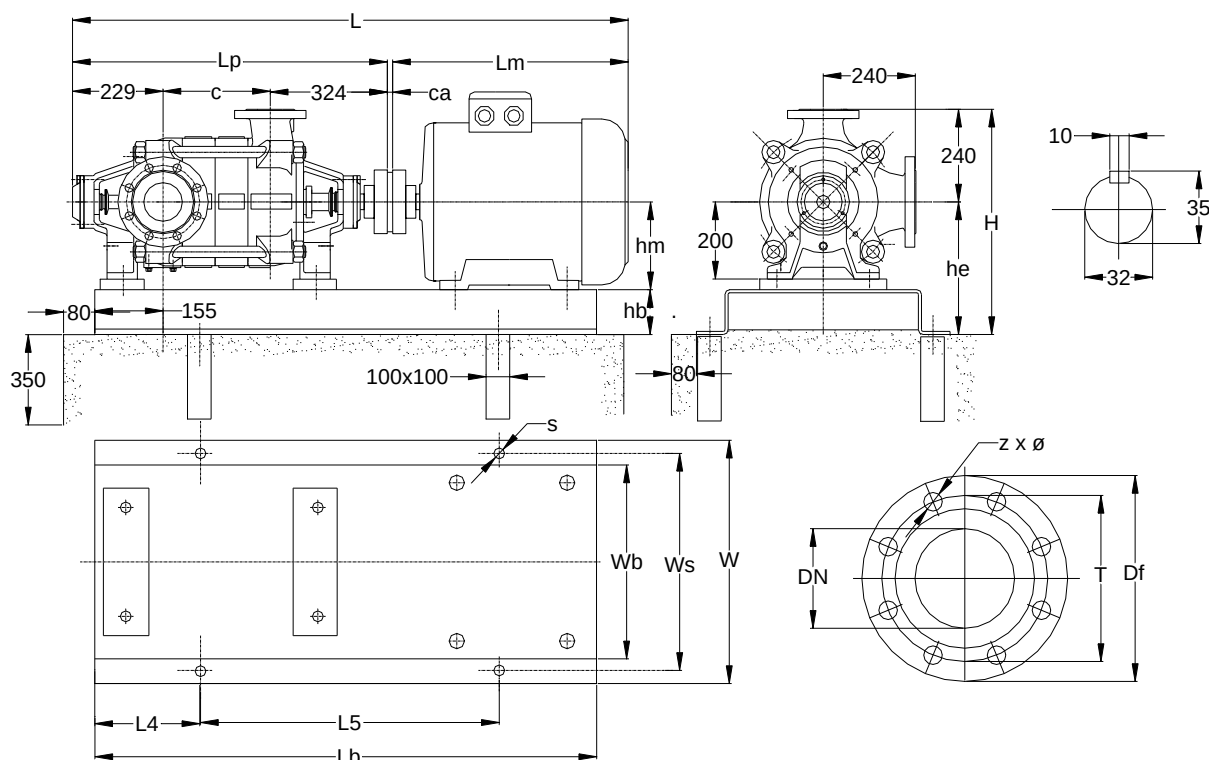
OMK Series

High Pressure Multistage Pumps

Dimension Table for OMK 65 – 1750 rpm – 60 Hz



Mas Grup



Foundation Bolts		
Hole Dia. (s)	Number	Dimensions
19	4	M 16 x 200
24	4	M 20 x 200
28	4	M 24 x 200

Flange Dimensions						
	PN	DN	Df	T	z	ø
Suction	40	100	235	190	8	23
Discharge	40	65	185	145	8	18

Dimensions – 1750 RPM - 60 Hz

Pump Type	MOTOR				PUMP			Overall			Base Plate								
	KW	IEC	Lm	Hm	Lp	C	ca	L	W	H	Base Plate	Lb	Wb	hb	he	L4	L5	Ws	s
OMK 65 / 2	11	160M	594	160	746	193	30	1370	450	520	5.07	1250	340	80	280	205	840	400	24
65 / 3	7.5	132M	493	132	746	193	26	1265	390	505	4.06	1120	300	65	265	190	740	350	19
	15	160L	638	160	831	278	30	1499	450	520	5.08	1400	340	80	280	230	940	400	24
65 / 4	11	160M	594	160	831	278	30	1455	450	520	5.07	1250	340	80	280	205	840	400	24
	22	180L	692	180	916	363	33	1641	495	520	6.08	1400	380	80	280	230	940	440	24
65 / 5	18.5	180M	654	180	916	363	33	1603	495	520	6.08	1400	380	80	280	230	940	440	24
	30	200L	747	200	1001	448	42	1790	540	520	7.09	1600	430	80	280	270	1060	490	24
65 / 6	22	180L	692	180	1001	448	33	1726	490	520	6.09	1600	380	80	280	270	1060	440	24
	30	200L	747	200	1086	533	42	1875	540	520	7.10	1800	430	80	280	300	1200	490	24
65 / 7	22	180L	692	180	1086	533	33	1811	490	520	6.09	1600	380	80	280	270	1060	440	24
	37	225S	795	225	1171	618	43	2009	610	565	8.10	1800	480	100	325	300	1200	550	28
65 / 8	30	200L	747	200	1171	618	42	1960	540	520	7.10	1800	430	80	280	300	1200	490	24
	45	225M	820	225	1256	703	43	2119	610	565	8.11	2000	480	100	325	340	1320	550	28
65 / 9	37	225S	795	225	1256	703	43	2094	610	565	8.11	2000	480	100	325	340	1320	550	28
	45	225M	820	225	1341	788	43	2204	610	565	8.11	2000	480	100	325	340	1320	550	28
65 / 10	37	225S	795	225	1341	788	43	2179	610	565	8.11	2000	480	100	325	340	1320	550	28
	55	250M	890	250	1426	873	43	2359	660	590	9.12	2250	530	100	350	390	1470	600	28
	45	225M	820	225	1426	873	43	2289	610	565	8.11	2000	480	100	325	340	1320	550	28

This leaflet is subject to alteration without notice.

Dimensions are in mm without obligation.

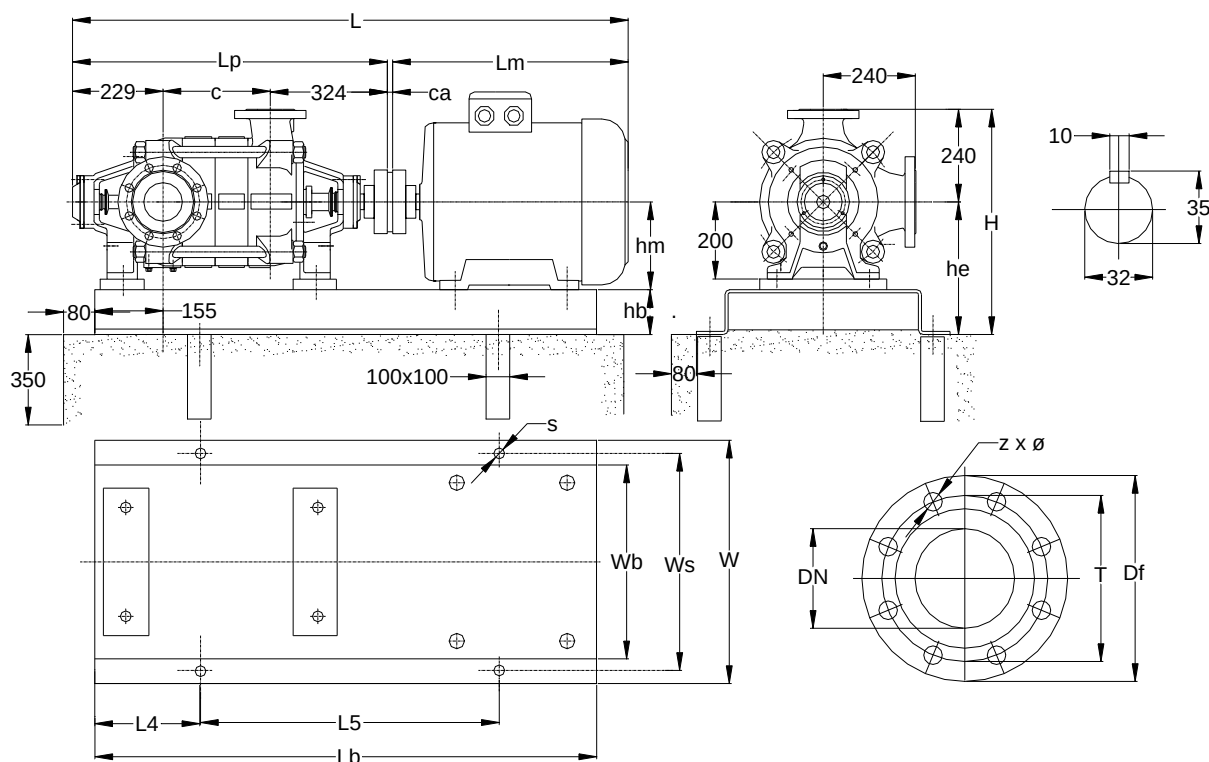
OMK Series

High Pressure Multistage Pumps

Dimension Table for OMK 65 – 3500 rpm – 60 Hz



Mas Grup



Foundation Bolts		
Hole Dia. (s)	Number	Dimensions
28	4	M 24 x 200
33	4	M 30 x 200

Flange Dimensions						
	PN	DN	Df	T	z	Ø
Suction	40	100	235	190	8	23
Discharge	40	65	185	145	8	18

Dimensions – 3500 RPM - 50 Hz

Pump Type	MOTOR				PUMP			Overall			Base Plate								
	KW	IEC	Lm	Hm	Lp	C	ca	L	W	H	Base Plate	Lb	Wb	hb	he	L4	L5	Ws	s
OMK 65 / 2	75	280S	958	280	746	193	43	1747	730	620	10.09	1600	600	100	380	270	1060	670	28
	55	250M	890	250	746	193	42	1678	660	590	9.08	1400	530	100	350	230	940	600	28
65 / 3	110	315S	1078	315	831	278	43	1952	830	675	11.09	1600	680	120	435	110	1060	760	33
	90	280M	1010	280	831	278	43	1884	730	620	10.09	1600	600	100	380	270	1060	670	28

This leaflet is subject to alteration without notice.

Dimensions are in mm without obligation.

OMK Series

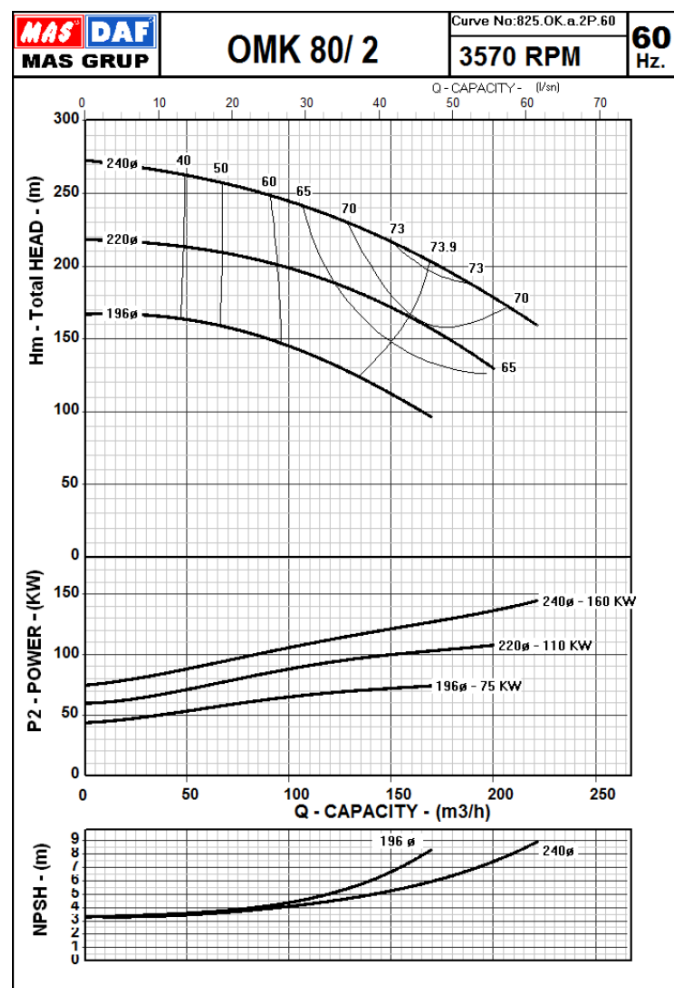
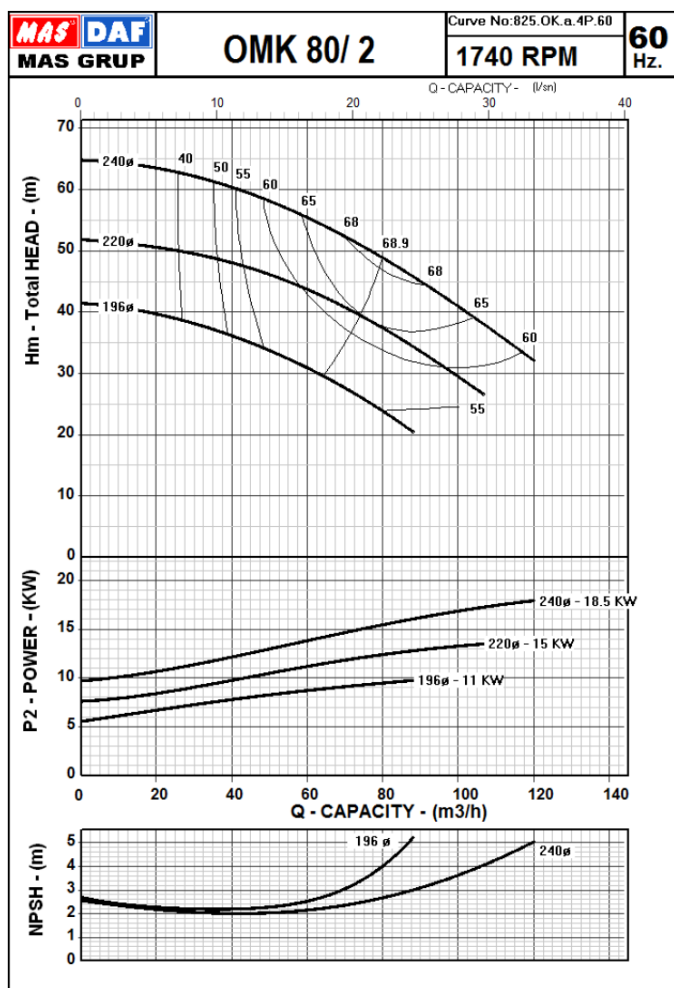
High Pressure Multistage Pumps

Performance Curves

OMK 80/2



Mas Grup

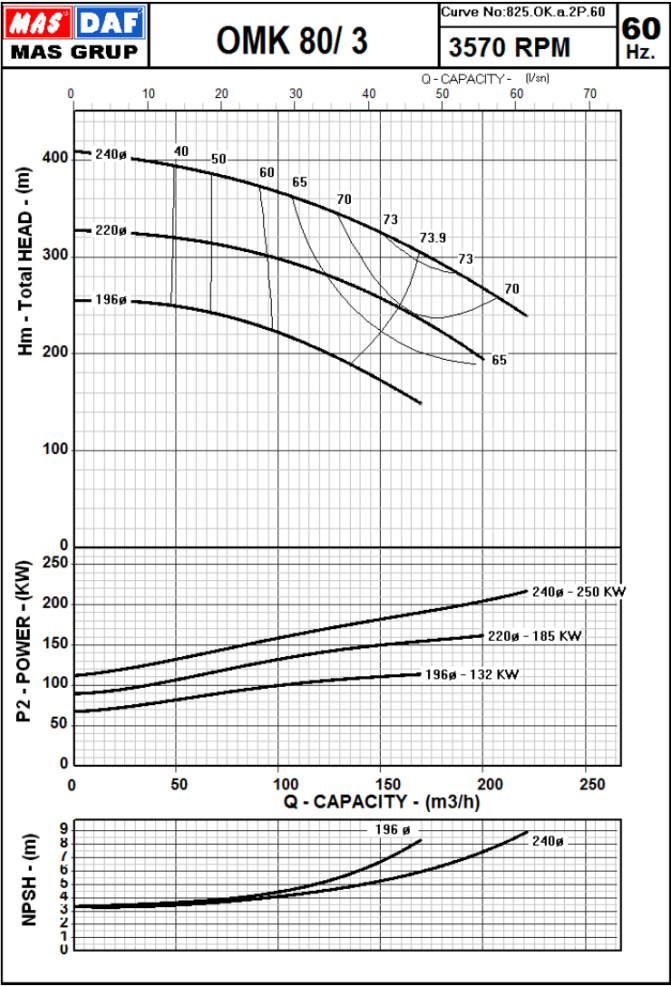
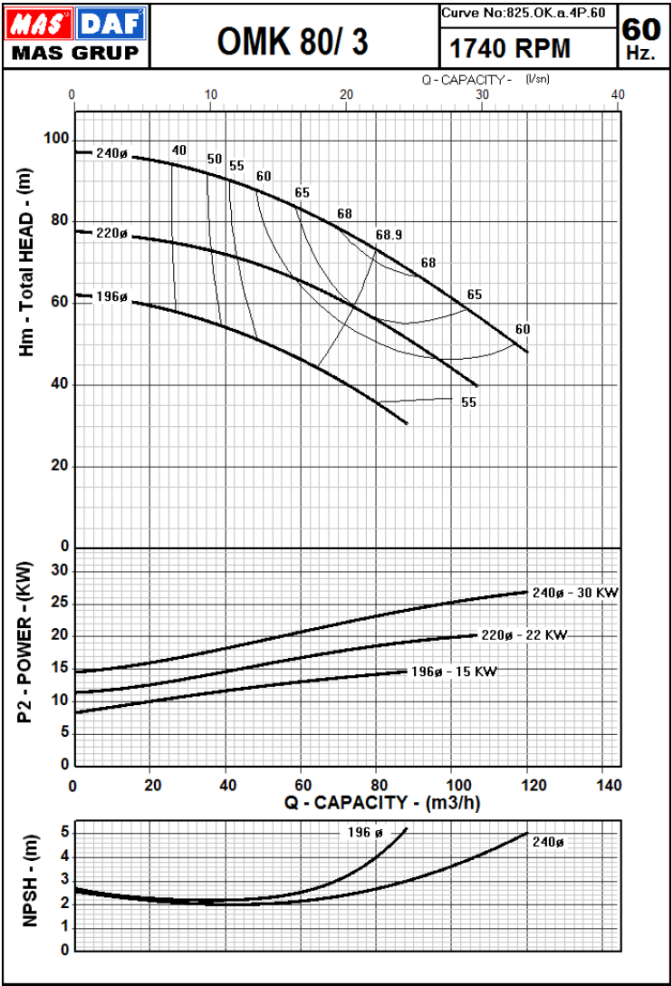


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 80/3



Mas Grup

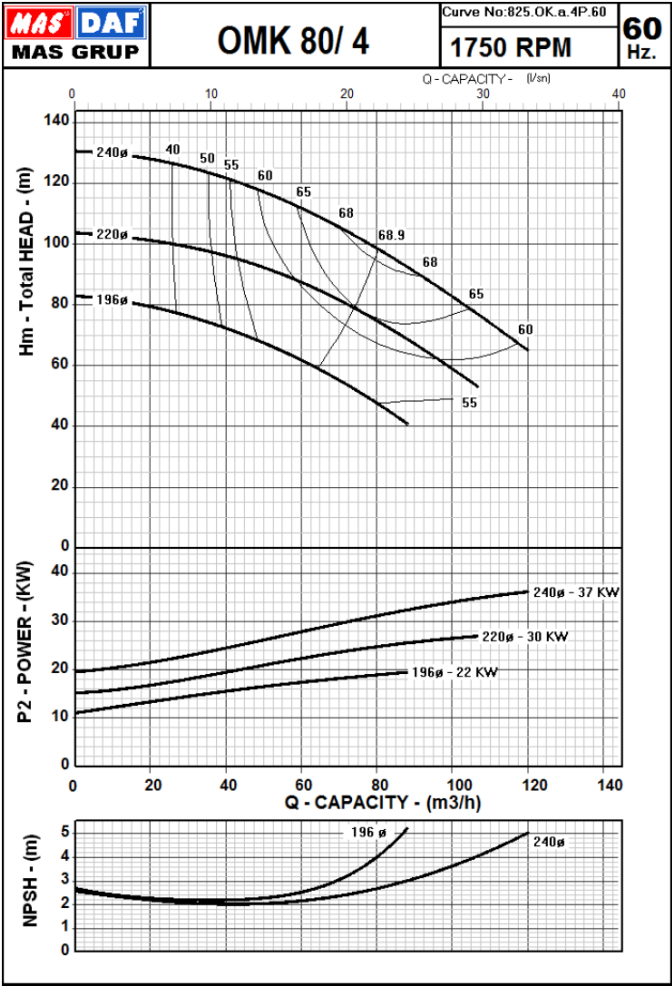


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 80/4



Mas Grup

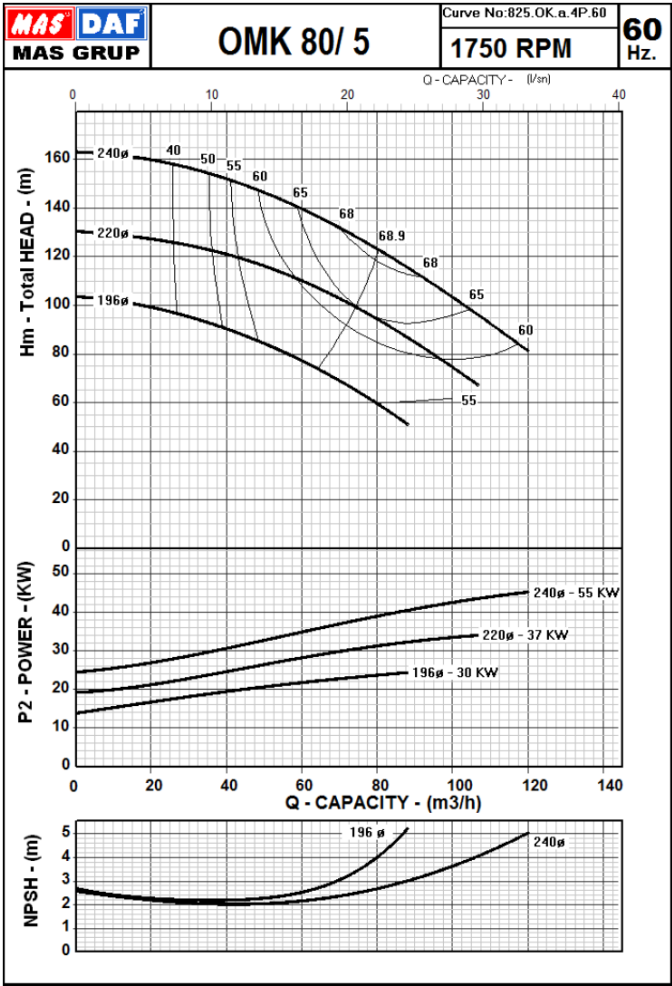


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 80/5



Mas Grup

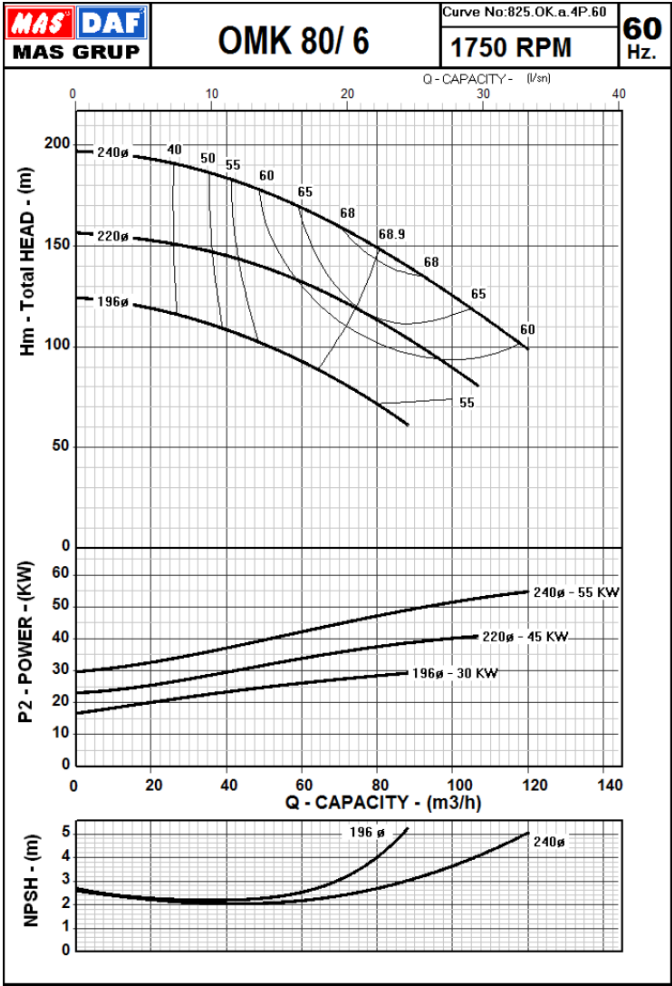


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 80/6



Mas Grup

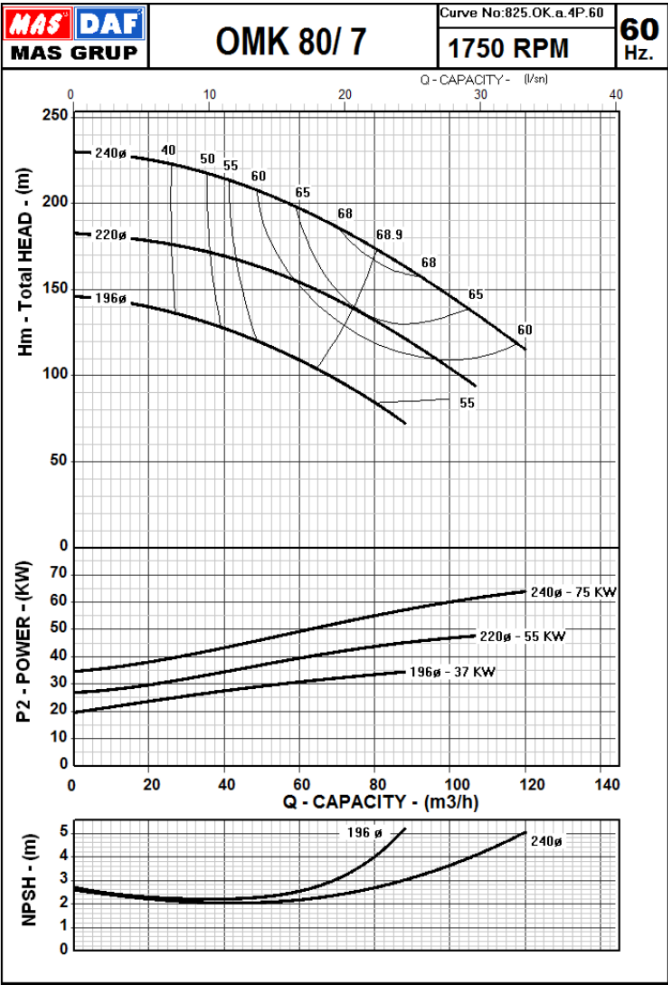


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 80/7



Mas Grup

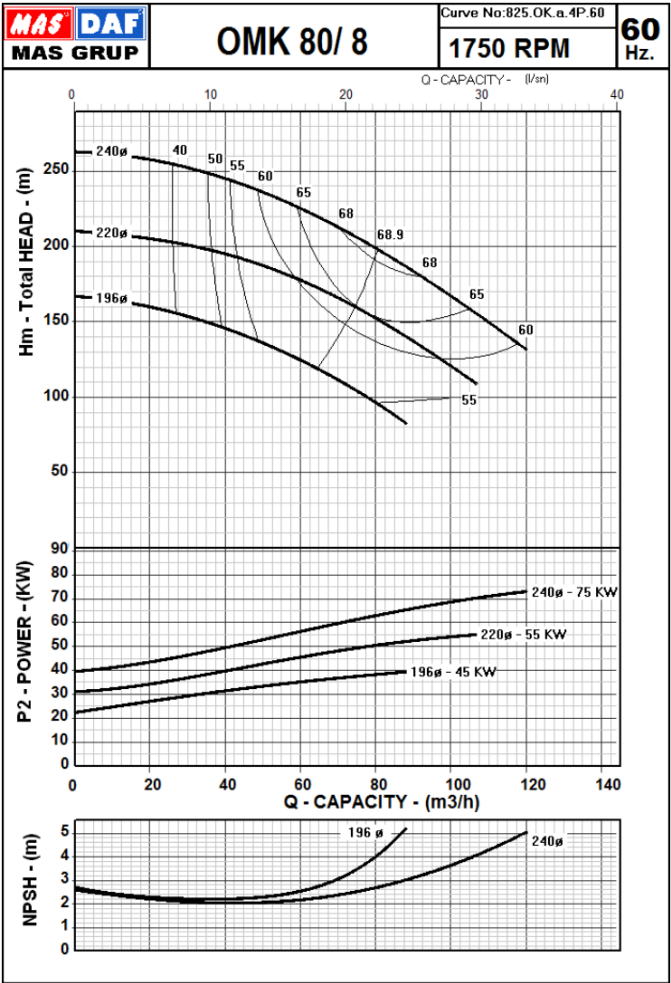


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 80/8



Mas Grup

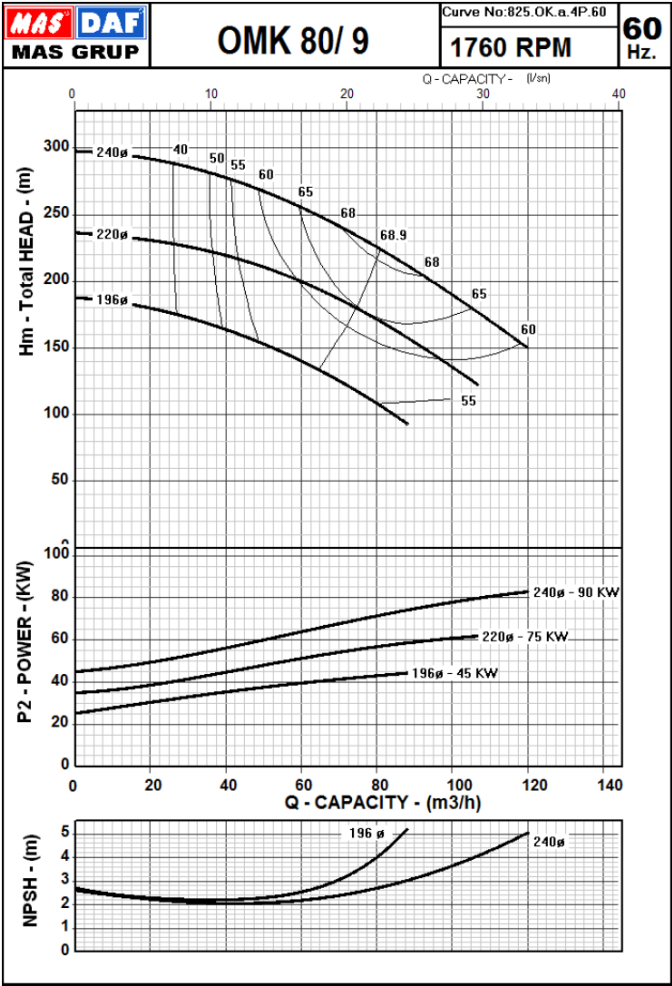


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 80/9



Mas Grup

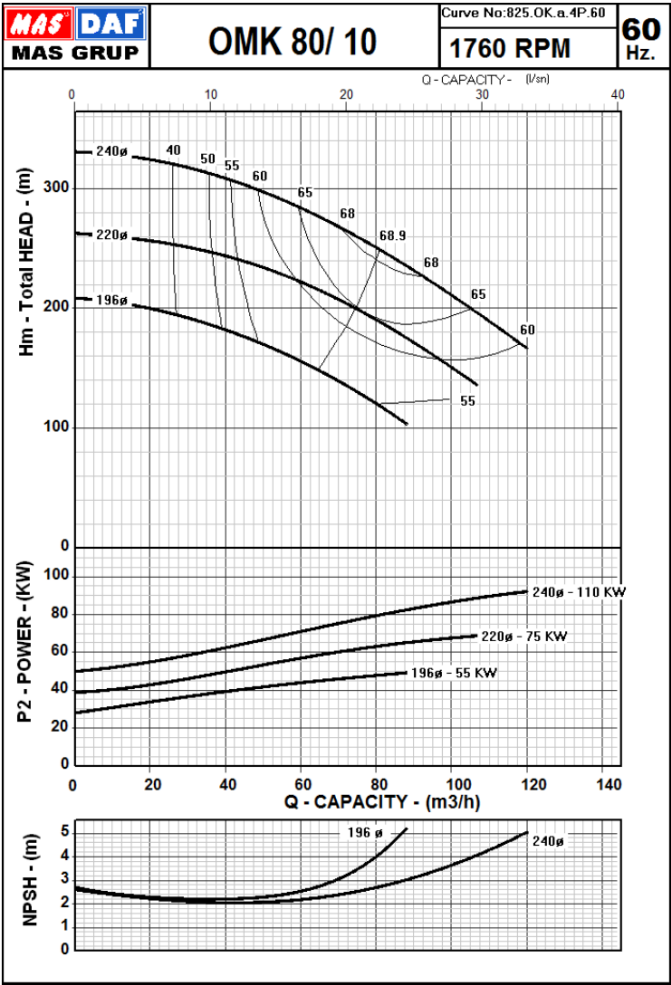


OMK Series
High Pressure Multistage Pumps
Performance Curves

OMK 80/10



Mas Grup



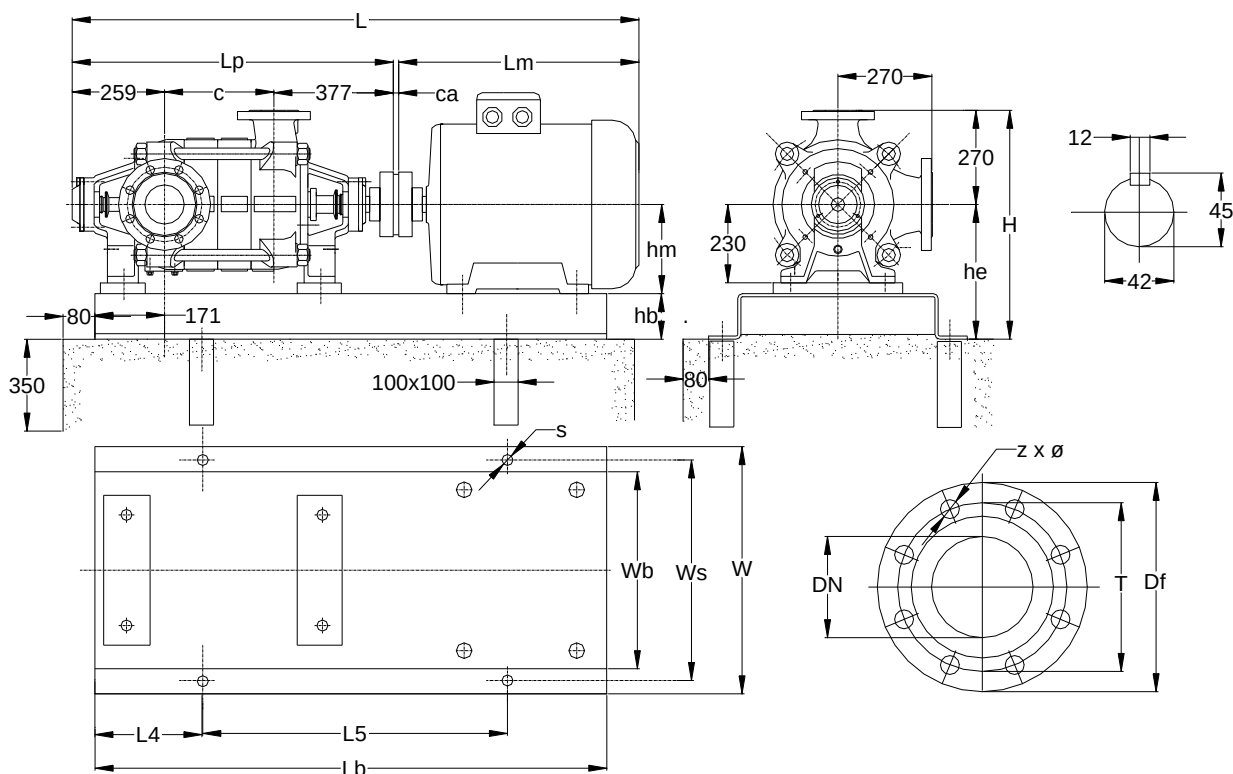
OMK Series

High Pressure Multistage Pumps

Dimension Table for OMK 80 – 1750 rpm – 60 Hz



Mas Grup



Foundation Bolts		
Hole Dia. (s)	Number	Dimensions
24	4	M 20 x 200
28	4	M 24 x 200
33	4	M 30 x 200

Flange Dimensions						
	PN	DN	Df	T	z	Ø
Suction	40	125	270	220	8	27
Discharge	40	80	200	160	8	18

Dimensions – 1750 RPM - 60 Hz

Pump Type	MOTOR				PUMP			Overall			Base Plate								
	KW	IEC	Lm	Hm	Lp	C	ca	L	W	H	Base Plate	Lb	Wb	hb	he	L4	L5	Ws	s
OMK 80 / 2	18.5	180M	654	180	886	250	33	1573	590	580	6.08	1400	380	80	310	230	940	440	24
	15	160L	638	160	886	250	30	1554	450	580	5.08	1400	340	80	310	230	940	400	24
80 / 3	30	200L	747	200	996	360	42	1785	540	580	7.09	1600	430	80	310	270	1060	490	24
	22	180L	692	180	996	360	33	1721	490	580	6.09	1600	380	80	310	270	1060	440	24
80 / 4	37	225S	795	225	1106	470	43	1944	610	600	8.10	1800	480	100	330	300	1200	550	28
	30	200L	747	200	1106	470	42	1895	540	580	7.10	1800	430	80	310	300	1200	490	24
80 / 5	55	250M	890	250	1216	580	42	2149	660	620	9.11	2000	530	100	350	340	1320	600	28
	45	225M	820	225	1216	580	43	2079	610	600	8.10	1800	480	100	330	300	1200	550	28
80 / 6	75	280S	958	280	1326	690	43	2327	730	650	10.11	2000	600	100	380	340	1320	670	28
	55	250M	890	250	1326	690	43	2259	660	620	9.11	2000	530	100	350	340	1320	600	28
80 / 7	75	280S	958	280	1436	800	43	2437	730	650	10.12	2250	600	100	380	390	1470	670	28
	55	250M	890	250	1436	800	43	2369	660	620	9.12	2250	530	100	350	390	1470	600	28
80 / 8	75	280S	958	280	1546	910	43	2547	730	650	10.12	2250	530	100	350	390	1470	600	28
	55	250M	890	250	1546	910	43	2479	660	620	9.12	2250	530	100	350	390	1470	600	28
80 / 9	90	280M	1010	280	1656	1020	43	2709	730	650	10.13	2500	600	100	380	440	1620	670	28
	75	280S	958	280	1656	1020	43	2657	730	650	10.13	2500	600	100	380	440	1620	670	28
80 / 10	110	315S	1108	315	1766	1130	43	2917	830	705	11.14	2800	680	120	435	500	1800	760	33
	90	280M	1010	280	1766	1130	43	2819	730	650	10.13	2500	600	100	380	440	1620	670	28

This leaflet is subject to alteration without notice.

Dimensions are in mmm without obligation.

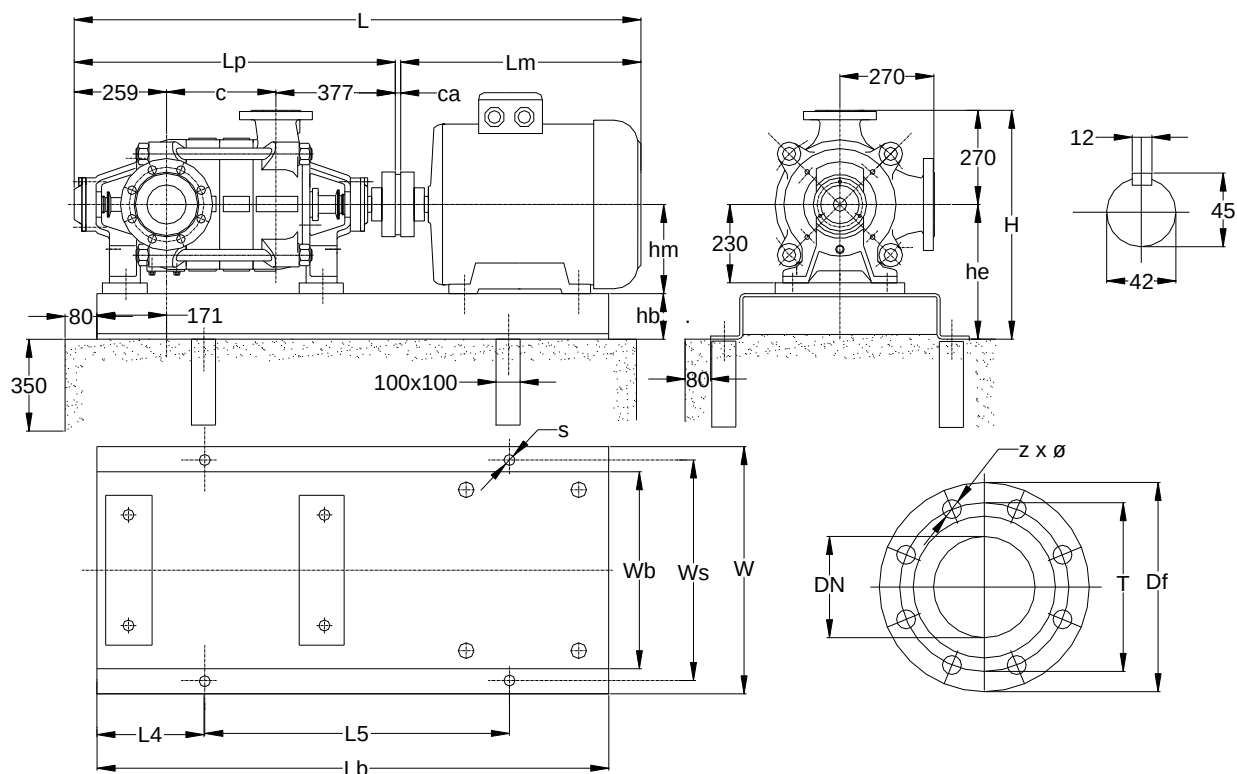
OMK Series

High Pressure Multistage Pumps

Dimension Table for OMK 80 – 3500 rpm – 60 Hz



Mas Grup



Foundation Bolts		
Hole Dia. (s)	Number	Dimensions
24	4	M 20 x 200
28	4	M 24 x 200
33	4	M 30 x 200

Flange Dimensions						
	PN	DN	Df	T	z	Ø
Suction	40	125	270	220	8	27
Discharge	40	80	200	160	8	18

Dimensions – 3500 RPM - 60 Hz

Pump Type	MOTOR				PUMP			Overall			Base Plate								
	KW	IEC	Lm	Hm	Lp	C	ca	L	W	H	Base Plate	Lb	Wb	hb	he	L4	L5	Ws	s
OMK 80 / 2	160	315M	1130	315	886	250	43	2059	830	705	11.10	1800	680	120	435	300	1200	760	33
	132	315M	1130	315	886	250	43	2059	830	705	11.10	1800	680	120	435	300	1200	760	33
80 / 3	200	315L	1220	315	996	360	43	2259	830	705	11.10	1800	680	120	435	300	1200	760	33
	185	315L	1220	315	996	360	43	2259	830	705	11.10	1800	680	120	435	300	1200	760	33

This leaflet is subject to alteration without notice.

Dimensions are in mmm without obligation.

OMK Series

High Pressure Multistage Pumps

Permissible Forces and Moments on Pump Flanges



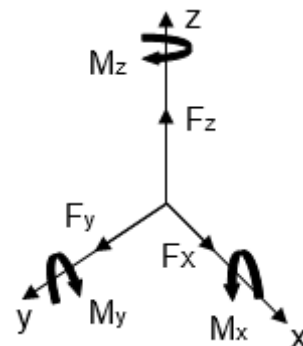
Mas Grup

Note: The total forces and the total moments are the sum of the individual forces and moments in the direction of x, y, z.

$$\sum F = \sqrt{(F_x + F_y + F_z)} \text{ [N]} \quad \sum M = \sqrt{(M_x + M_y + M_z)} \text{ [Nm]}$$

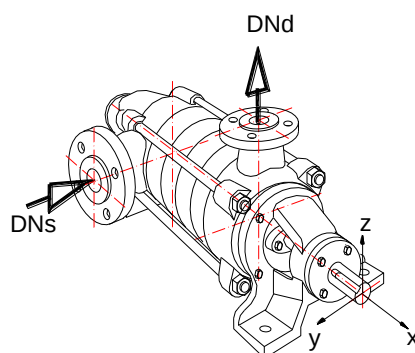
- Suction and discharge flanges should be considered separate.
- If the loads applied do not act simultaneously at their maximum values, it will be permissible for one of the loads to exceed its permissible value to a maximum of 1.4 times.
- The actual forces and moments can be connected by the relation below.

$$((\sum F_{\text{calculated}} / \sum F_{\text{max. permissible}})^2 + (\sum M_{\text{calculated}} / \sum M_{\text{max. permissible}})^2) \leq 2$$

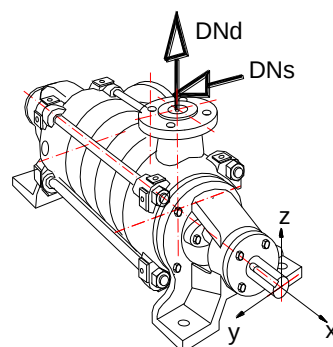


PERMISSIBLE FORCES AND MOMENTS ON PUMP SUCTION FLANGE

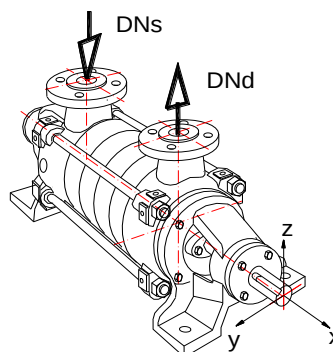
PUMP TYPE	FORCES (N)				MOMENTS (Nm)			
	F _x	F _y	F _z	ΣF	M _x	M _y	M _z	ΣM
OMK 32	431	477	392	753	269	154	200	369
OMK 40	560	620	510	979	350	200	260	480
OMK 50	730	815	660	1278	395	230	295	544
OMK 65	900	1010	810	1577	440	260	330	608
OMK 80	1125	1263	1013	1971	550	325	413	760



PUMP TYPE	FORCES (N)				MOMENTS (Nm)			
	F _x	F _y	F _z	ΣF	M _x	M _y	M _z	ΣM
OMK 32	431	477	392	753	269	154	200	369
OMK 40	560	620	510	979	350	200	260	480
OMK 50	730	815	660	1278	395	230	295	544
OMK 65	900	1010	810	1577	440	260	330	608
OMK 80	1125	1263	1013	1971	550	325	413	760



PUMP TYPE	FORCES (Nm)				MOMENTS (Nm)			
	F _x	F _y	F _z	ΣF	M _x	M _y	M _z	ΣM
OMK 32	431	392	477	753	269	154	200	369
OMK 40	560	510	620	979	350	200	260	480
OMK 50	730	660	815	1278	395	230	295	544
OMK 65	900	810	1010	1577	440	260	330	608
OMK 80	1125	1013	1263	1971	550	325	413	760



This leaflet is subject to alteration without notice.

OMK Series

High Pressure Multistage Pumps

Permissible Forces and Moments on Pump Flanges



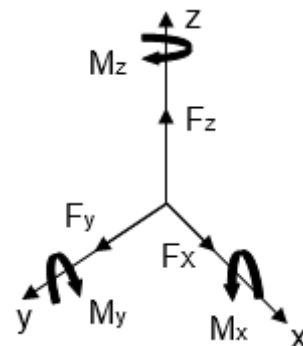
Mas Grup

Note: The total forces and the total moments are the sum of the individual forces and moments in the direction of x, y, z.

$$\sum F = \sqrt{(F_x + F_y + F_z)} [N] \quad \sum M = \sqrt{(M_x + M_y + M_z)} [Nm]$$

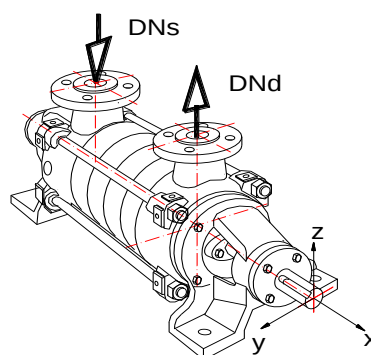
- Suction and discharge flanges should be considered separate.
- If the loads applied do not act simultaneously at their maximum values, it will be permissible for one of the loads to exceed its permissible value to a maximum of 1.4 times.
- The actual forces and moments can be connected by the relation below.

$$((\sum F_{calculated} / \sum F_{max, permissible})^2 + (\sum M_{calculated} / \sum M_{max, permissible})^2) \leq 2$$

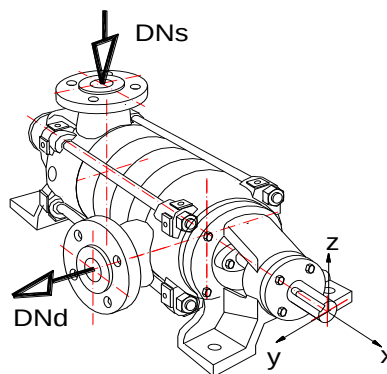


PERMISSIBLE FORCES AND MOMENTS ON PUMP DISCHARGE FLANGES

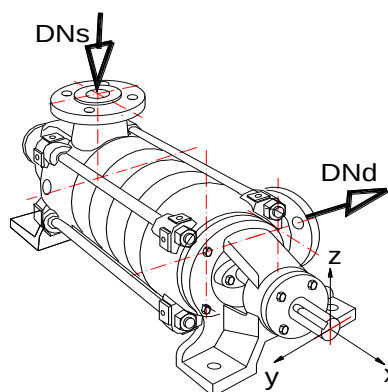
PUMP TYPE	FORCES (N)				MOMENTS (Nm)			
	F _x	F _y	F _z	ΣF	M _x	M _y	M _z	ΣM
OMK 32	264	240	304	469	224	112	152	293
OMK 40	330	300	380	586	280	140	190	366
OMK 50	445	405	500	782	315	170	225	423
OMK 65	560	510	620	979	350	200	260	480
OMK 80	689	627	763	1204	431	246	320	590



PUMP TYPE	FORCES (N)				MOMENTS (Nm)			
	F _x	F _y	F _z	ΣF	M _x	M _y	M _z	ΣM
OMK 32	264	304	240	469	224	112	152	293
OMK 40	330	380	300	586	280	140	190	366
OMK 50	445	500	405	782	315	170	225	423
OMK 65	560	620	510	979	350	200	260	480
OMK 80	689	763	627	1204	431	246	320	590



PUMP TYPE	FORCES (N)				MOMENTS (Nm)			
	F _x	F _y	F _z	ΣF	M _x	M _y	M _z	ΣM
OMK 32	264	304	240	469	224	112	152	293
OMK 40	330	380	300	586	280	140	190	366
OMK 50	445	500	405	782	315	170	225	423
OMK 65	560	620	510	979	350	200	260	480
OMK 80	689	763	627	1204	431	246	320	590



This leaflet is subject to alteration without notice.

OMK Series

High Pressure Multistage Pumps

Moment of Inertia (Without Coupling)



Mas Grup

PUMP TYPE	MOMENT OF INERTIA I [kgm ²]					
	Impeller GG25		Impeller Bronze		Impeller Stainless Steel	
	without	with	without	with	without	with
	water	water	water	water	water	water
OMK 32 / 1	0.00310	0.00335	0.00342	0.00389	0.00307	0.00355
32 / 2	0.00605	0.00656	0.00669	0.00765	0.00601	0.00697
32 / 3	0.00893	0.00970	0.00990	0.01134	0.00888	0.01031
32 / 4	0.01181	0.01284	0.01311	0.01503	0.01175	0.01366
32 / 5	0.01476	0.01605	0.01639	0.01878	0.01468	0.01708
32 / 6	0.01764	0.01919	0.01960	0.02766	0.01755	0.02042
32 / 7	0.02059	0.02787	0.02288	0.02623	0.02049	0.02384
32 / 8	0.02347	0.02554	0.02609	0.02992	0.02336	0.02718
32 / 9	0.02634	0.02869	0.02930	0.03360	0.02623	0.03053
32 / 10	0.02929	0.03190	0.03258	0.03736	0.02916	0.03395
32 / 11	0.03217	0.03504	0.03579	0.04105	0.03203	0.03729
32 / 12	0.03505	0.03818	0.03900	0.04474	0.03490	0.04064
32 / 13	0.03793	0.04132	0.04221	0.04843	0.03777	0.04399
32 / 14	0.03793	0.04132	0.04221	0.04843	0.03777	0.04399

OMK 40 / 1	0.00375	0.00405	0.00413	0.00471	0.00372	0.00430
40 / 2	0.00732	0.00793	0.00810	0.00926	0.00727	0.00843
40 / 3	0.01080	0.01174	0.01198	0.01372	0.01074	0.01248
40 / 4	0.01429	0.01554	0.01587	0.01818	0.01421	0.01653
40 / 5	0.01786	0.01942	0.01983	0.02273	0.01777	0.02066
40 / 6	0.02134	0.02322	0.02372	0.03347	0.02124	0.02471
40 / 7	0.02491	0.03372	0.02769	0.03174	0.02479	0.02884
40 / 8	0.02839	0.03091	0.03157	0.03620	0.02826	0.03289
40 / 9	0.03188	0.03471	0.03545	0.04066	0.03174	0.03694
40 / 10	0.03545	0.03860	0.03942	0.04521	0.03529	0.04107
40 / 11	0.03893	0.04240	0.04331	0.04967	0.03876	0.04512
40 / 12	0.04241	0.04620	0.04719	0.05413	0.04223	0.04917

OMK 50 / 1	0.00628	0.00571	0.00583	0.00664	0.00524	0.00606
50 / 2	0.01216	0.01119	0.01142	0.01305	0.01025	0.01189
50 / 3	0.01800	0.01655	0.01690	0.01934	0.01515	0.01760
50 / 4	0.02384	0.02191	0.02237	0.02564	0.02004	0.02331
50 / 5	0.02973	0.02738	0.02797	0.03205	0.02505	0.02913
50 / 6	0.03552	0.03274	0.03344	0.04719	0.02995	0.03484
50 / 7	0.04141	0.04754	0.03904	0.04475	0.03496	0.04067
50 / 8	0.04725	0.04358	0.04451	0.05104	0.03985	0.04638
50 / 9	0.05309	0.04894	0.04999	0.05733	0.04475	0.05209
50 / 10	0.05897	0.05442	0.05558	0.06374	0.04976	0.05791
50 / 11	0.06476	0.05978	0.06106	0.07003	0.05465	0.06362

This leaflet is subject to alteration without notice.

OMK Series

High Pressure Multistage Pumps

Moment of Inertia (Without Coupling)



Mas Grup

PUMP TYPE	MOMENT OF INERTIA I [kgm ²]					
	Impeller GG25		Impeller Bronze		Impeller Stainless Steel	
	without	with	without	with	without	with
	water	water	water	water	water	water
OMK 65 / 1	0.00942	0.01134	0.01102	0.01295	0.00984	0.01177
65 / 2	0.01819	0.02204	0.02140	0.02525	0.01905	0.02290
65 / 3	0.02696	0.03274	0.03178	0.03756	0.02825	0.03403
65 / 4	0.03574	0.04344	0.04216	0.04986	0.03745	0.04515
65 / 5	0.04451	0.05414	0.05254	0.06217	0.04665	0.05628
65 / 6	0.05318	0.06474	0.06281	0.07437	0.05575	0.06730
65 / 7	0.06195	0.07544	0.07319	0.08667	0.06495	0.07843
65 / 8	0.07073	0.08614	0.08357	0.09898	0.07415	0.08956
65 / 9	0.07950	0.09684	0.09395	0.11128	0.08335	0.10069
65 / 10	0.08828	0.10754	0.10433	0.12359	0.09256	0.11182
65 / 11	0.09694	0.11813	0.11460	0.13578	0.10165	0.12284

OMK 80 / 1	0.01267	0.01526	0.01742	0.01325	0.01325	0.01584
80 / 2	0.02448	0.02966	0.03398	0.02563	0.02563	0.03082
80 / 3	0.03629	0.04406	0.05054	0.03802	0.03802	0.04579
80 / 4	0.04810	0.05846	0.06710	0.05040	0.05040	0.06077
80 / 5	0.05990	0.07286	0.08366	0.06278	0.06278	0.07574
80 / 6	0.07157	0.08712	0.10008	0.07502	0.07502	0.09058
80 / 7	0.08338	0.10152	0.11664	0.08741	0.08741	0.10555
80 / 8	0.09518	0.11592	0.13320	0.09979	0.09979	0.12053
80 / 9	0.10699	0.13032	0.14976	0.11218	0.11218	0.13550
80 / 10	0.11880	0.14472	0.16632	0.12456	0.12456	0.15048

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Mas Grup

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